



# CYLINDERS



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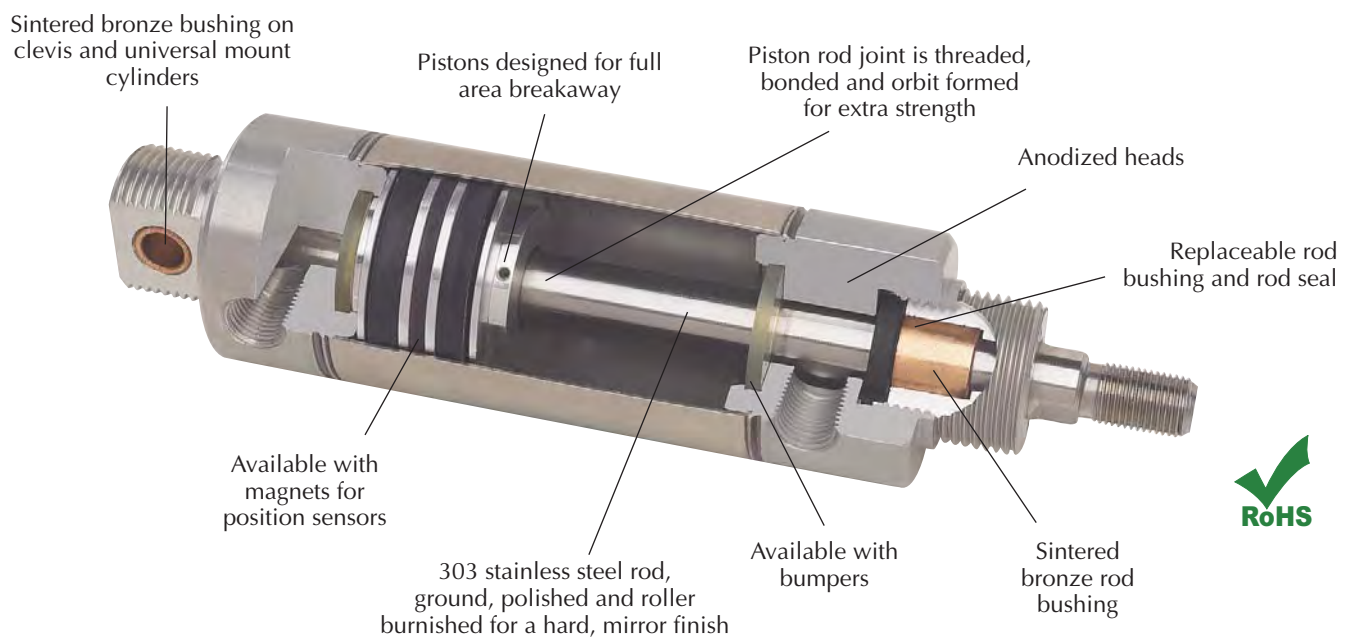


MINIMATIC® CYLINDERS. . . . . 88 - 102



In the early 1950's, Clippard introduced miniature pneumatic cylinders and valves to industry. No other manufacturer can boast of the same experience or knowledge of miniature components.

Air cylinders have always been an integral part of the Clippard Minimatic® line. Over the years Clippard has responded to requests from cylinder users to provide additional sizes of air cylinders and auxiliary support products. While competitively priced, these products maintain the Clippard standard for quality and reliability that has been the industry standard for many years.



## Features

- Polished I.D. 304 stainless steel tubes for low breakaway
- Precision rolled construction for a solid, leakproof cylinder at a reasonable price
- Machined aluminum heads are clear anodized for extra protection against corrosion
- Cylinder heads are machined from one side for better concentricity
- Sintered bronze rod bushing
- Sintered bronze clevis bushing on all clevis and universal mount cylinders
- Rods are threaded, bonded and orbit formed to pistons
- Replaceable rod seal on 28 through 48 series
- Ground, polished and roller burnished 303 stainless rods provide a smoother rod finish that protects rod seals, giving longer life
- Full piston area breakaway to assure full power from the beginning of each stroke
- Nitrile "U"-cup piston seals for full power, low friction and trouble-free performance
- Nitrile "U"-cup rod seals for leakproof operation
- Temperature range: 32 to 230°F
- Maximum pressure: 250 psig



# STAINLESS STEEL CYLINDER

## NUMBERING SYSTEM

**Mounting Type**  
 S - Stud  
 U - Universal  
 C - Clevis  
 F - Front Block  
 E - End Stud  
 T - Trunnion

**Cylinder Type**  
 D - Double Acting  
 S - Single Acting  
 R - Reverse Acting  
 F - Front Spring Bias  
 B - Back Spring Bias

**Rod Type**  
 D - Double Ended Rod  
 R - Rotating Rod  
 N - Non-Rotating Rod  
 H - Hollow Rod

**Bore**  
 5/32" - [page 9](#)  
 05 - 5/16"  
 08 - 1/2"  
 09 - 9/16"  
 10 - 5/8"  
 12 - 3/4"  
 14 - 7/8"

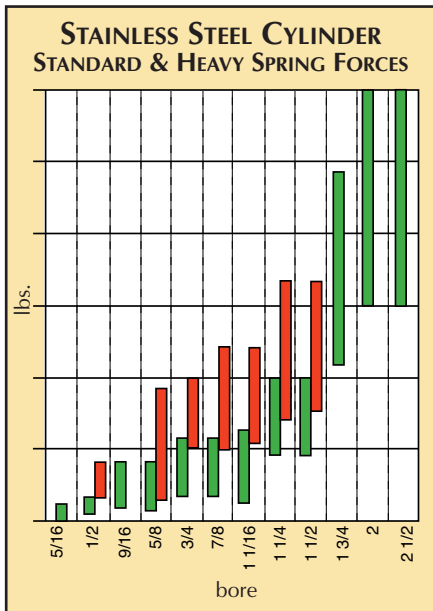
**Stroke**  
 In inches & fractions of an inch  
 17 - 1 1/16"  
 20 - 1 1/4"  
 24 - 1 1/2"  
 28 - 1 3/4"  
 32 - 2"  
 40 - 2 1/2"  
 48 - 3"

**Options**  
 C - Cushions  
 F - Cushion Front End  
 R - Cushion Rear End  
 M - Magnetic Piston for Position Sensors  
 B - Bumpers  
 W - Rod Wiper  
 V - FKM Seals  
 N - No Threads  
 S - Side Ported  
 H - Heavy Spring  
 P\* - Rotated Ports  
 \* See [page 4](#)  
 TG - PTFE Based Grease

Not all combinations are available - consult factory

**RoHS**

## SPECIFICATIONS

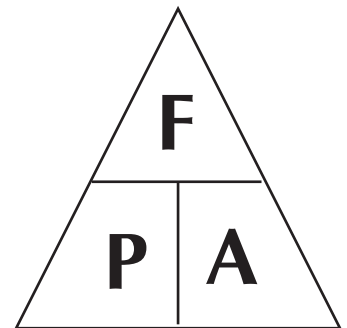


Bore Size	5/16"	1/2"	9/16"	5/8"	3/4"	7/8"	1-1/16"	1-1/4"	1-1/2"	1-3/4"	2"	2-1/2"	3"
<b>Force Factor - Extend (Area)</b>	0.07	0.19	0.25	0.31	0.44	0.60	0.88	1.2	1.7	2.4	3.1	4.9	7.0
<b>Rod Size</b>	1/8"	3/16"	3/16"	3/16"	1/4"	1/4"	5/16"	3/8"	7/16"	1/2"	5/8"	5/8"	3/4"
<b>Rod Area</b>	0.01	0.03	0.03	0.03	0.05	0.05	0.08	0.11	0.15	0.20	0.31	0.31	0.44
<b>Force Factor - Retract (Area)</b>	0.06	0.16	0.22	0.28	0.39	0.55	0.80	1.09	1.55	2.20	2.90	4.59	6.56

The force required, operating air pressure and cylinder bore are all factors that must be determined or known when sizing an air cylinder. If two are known the other is easily calculated per the formulas and triangle shown below.

**F - Force or load in pounds**       $F = P \times A$   
**P - Pressure**       $P = F / A$   
**A - Area of cylinder**       $A = F / P$   
 (square inches)

Area is derived using either of the following formulas: **Diameter** <sup>2</sup> x 0.7854 or **Radius** <sup>2</sup> x  $\pi$



## OPTIONS

The following options are available with Clippard stainless steel cylinders. Available options are shown by the abbreviations noted in the information shown with each standard cylinder.

### FKM Seals -V

This option is used in applications where chemical resistance, compatibility and temperature become an issue. Temperature ranges: -20 up to 400°F.

### Cushions -C

(Front Cushion Only) -F

(Rear Cushion Only) -R

Clippard's cushion cylinders offer an adjustable cushion to slow the cylinder near the end of the stroke to reduce impact and prolong cylinder life. Our adjustment needle is held captive to prevent the needle from blowing out. The cushion can be adjusted to have a dead stop 1/2" from end of stroke or adjusted to have virtually no effect on the action of the cylinder. See specific cylinder specifications for availability of this option. See [pages 5 and 6](#) for additional information.

### No Rod Threads -N

Rods are provided with no threads when this option is ordered.

### Magnetic Piston -M

Clippard stainless steel pneumatic cylinders that are equipped with an internal magnet can be used with the Reed Switch and GMR Sensor. By accurately sensing the magnetic field of the piston when it passes beneath the sensor, the position of the rod piston is determined, and the feedback signal is created. Use of this option may add to the overall length of the cylinder. See specific cylinder listings on the following pages for availability and details of the overall length adder.

### Rod Wipers -W

Rod Wipers are added to cylinders in applications where a liquid wash could dry out the rod seals of a double acting cylinder.

### Heavy Spring -H

In single acting, reverse acting or spring bias cylinders the standard spring force can be changed by ordering the -H option. The spring forces for the heavy springs are shown on [page 3](#).

### Private Label Option

Call Clippard for further information about private label options.

If you can't find a cylinder to suit your needs call your Clippard distributor to inquire about custom cylinders.

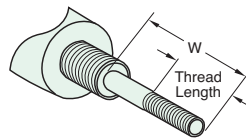
### Bumpers -B

Internal polyurethane bumpers are supplied for applications where the cylinder is cycled with a light load and/or high speeds. The elastic bumpers reduce noise and shock to the load. Use of this option may add to the overall length of the cylinder. See specific cylinder listings on the following pages for availability and details of the overall length added. Maximum temperature 200°F.

### Side Ported -S

Side ported rear heads are sometimes needed when the standard cylinder has the rear port out the back. This option changes the design of the rear head so the rear port is located on the side of the cylinder. Overall length of cylinder changes with this option.

### Rod Extensions

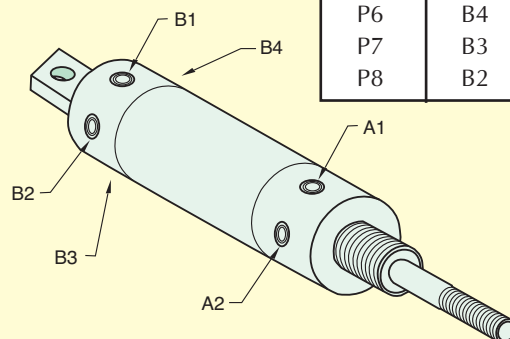


If a special rod extension is required, please refer to the drawing at left. For a special rod extension on single- or double-acting cylinders, indicate desired "W" when rod is at rest (retracted)

with no pressure to either port. For reverse acting cylinders, indicate "W" when rod is at rest (extended) with no pressure to either port.

**W = \_\_\_\_\_ Thread Length = \_\_\_\_\_**

### Rotated Ports



Option #	Rear Port	Front Port
P2	B2	A2
P3	B1	A2
P4	B4	A2
P5	B3	A2
P6	B4	A1
P7	B3	A1
P8	B2	A1

This option is used in applications where ports need to be rotated to accommodate a specific space requirement or port orientation for the fittings and tube attachments. The diagram explains the options and orientation of the ports. See the specific cylinder to find availability of these options.



## CUSHIONED CYLINDERS

### FEATURES

- Easily accessible, stainless steel needle for fine adjustment of cushion
- Needle cannot be removed
- Long lasting Nitrile cushion seal
- Cushions the last 1/2" of stroke
- Available at either end or both ends of the cylinder
- Available with magnetic pistons
- Bumpers included on the non-cushioned end of the 1 1/16" and 1 1/2" bore cylinders with only one cushion

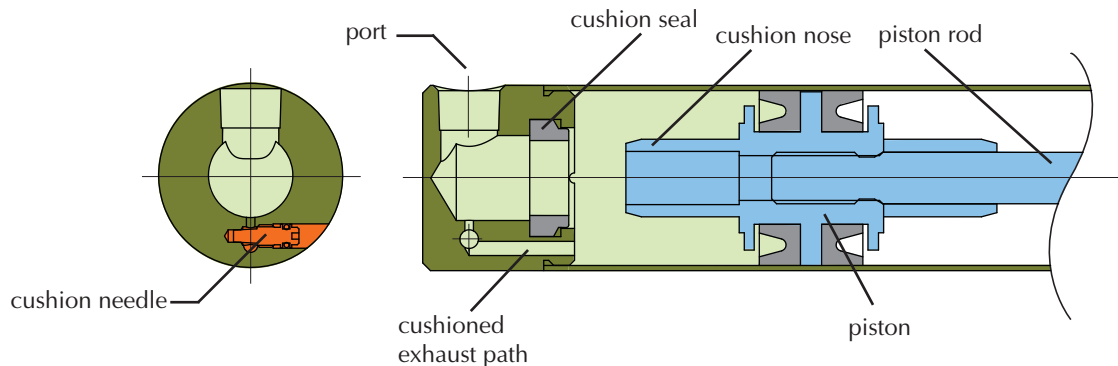
Option Suffix: "C" - Front/Rear Cushions  
 "F" - Front Cushion only  
 "R" - Rear Cushion only

Pneumatic cushions decelerate the piston and rod assembly at the end of the cylinders travel, reducing internal impact force/noise and enabling faster piston velocities. In fast cycling applications, cushioned cylinders will provide superior life and a better machine environment. Cushions cannot be added to existing cylinders because this option requires additional components and machining. A cushion nose is located on either or both sides of the piston, depending on which cushion option is selected.

The heads of a cushioned cylinder have a cushion pocket with a cushion seal. When the cushion nose enters the cushion seal, the air exiting the cylinder is trapped causing it to compress. This provides a resistance force that decelerates the piston. In this design, a needle valve in the head provides a parallel path for the air to exit, and is used to fine-tune the cushions' effectiveness. This needle design has a high flow gain, which allows the user to tune the cushion anywhere from little effect to actually stopping the cylinder. The cushion seal collapses when air coming through the adjacent port is introduced, allowing for a fast breakaway

Cushioned cylinders are not designed to decelerate machine members or take the place of shock absorbers in applications with high kinetic energy.

*Note: Bumpers ("B" option) cannot be used with cushions but can be used opposite a cushion*



SDR- models have side ported rear heads



Following is a list of stainless steel cylinders that are available with front, rear and/or both front and rear cushions.

Option Suffix: "C" - Front/Rear Cushions  
 "F" - Front Cushion only  
 "R" - Rear Cushion only

Part No. Prefix	Mount	Bore Size	Rod Type	Cushion(s)		
				Front/Rear	Front	Rear
<u>SDD-12-</u>	Stud	3/4"	Double Ended	•	•	
<u>SDH-12-</u>	Stud	3/4"	Hollow	•	•	•
<u>*SDR-12-</u>	Stud	3/4"	Rotating	•	•	•
<u>UDR-12-</u>	Universal	3/4"	Rotating	•	•	•
<u>SDD-14-</u>	Stud	7/8"	Double Ended	•	•	
<u>SDH-14-</u>	Stud	7/8"	Hollow	•	•	
<u>*SDR-14-</u>	Stud	7/8"	Rotating	•	•	•
<u>UDR-14-</u>	Universal	7/8"	Rotating	•	•	•
<u>SDD-17-</u>	Stud	1 1/16"	Double Ended	•	•	
<u>SDH-17-</u>	Stud	1 1/16"	Hollow	•	•	•
<u>*SDR-17-</u>	Stud	1 1/16"	Rotating	•	•	•
<u>UDR-17-</u>	Universal	1 1/16"	Rotating	•	•	•
<u>SDD-20-</u>	Stud	1 1/4"	Double Ended	•	•	
<u>*SDR-20-</u>	Stud	1 1/4"	Rotating	•	•	•
<u>UDR-20-</u>	Universal	1 1/4"	Rotating	•	•	•
<u>CDR-24-</u>	Clevis	1 1/2"	Rotating	•	•	•
<u>EDR-24-</u>	End Stud	1 1/2"	Rotating	•	•	•
<u>SDD-24-</u>	Stud	1 1/2"	Double Ended	•	•	
<u>*SDR-24-</u>	Stud	1 1/2"	Rotating	•	•	•
<u>SDD-28-</u>	Stud	1 3/4"	Double Ended	•	•	
<u>*SDR-28-</u>	Stud	1 3/4"	Rotating	•	•	•
<u>UDR-28-</u>	Universal	1 3/4"	Rotating	•	•	•
<u>SDD-32-</u>	Stud	2"	Double Ended	•	•	
<u>*SDR-32-</u>	Stud	2"	Rotating	•	•	•
<u>UDR-32-</u>	Universal	2"	Rotating	•	•	•
<u>SDD-40-</u>	Stud	2 1/2"	Double Ended	•	•	
<u>*SDR-40-</u>	Stud	2 1/2"	Rotating	•	•	•
<u>UDR-40-</u>	Universal	2 1/2"	Rotating	•	•	•

\* SDR- models have side ported rear heads



# STAINLESS STEEL CYLINDER

## STROKE LENGTHS

Standard stroke lengths for each bore size and cylinder style are listed in this



catalog. Non-standard stroke lengths (not listed in the catalog) up to 24" for single acting cylinders and 36" for double acting cylinders are available. Stroke length should be specified in inches and fractions of an inch. Consult the factory for other requirements.

In applications, attention should be given to minimizing the side load on the rod to insure a smooth stroke without binding. Also, in applications where the cylinder rod is subjected to an unsupported column load, the load on the rod should be less than the force shown in the table below to prevent buckling of the rod.

Maximum Load (lbs) to Prevent Buckling of the Rod										
Rod dia.	Rod Length									
	1"	5"	10"	15"	20"	25"	30"	35"	40"	
1/8"	110	12	3	1.3						
3/16"	262	59	15	6.6	3.7					
1/4"	478	190	47	21	12	7.5				
5/16"	756	451	116	52	29	19	13			
3/8"	1091	786	240	106	60	38	27	20		
7/16"	1490	1184	444	197	111	71	49	36	28	
1/2"	1950	1645	757	336	189	120	84	62	47	
5/8"	3055	2750	1795	821	462	295	205	150	115	
3/4"	4405	4100	3140	1700	950	613	425	312	240	

Rod Thread	Bore Size	Series	Rod Size	Rod Flats
#5-40 UNC-2A	5/16"	05	1/8"	none
#10-32 UNF-2A	1/2"	08	3/16"	none
#10-32 UNF-2A	9/16"	09	3/16"	none
#10-32 UNF-2A	5/8"	10	3/16"	none
1/4-28 UNF-2A	3/4"	12	1/4"	0.218
1/4-28 UNF-2A	7/8"	14	1/4"	0.218
5/16-24 UNF-2A	1 1/16"	17	5/16"	0.250
3/8-24 UNF-2A	1 1/4"	20	3/8"	0.312
7/16-20 UNF-2A	1 1/2"	24	7/16"	0.375
1/2-20 UNF-2A	1 3/4"	28	1/2"	0.437
1/2-20 UNF-2A	2"	32	5/8"	0.500
1/2-20 UNF-2A	2 1/2"	40	5/8"	0.500
5/8-18 UNF-2A	3"	48	3/4"	0.625

## CUSTOM CYLINDERS

If your application requires a custom feature that you do not see in our catalog please contact our distributor in your area for

assistance. We manufacture a wide variety of special cylinders. Examples of our custom cylinder capabilities would include: stroke and rod modifications, special mounting configurations and ports, seal and lubrication options, integrated valving and adjustable stroke cylinders. We also provide application based special cylinder design for those customers having unique parameters.

## FREE CYLINDER SAMPLE PROGRAM

We invite competitive comparisons. If you are an OEM that uses air cylinders, Clippard will provide a free sample for your evaluation. Contact us or your local distributor and ask for the "Free Sample Cylinder" request form.



## POSITION SENSORS

Clippard stainless steel pneumatic cylinders that are equipped with an internal magnet can be used with the Reed Switch and GMR Sensor. By accurately sensing the magnetic field of the piston when it passes beneath the sensor, the position of the rod piston is determined, and the feedback signal is created. Use of this option may add to the overall length of the cylinder. See specific cylinder listings on the following pages for availability and details of the overall length adder.

### GMR (Giant Magneto Resistive) Sensor

Clippard's GMR sensor is a solid-state device that is made up of alternating layers of conductive magnetic and non-magnetic materials. When a magnetic field is applied, there is a large drop in resistance. This decrease produces a signal that can be used to determine the location of the piston.

Some of the benefits of GMR technology include small size, high durability, high sensitivity, high response time, low power consumption and low cost. These benefits make this sensor a clear choice for piston location in pneumatic system control.



A 1/2" minimum stroke is required when multiple sensors are used.



A 1/2" minimum stroke is required when multiple sensors are used.

### Reed Switch

Clippard's Reed Switch is a Single Pole, Single Throw (SPST) Normally-Open electronic switch. When the cylinder's magnet-equipped piston moves to a location where the magnet is positioned below the Reed Switch, the Switch sends a feedback signal to indicate the location of the piston.

## ACCESSORIES

### Mounting Hardware

For efficient power and easy mounting, Clippard has designed and manufactured brackets suitable for each cylinder shown in this catalog.

These products are shown on the last page of each corresponding bore size and include clevis mounting brackets, foot mounting brackets, rod clevis assemblies and rod eye assemblies. Extra mounting nuts are available.



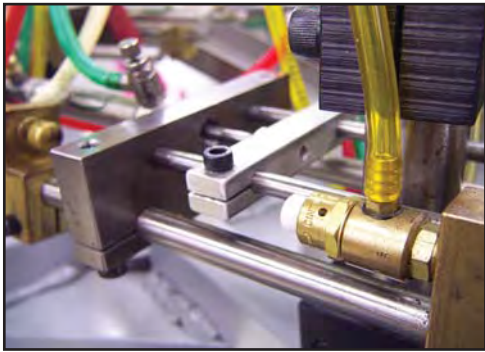
## CUSTOMer solutions

If you need a product that fits your application perfectly, Clippard has the capability to design or modify one of its products to suit your exact needs. We understand that a standard catalog product may be close but not be exactly what you need. **Let us know YOUR Need, and we will help to find YOUR Solution!**





# 5/32" BORE STAINLESS STEEL CYLINDER & ACCESSORIES



## Limit Valves

A limit valve is the best way to have a mechanical limit to return air signals to control

valves or circuits. Clippard offers limit valves in ports ranging from #3-56 up to 1/8" NPT, high force and heavy duty limits as well as non-contact sensing valves. See Directional Control Valves section.



## Quick Exhaust Valves

The primary function of a quick exhaust valve is to increase cylinder speed. This also enables the use of smaller directional valves and longer control lines. Offered with several port configurations from #10-32 models up to 1/4". See pages 164 and 165.



## Flow Controls

Clippard offers a large variety of flow controls and needle valves for adjusting the speed of the cylinder. Several models are available from fine adjustments to coarse adjustments in a variety of mounting configurations. See pages 157 through 160.

## Pilot-Operated Check Valves

These valves provide control functions with cylinders and with other control circuits. See page 152 for a complete range of Pilot-Operated Check Valves.

### SM-2

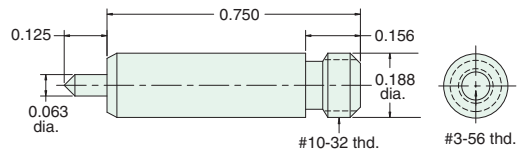
Single Acting



**Bore:** 5/32" **Available Stroke Length:** 1/4"  
**Mount:** Rear Thread **Materials:** Stainless steel body, piston & rod, Nitrile U-cup, Beryllium copper spring  
**Type:** Spring Return

### Did you know...

The tiny SM-2 cylinder gives 2 lbs. of force at 100 psig.



### SM-3-□

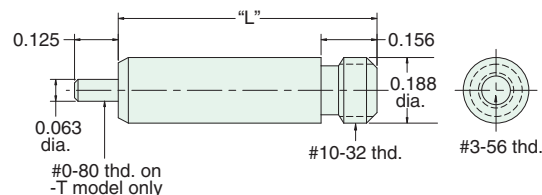
Single Acting



Model	SM-3-1	SM-3-2	SM-3-3	SM-3-4	Materials: Stainless steel tube and rod, brass piston, Nitrile U-cup
<b>Stroke</b>	1/4"	1/2"	3/4"	1"	
<b>Length "L"</b>	0.740	1.171	1.593	2.000	

**Bore:** 5/32" **Mount:** Rear Thread **Type:** Spring Return

To order: Add stroke length to the end of the part number









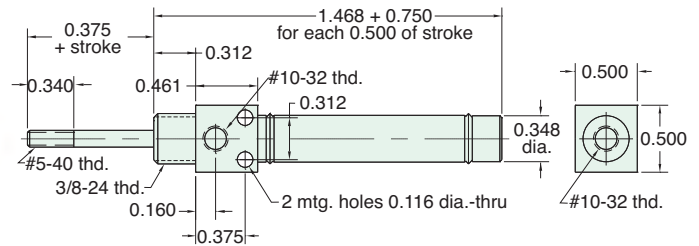


# 5/16" BORE STAINLESS STEEL CYLINDER

## SRR-05-□-□

Reverse Acting

**Mount:** Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod **Spring Compressed:** 1 lbs. **Spring At Rest:** 0.5 lbs.  
**Options:** B, V, N **Maximum Stroke:** 17" For B option add 0.250

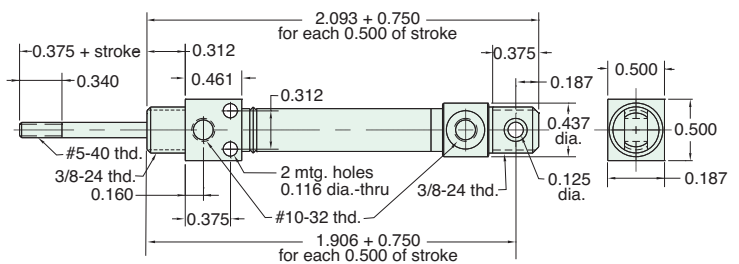


Nuts included, but not shown on drawing

## URR-05-□-□

Reverse Acting

**Mount:** Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod **Spring Compressed:** 1 lbs. **Spring At Rest:** 0.5 lbs.  
**Options:** B, V, N, P2, P3, P4, P5, P6, P7, P8 **Maximum Stroke:** 17" For B option add 0.250



Nuts included, but not shown on drawing

## FORCE FACTOR

The "force factor" is the nominal area of the cylinder bore size. The chart to the right provides theoretical forces in both the extend and retract stroke of all available bore sizes.

These values are theoretical and make no allowance for friction which varies with the bore size. It is recommended that a 25% safety factor be allowed when selecting a cylinder bore for normal load movement. In high speed applications that number should be at least 40%.



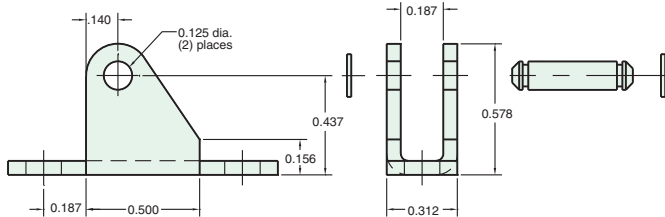
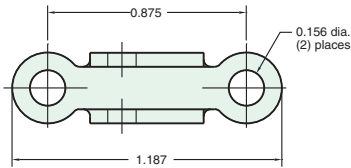
The extend and retract values differ due to the rod diameter.

Bore Size	5/16"	1/2"	9/16"	5/8"	3/4"	7/8"	1-1/16"	1-1/4"	1-1/2"	1-3/4"	2"	2-1/2"	3"
<b>Force Factor - Extend (area)</b>	0.07	0.19	0.25	0.31	0.44	0.60	0.88	1.2	1.7	2.4	3.1	4.9	7.0
<b>Force Factor - Retract (area)</b>	0.06	0.16	0.22	0.28	0.39	0.55	0.80	1.09	1.55	2.2	2.9	4.59	6.56
<b>20 psig - Extend (lbs)</b>	1.4	3.8	4.9	6.2	8.8	12.0	17.6	24.0	34.0	48.0	62.0	98.0	140.0
<b>20 psig - Retract (lbs)</b>	1.16	3.25	4.4	5.65	7.82	11.02	16.07	21.79	31.0	44.07	58.07	91.86	131.16
<b>50 psig - Extend (lbs)</b>	3.5	9.5	12.4	15.5	22.0	30.0	44.0	60.0	85.0	120.0	155.0	245.0	350.0
<b>50 psig - Retract (lbs)</b>	2.9	8.13	11.00	14.13	19.55	27.55	40.17	54.48	77.5	110.18	145.18	229.66	327.91
<b>80 psig - Extend (lbs)</b>	5.6	15.2	19.8	24.8	35.2	48.0	70.4	96.0	136.0	192.0	248.0	392.0	560.0
<b>80 psig - Retract (lbs)</b>	4.64	13.0	17.6	22.6	31.27	44.07	64.26	87.17	124.0	176.29	232.29	367.46	524.66



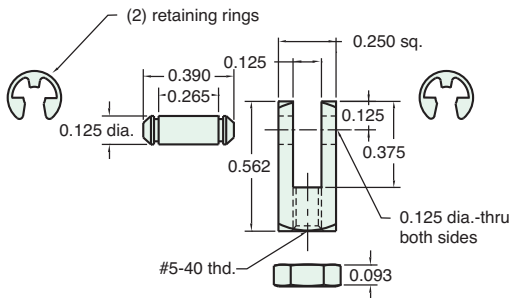
## CB-0595

Clevis Bracket  
Material: Steel, bright zinc plated



## RC-0581

Rod Clevis  
Material: Steel, electroless nickel plate



## MOUNTING NUTS

### Stud Nut

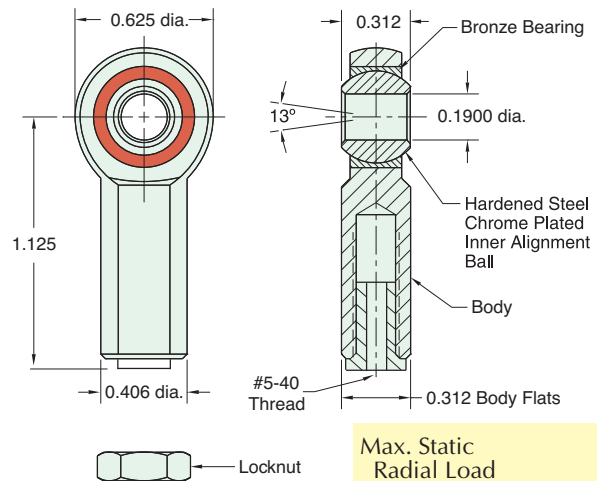
Part Number	Across Flats	Nut Thickness	Nut (Thread)
<b>N04-28A</b>	7/16"	5/32"	1/4-28
<b>N04-28B</b>	3/8"	1/8"	1/4-28
<b>N06-24A</b>	9/16"	7/32"	3/8-24
<b>N06-24B</b>	1/2"	3/32"	3/8-24

### Rod Nut

Part Number	Across Flats	Nut Thickness	Nut (Thread)
<b>N02-40</b>	1/4"	3/32"	#5-40

## RE-0585

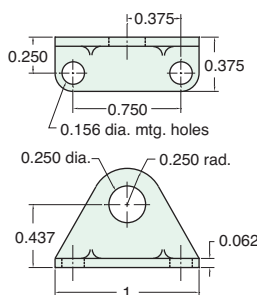
Rod End  
Material: Steel, bright zinc plated body



Max. Static Radial Load (rod end only): 1,624 lbs.  
Fits Rod Thread Size: #5-40

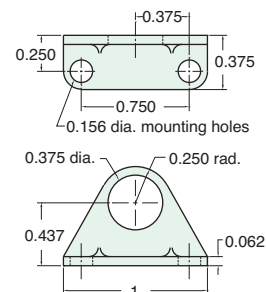
## FB-0591

Foot Bracket  
Material: Steel, bright zinc plated



## FB-0592

Foot Bracket  
Material: Steel, bright zinc plated



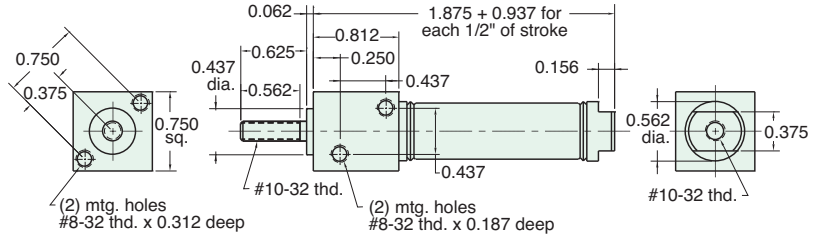


# 1/2" BORE STAINLESS STEEL CYLINDER

## FSR-08-□-□

Single Acting

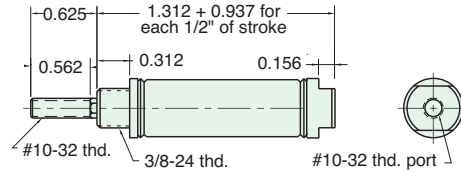
**Mount:** Front      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 2 lbs. **Spring At Rest:** 0.9 lbs.  
**Options:** M, B, W, V, N, S, H      **Maximum Stroke:** 23"  
For B option add 0.375  
For M option add 0.312  
For S option add 0.187



## SSN-08-□-□

Single Acting

**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Non-Rotating Rod      **Spring Compressed:** 2 lbs. **Spring At Rest:** 0.9 lbs.  
**Options:** M, B, V, N, S, H      **Maximum Stroke:** 23"  
For B option add 0.500  
For M option add 0.312  
For S option add 0.187

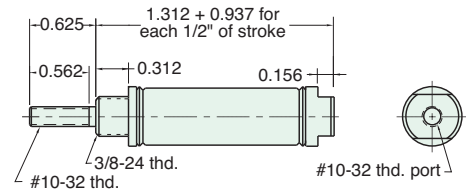


Nuts included, but not shown on drawing

## SSR-08-□-□

Single Acting

**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 2 lbs. **Spring At Rest:** 0.9 lbs.  
**Options:** M, B, W, V, N, S, H      **Maximum Stroke:** 23"  
For B option add 0.500  
For M option add 0.312  
For S option add 0.187

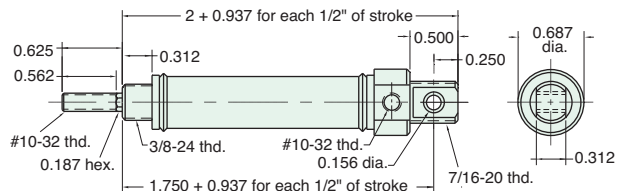


Nuts included, but not shown on drawing

## USN-08-□-□

Single Acting

**Mount:** Universal      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Non-Rotating Rod      **Spring Compressed:** 2 lbs. **Spring At Rest:** 0.9 lbs.  
**Options:** M, B, V, N, H, P6      **Maximum Stroke:** 23"  
For B option add 0.500  
For M option add 0.312



Furnished without nut(s). See Chart on Page 16.

# 1/2" BORE STAINLESS STEEL CYLINDER

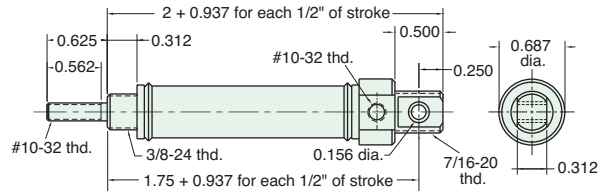


## USR-08-□-□

Single Acting



**Mount:** Universal    **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod    **Spring Compressed:** 2 lbs.    **Spring At Rest:** 0.9 lbs.  
**Options:** M, B, W, V, N, H, P6    **Maximum Stroke:** 23"    For B option add 0.500  
 For M option add 0.312



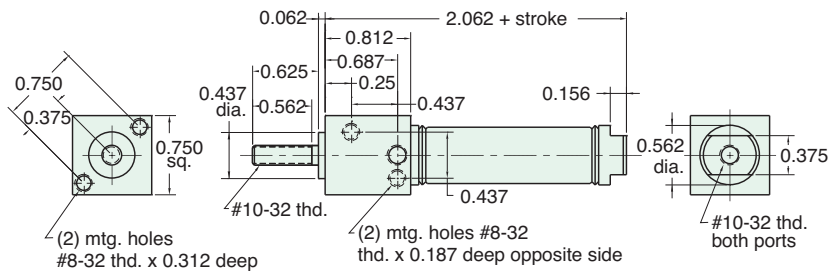
Furnished without nut(s). See Chart on Page 16.

## FDR-08-□-□

Double Acting



**Mount:** Front    **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod    **Maximum Stroke:** 43"  
**Options:** M, B, W, V, N, S, P6, P7, P8    For B option add 0.500  
 For M option add 0.312



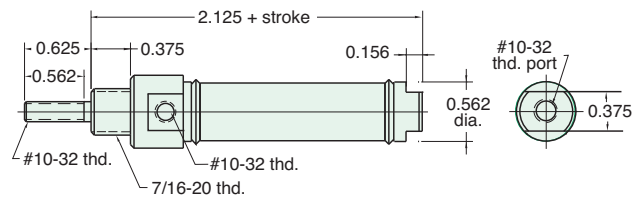
For S option add 0.187

## SDR-08-□-□

Double Acting



**Mount:** Stud    **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod    **Maximum Stroke:** 43"  
**Options:** M, B, W, V, N, S, P6, P7, P8    For B option add 0.500  
 For M option add 0.312



For S option add 0.187

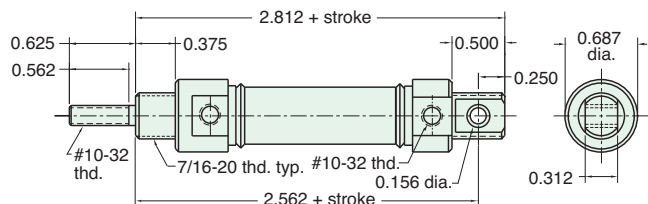
Nut included, but not shown on drawing

## UDR-08-□-□

Double Acting



**Mount:** Universal    **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod    **Maximum Stroke:** 42"  
**Options:** M, B, W, V, N, P2, P3, P4, P5, P6, P7, P8    For B option add 0.500  
 For M option add 0.312



Furnished without nut(s). See Chart on Page 16.

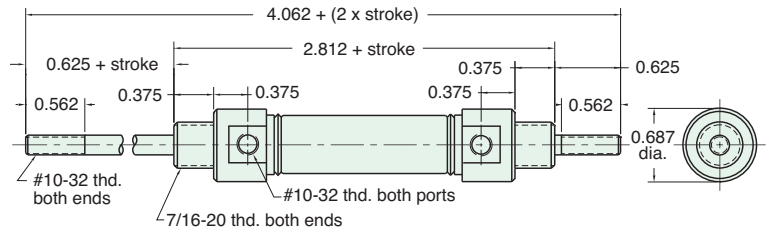


# 1/2" BORE STAINLESS STEEL CYLINDER

## SDD-08-□-□

Double Acting

**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Double Rod      **Maximum Stroke:** 20"  
**Options:** M, B, W, V, N, P6, P7, P8      For B option add 0.500  
For M option add 0.312

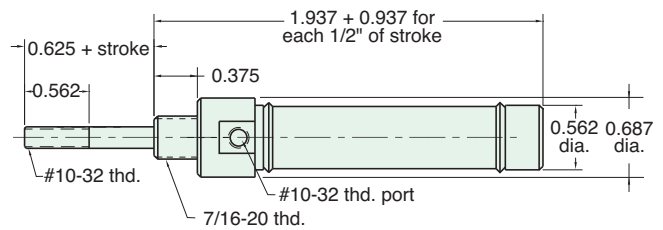


Nuts included, but not shown on drawing

## SRR-08-□-□

Reverse Acting

**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 2 lbs. **Spring At Rest:** 0.9 lbs.  
**Options:** M, B, W, V, N, H      **Maximum Stroke:** 15"  
For B option add 0.500  
For M option add 0.312

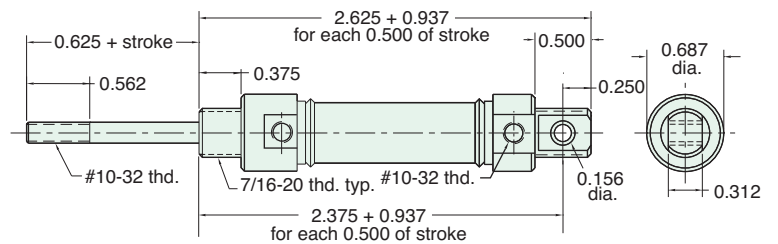


Nut included, but not shown on drawing

## URR-08-□-□

Reverse Acting

**Mount:** Universal      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 2 lbs. **Spring At Rest:** 0.9 lbs.  
**Options:** M, B, W, V, N, H, P2, P3, P4, P5, P6, P7, P8      **Maximum Stroke:** 15"  
For B option add 0.500  
For M option add 0.312



Furnished without nut(s). See Chart on Page 16.

Did you know that all Clippard Cylinders are 100% tested.





## MOUNTING NUTS

### Stud Nut

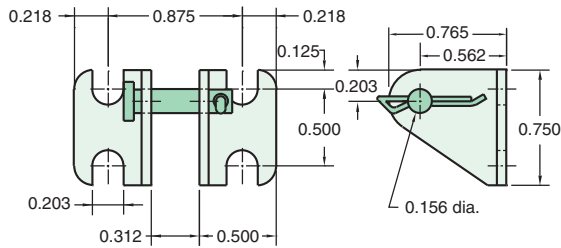
Part Number	Across Flats	Nut Thickness	Nut (Thread)
<b>N06-24A</b>	9/16"	7/32"	3/8-24
<b>N06-24B</b>	1/2"	3/32"	3/8-24
<b>N07-20</b>	11/16"	1/4"	7/16-20

### Rod Nut

Part Number	Across Flats	Nut Thickness	Nut (Thread)
<b>N03-32</b>	3/8"	1/8"	#10-32

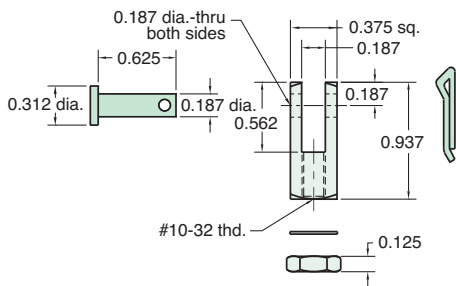
### CB-0895

Clevis Bracket  
Material: Steel, bright zinc plated



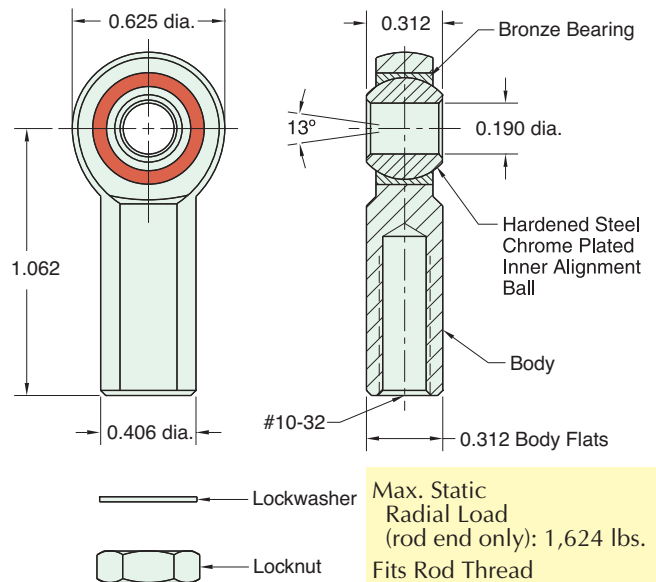
### RC-0881

Rod Clevis  
Material: Steel, electroless nickel plate



### RE-0885

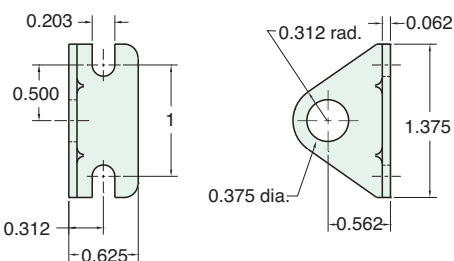
Rod End  
Material: Steel, bright zinc plated body



Max. Static Radial Load (rod end only): 1,624 lbs.  
Fits Rod Thread Size: #10-32

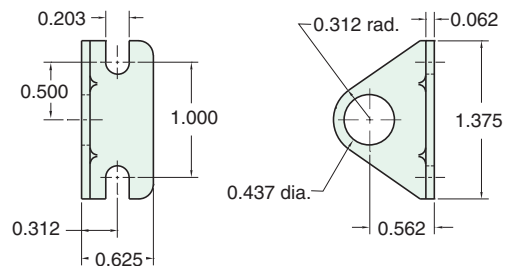
### FB-0891

Foot Bracket  
Material: Steel, bright zinc plated



### FB-0892

Foot Bracket  
Material: Steel, bright zinc plated







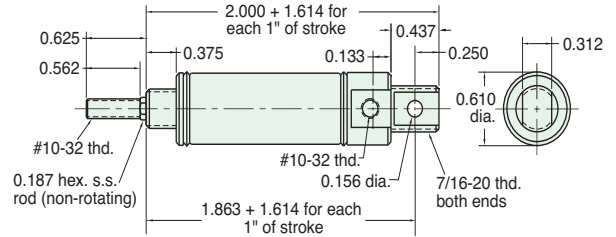
# 9/16" BORE STAINLESS STEEL CYLINDER

## USN-09-□-□

Single Acting



**Mount:** Universal    **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Non-Rotating Rod    **Spring Compressed:** 4 lbs.    **Spring At Rest:** 1.7 lbs.  
**Options:** M, B, V, N, P6    **Maximum Stroke:** 23"    For B option add 0.063  
For M option add 0.125  
For MB combination add 0.125



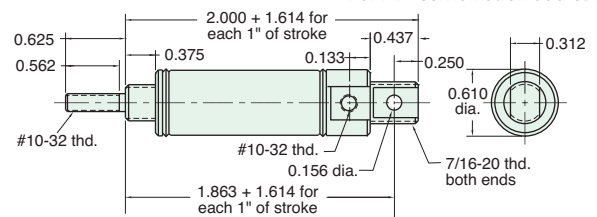
Furnished without nut(s). See Chart on Page 19.

## USR-09-□-□

Single Acting



**Mount:** Universal    **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod    **Spring Compressed:** 4 lbs.    **Spring At Rest:** 1.7 lbs.  
**Options:** M, B, V, N, P6    **Maximum Stroke:** 23"    For B option add 0.063  
For M option add 0.125  
For MB combination add 0.125



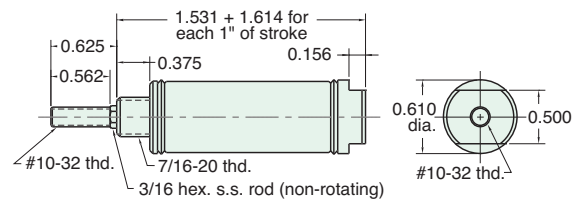
Furnished without nut(s). See Chart on Page 19.

## SSN-09-□-□

Single Acting



**Mount:** Stud    **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Non-Rotating Rod    **Spring Compressed:** 4 lbs.    **Spring At Rest:** 1.7 lbs.  
**Options:** M, B, V, N    **Maximum Stroke:** 23"    For B option add 0.063  
For M option add 0.125  
For MB combination add 0.125



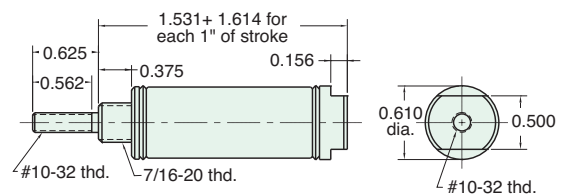
Nut included, but not shown on drawing

## SSR-09-□-□

Single Acting



**Mount:** Stud    **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod    **Spring Compressed:** 4 lbs.    **Spring At Rest:** 1.7 lbs.  
**Options:** M, B, V, N    **Maximum Stroke:** 23"    For B option add 0.063  
For M option add 0.125  
For MB combination add 0.125



Nut included, but not shown on drawing

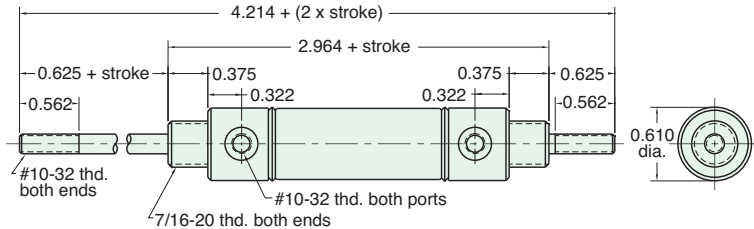
# 9/16" BORE STAINLESS STEEL CYLINDER



## SDD-09-□-□

Double Acting

**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Double Rod      **Maximum Stroke:** 20"  
**Options:** M, B, V, N, P6, P7, P8      For B option add 0.125

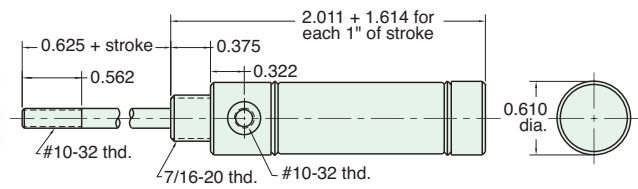


Nuts included, but not shown on drawing

## SRR-09-□-□

Reverse Acting

**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 4 lbs.      **Spring At Rest:** 1.7 lbs.  
**Options:** M, B, V, N      **Maximum Stroke:** 15"      For B option add 0.063  
 For M option add 0.125  
 For MB combination add 0.125

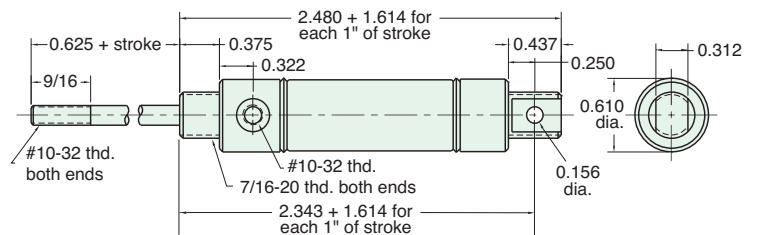


Nut included, but not shown on drawing

## URR-09-□-□

Reverse Acting

**Mount:** Universal      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 4 lbs.      **Spring At Rest:** 1.7 lbs.  
**Options:** M, B, V, N, P2      **Maximum Stroke:** 14"      For B option add 0.063  
 For M option add 0.125  
 For MB combination add 0.125

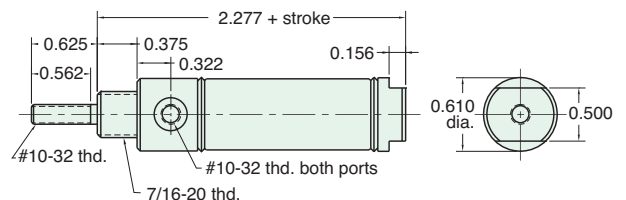


Furnished without nut(s). See Chart on Page 19.

## SDR-09-□-□

Double Acting

**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Maximum Stroke:** 43"  
**Options:** M, B, V, N, P6, P7, P8      For B option add 0.125  
 For MB combination add 0.125



Nut included, but not shown on drawing



# 9/16" BORE STAINLESS STEEL CYLINDER

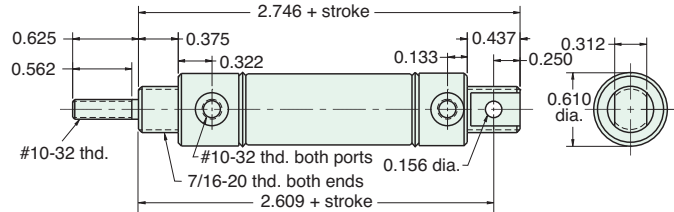
## UDR-09-□-□

Double Acting



**Mount:** Universal      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Maximum Stroke:** 43"  
**Options:** M, B, V, N, P2, P3, P4, P5, P6, P7, P8

For B option add 0.125



Furnished without nut(s). See Chart below.



## MOUNTING NUTS

### Stud Nut

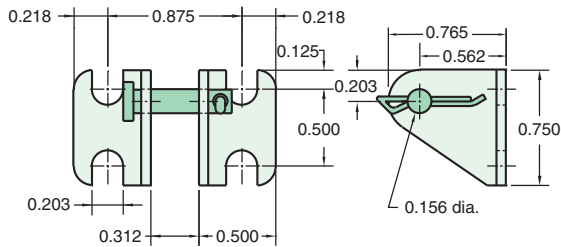
Part Number	Across Flats	Nut Thickness	Nut (Thread)
<b>N07-20</b>	11/16"	1/4"	7/16-20

### Rod Nut

Part Number	Across Flats	Nut Thickness	Nut (Thread)
<b>N03-32</b>	3/8"	1/8"	#10-32

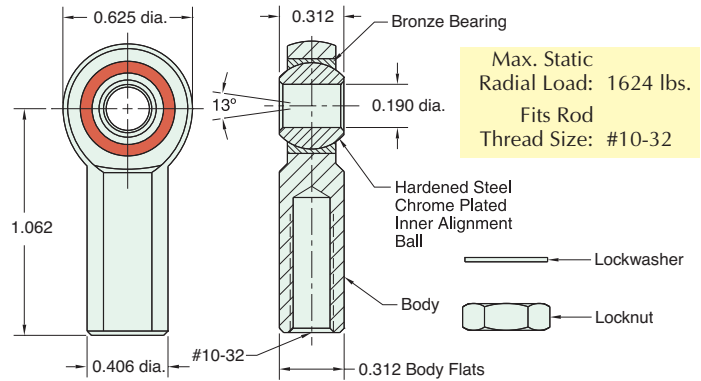
## CB-0895

Clevis Bracket  
Material: Steel, bright zinc plated



## RE-0885

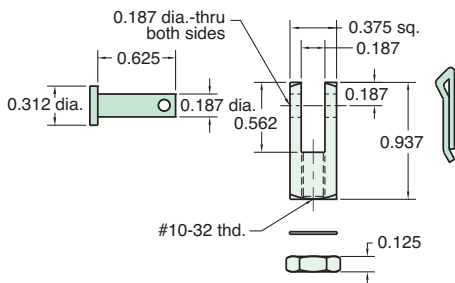
Rod End  
Material: Steel, bright zinc plated body



Max. Static Radial Load: 1624 lbs.  
Fits Rod Thread Size: #10-32

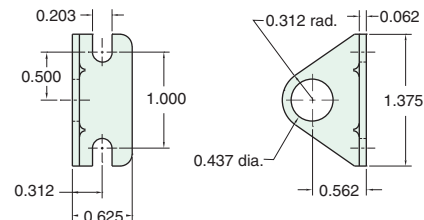
## RC-0881

Rod Clevis  
Material: Steel, electroless nickel plate



## FB-0892

Foot Bracket  
Material: Steel, bright zinc plated



# 5/8" BORE STAINLESS STEEL CYLINDER

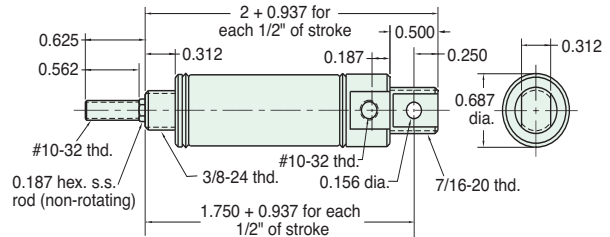


## USN-10-□-□

Single Acting



**Mount:** Universal    **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Non-Rotating Rod    **Spring Compressed:** 4 lbs.    **Spring At Rest:** 1.3 lbs.  
**Options:** M, B, V, N, H, P6    **Maximum Stroke:** 23"    For B option add 0.500  
 For M option add 0.312



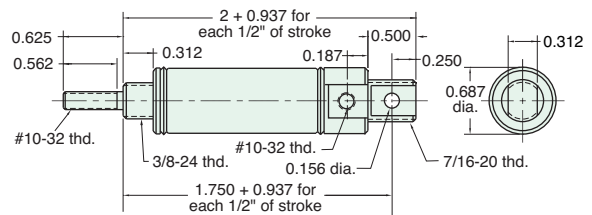
Furnished without nut(s). See Chart on Page 23.

## USR-10-□-□

Single Acting



**Mount:** Universal    **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod    **Spring Compressed:** 4 lbs.    **Spring At Rest:** 1.3 lbs.  
**Options:** M, B, V, N, H, P6    **Maximum Stroke:** 23"    For B option add 0.500  
 For M option add 0.312



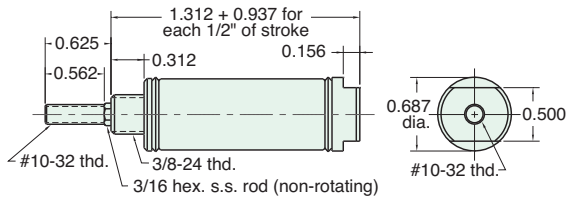
Furnished without nut(s). See Chart on Page 23.

## SSN-10-□-□

Single Acting



**Mount:** Stud    **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Non-Rotating Rod    **Spring Compressed:** 4 lbs.    **Spring At Rest:** 1.3 lbs.  
**Options:** M, B, V, N, S, H    **Maximum Stroke:** 23"    For B option add 0.500  
 For M option add 0.312



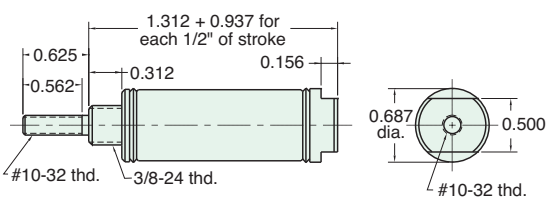
Nut included, but not shown on drawing

## SSR-10-□-□

Single Acting



**Mount:** Stud    **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod    **Spring Compressed:** 4 lbs.    **Spring At Rest:** 1.3 lbs.  
**Options:** M, B, W, V, N, S, H    **Maximum Stroke:** 23"    For B option add 0.500  
 For M option add 0.312



Nut included, but not shown on drawing



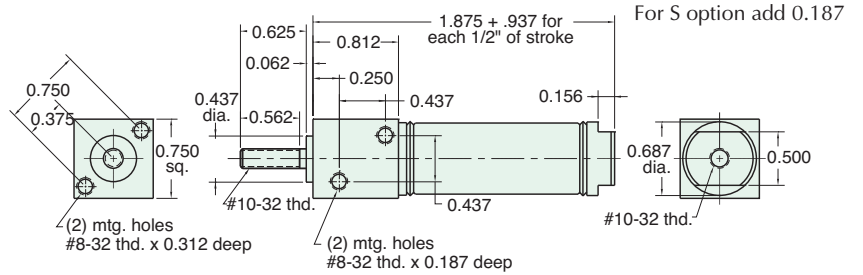
# 5/8" BORE STAINLESS STEEL CYLINDER

## FSR-10-□-□

Single Acting



**Mount:** Front      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 4 lbs. **Spring At Rest:** 1.3 lbs. For B option add 0.375  
**Options:** M, B, W, V, N, S, H      **Maximum Stroke:** 13"      For M option add 0.312

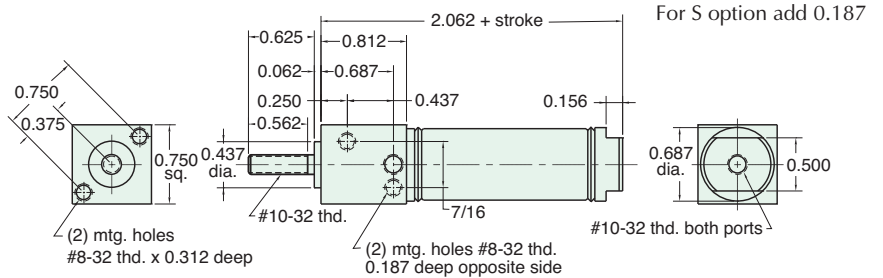


## FDR-10-□-□

Double Acting



**Mount:** Front      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Maximum Stroke:** 43"  
**Options:** M, B, W, V, N, S, P6, P7, P8      For B option add 0.500  
For M option add 0.312

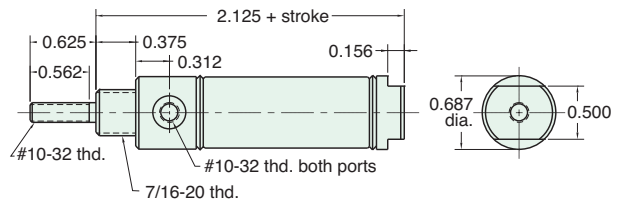


## SDR-10-□-□

Double Acting



**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Maximum Stroke:** 43"  
**Options:** M, B, W, V, N, S, P6, P7, P8      For B option add 0.500  
For M option add 0.312



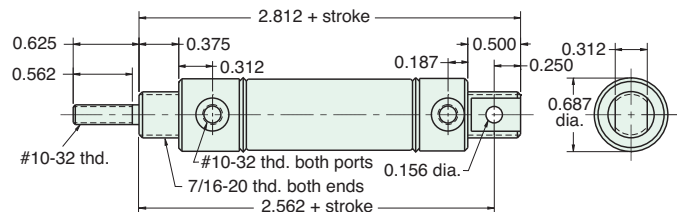
Nut included, but not shown on drawing

## UDR-10-□-□

Double Acting



**Mount:** Universal      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Maximum Stroke:** 43"  
**Options:** M, B, W, V, N, P2, P3, P4, P5, P6, P7, P8      For B option add 0.500  
For M option add 0.312



Furnished without nut(s). See Chart on Page 23.

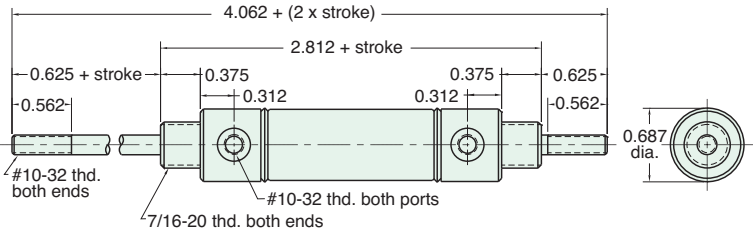
# 5/8" BORE STAINLESS STEEL CYLINDER



## SDD-10-□-□

Double Acting

**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Double Rod      **Maximum Stroke:** 20"  
**Options:** M, B, W, V, N, P6, P7, P8      For B option add 0.500  
 For M option add 0.312

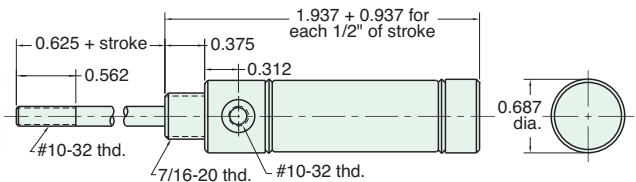


Nuts included, but not shown on drawing

## SRR-10-□-□

Reverse Acting

**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 4 lbs. **Spring At Rest:** 1.3 lbs.  
**Options:** M, B, W, V, N, H      **Maximum Stroke:** 15"  
 For B option add 0.500  
 For M option add 0.312

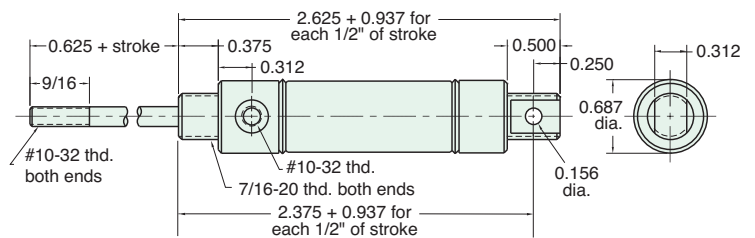
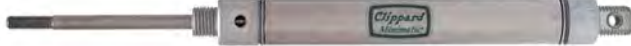


Nut included, but not shown on drawing

## URR-10-□-□

Reverse Acting

**Mount:** Universal      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 4 lbs. **Spring At Rest:** 1.3 lbs.  
**Options:** M, B, W, V, N, H, P2      **Maximum Stroke:** 14"  
 For B option add 0.375  
 For M option add 0.312



Furnished without nut(s). See Chart on Page 23.

For harsh environments, refer to [page 72](#) for Clippard's Corrosion-Resistant Stainless Steel 5/8" cylinders.





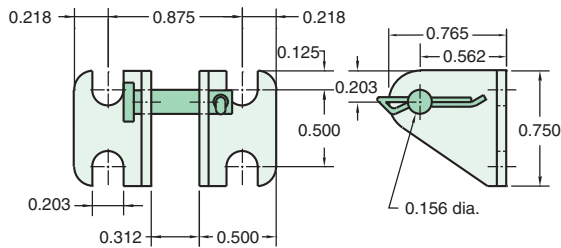


# 5/8" BORE ACCESSORIES



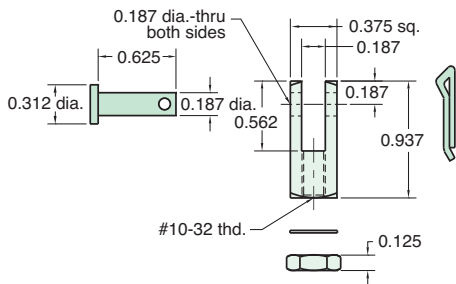
## CB-0895

Clevis Bracket  
Material: Steel, bright zinc plated



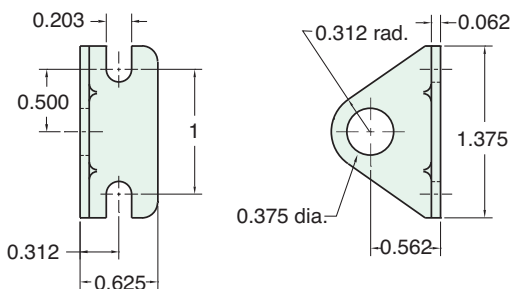
## RC-0881

Rod Clevis  
Material: Steel, electroless nickel plate



## FB-0891

Foot Bracket  
Material: Steel, bright zinc plated



## MOUNTING NUTS

### Stud Nut

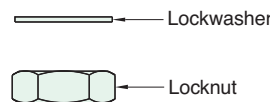
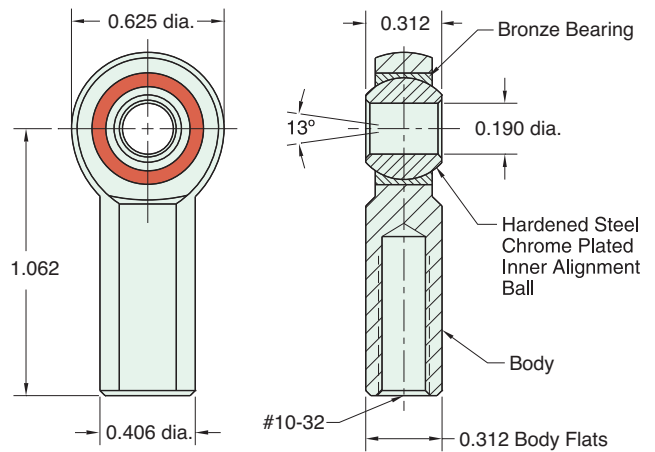
Part Number	Across Flats	Nut Thickness	Nut (Thread)
<b>N06-24A</b>	9/16"	7/32"	3/8-24
<b>N06-24B</b>	1/2"	3/32"	3/8-24
<b>N07-20</b>	11/16"	1/4"	7/16-20

### Rod Nut

Part Number	Across Flats	Nut Thickness	Nut (Thread)
<b>N03-32</b>	3/8"	1/8"	#10-32

## RE-0885

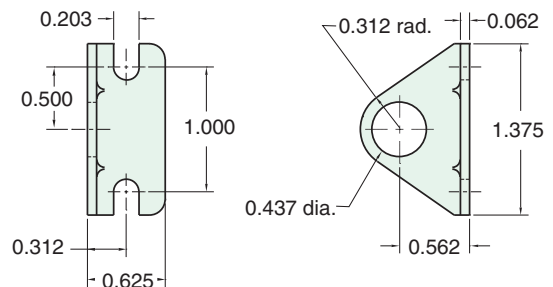
Rod End  
Material: Steel, bright zinc plated body



Max. Static Radial Load (rod end only): 1,624 lbs.  
Fits Rod Thread Size: #10-32

## FB-0892

Foot Bracket  
Material: Steel, bright zinc plated





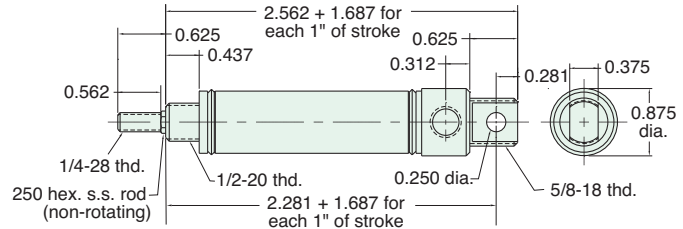


# 3/4" BORE STAINLESS STEEL CYLINDER

## USN-12-□-□

Single Acting

**Mount:** Universal    **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Non-Rotating Rod    **Spring Compressed:** 6 lbs.    **Spring At Rest:** 3 lbs.  
**Options:** M, B, V, N, H, P6    **Maximum Stroke:** 25"    For B option add 0.500  
For M option add 0.125

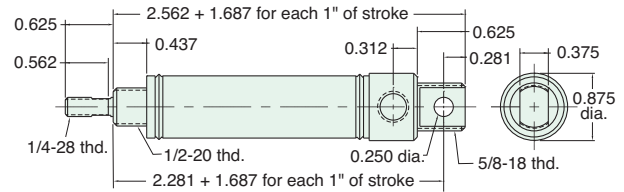


Furnished without nut(s). See Chart on Page 29.

## USR-12-□-□

Single Acting

**Mount:** Universal    **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod    **Spring Compressed:** 6 lbs.    **Spring At Rest:** 3 lbs.  
**Options:** M, B, W, V, N, H, P6    **Maximum Stroke:** 25"    For B option add 0.500  
For M option add 0.125

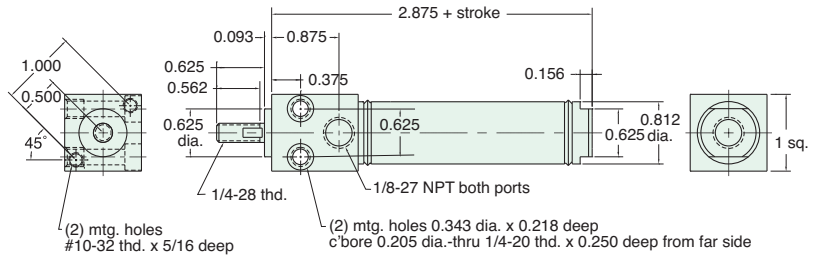


Furnished without nut(s). See Chart on Page 29.

## FDR-12-□-□

Double Acting

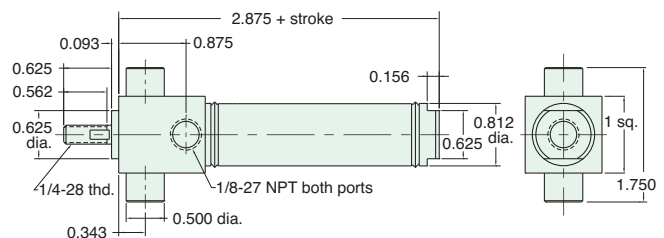
**Mount:** Front    **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"  
**Type:** Rotating Rod    **Maximum Stroke:** 42"  
**Options:** M, B, W, V, N, S, P6, P7, P8    For B option add 0.500  
For S option add 0.437



## TDR-12-□-□

Double Acting

**Mount:** Trunnion    **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"  
**Type:** Rotating Rod    **Maximum Stroke:** 42"  
**Options:** M, B, W, V, N, S, P6, P7, P8    For B option add 0.500  
For S option add 0.437



# 3/4" BORE STAINLESS STEEL CYLINDER

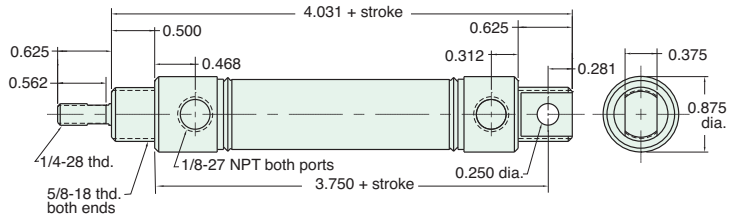


## UDR-12-□-□

Double Acting



**Mount:** Universal      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6", 8", 10", 12"  
**Type:** Rotating rod      **Maximum Stroke:** 41"  
**Options:** C, F, R, M, B, W, V, N, P2, P3, P4, P5, P6, P7, P8      For B option add 0.500



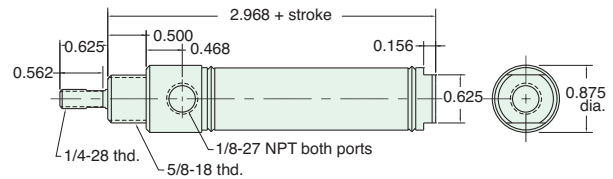
Furnished without nut(s). See Chart on Page 29.

## SDR-12-□-□

Double Acting



**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"  
**Type:** Rotating Rod      **Maximum Stroke:** 42"  
**Options:** C, F, R, M, B, W, V, N, S, P6, P7, P8      For B option add 0.500  
 For C, F, R & S options add 0.437



For harsh environments, refer to [pages 64 through 69](#) for Clippard's Corrosion-Resistant Stainless Steel 3/4" cylinders.

Nuts included, but not shown on drawing  
 C, F, & R options use side ported rear head

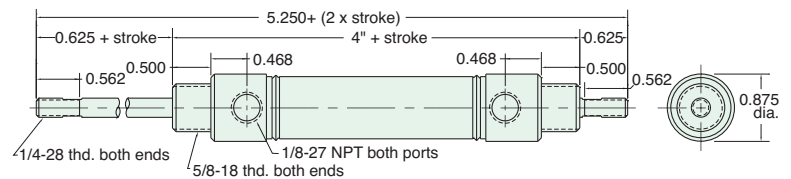
## SDD-12-□-□

Double Acting



**NEW** All Stainless Steel line now available!  
 See [pages 66 - 70](#)

**Mount:** Stud      **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6"  
**Type:** Double Rod      **Maximum Stroke:** 20"  
**Options:** C, F, M, B, W, V, N, P6, P7, P8      For B option add 0.500



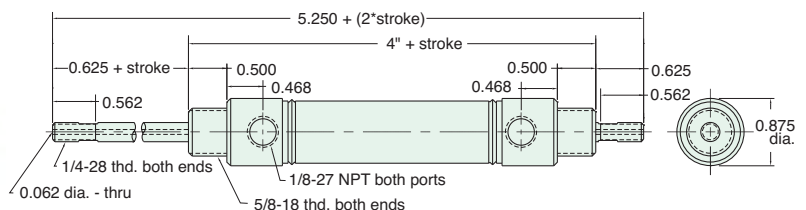
Nuts included, but not shown on drawing

## SDH-12-□-□

Double Acting



**Mount:** Stud      **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6"  
**Type:** Hollow Rod      **Maximum Stroke:** 20"  
**Options:** C, F, R, M, B, W, V, N, P6, P7, P8      For B option add 0.500



Nuts included, but not shown on drawing





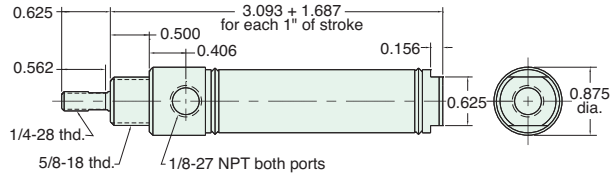
# 3/4" BORE STAINLESS STEEL CYLINDER



## SFR-12-□-□

Double Acting, Front Spring Bias

**Mount:** Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod **Spring Compressed:** 6 lbs. **Spring At Rest:** 3 lbs.  
**Options:** M, B, W, V, N, S, H, **Maximum Stroke:** 25" For B option add 0.375  
P6, P7, P8 For S option add 0.437

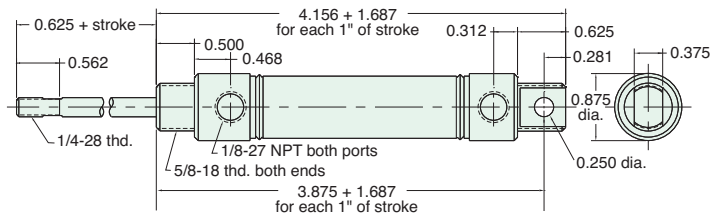


Nut included, but not shown on drawing

## UBR-12-□-□

Double Acting, Rear Spring Bias

**Mount:** Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod **Spring Compressed:** 6 lbs. **Spring At Rest:** 3 lbs.  
**Options:** M, B, W, V, N, H, P2, **Maximum Stroke:** 15" For B option add 0.375  
P3, P4, P5, P6, P7, P8

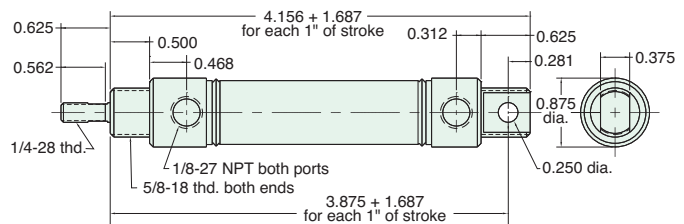


Furnished without nut(s). See Chart on Page 29.

## UFR-12-□-□

Double Acting, Front Spring Bias

**Mount:** Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod **Spring Compressed:** 6 lbs. **Spring At Rest:** 3 lbs.  
**Options:** M, B, W, V, N, H, P2, **Maximum Stroke:** 24" For B option add 0.375  
P3, P4, P5, P6, P7, P8

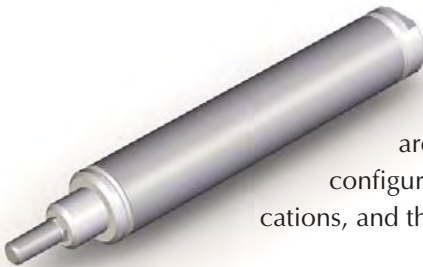


Furnished without nut(s). See Chart on Page 29.

### CAD 2D & 3D Models Available

2D & 3D CAD models of all Clippard stainless steel cylinders are available via [www.clippard.com/cylinders/](http://www.clippard.com/cylinders/). A wide range of formats are offered for your convenience. Clippard's on-line, state-of-the-art cylinder configurator allows users to build their own cylinder exactly to the required specifications, and then view the details, drawings, CAD models, pricing and much more!

[www.clippard.com/cylinders/](http://www.clippard.com/cylinders/)





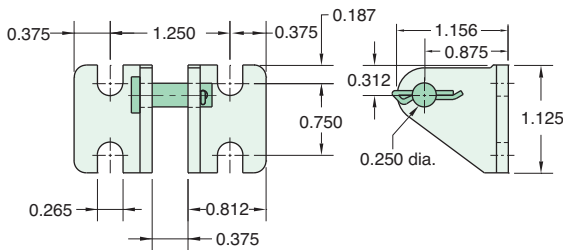


# 3/4" BORE ACCESSORIES



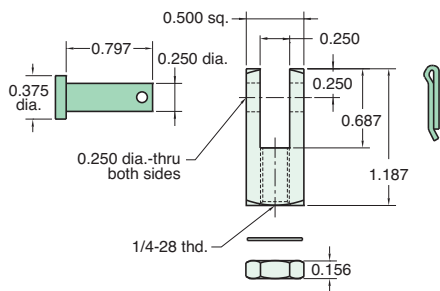
## CB-1795

Clevis Bracket  
Material: Steel, bright zinc plated



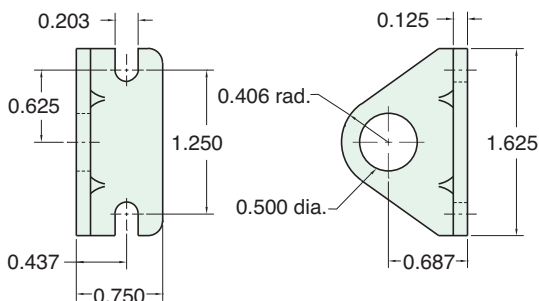
## RC-1281

Rod Clevis  
Material: Steel, electroless nickel plate



## FB-1291

Foot Bracket  
Material: Steel, bright zinc plated



## MOUNTING NUTS

### Stud Nut

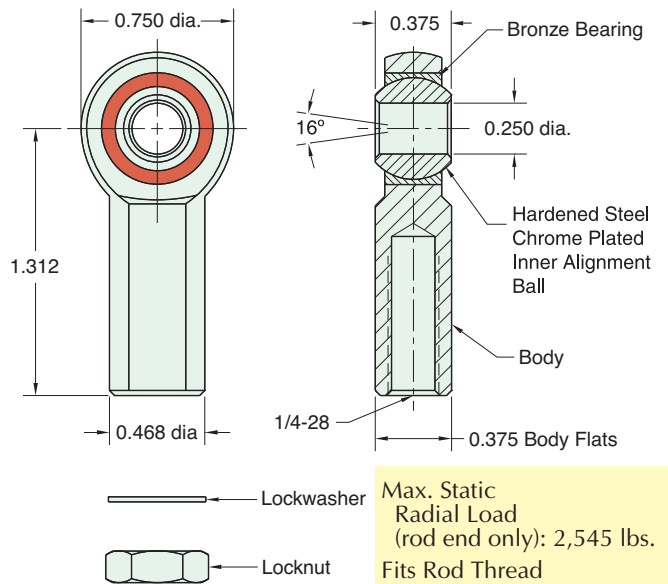
Part Number	Across Flats	Nut Thickness	Nut (Thread)
<b>N08-20</b>	3/4"	5/16"	1/2-20
<b>N10-18</b>	15/16"	3/8"	5/8-18

### Rod Nut

Part Number	Across Flats	Nut Thickness	Nut (Thread)
<b>N04-28A</b>	7/16"	5/32"	1/4-28
<b>N04-28B</b>	3/8"	1/8"	1/4-28

## RE-1285

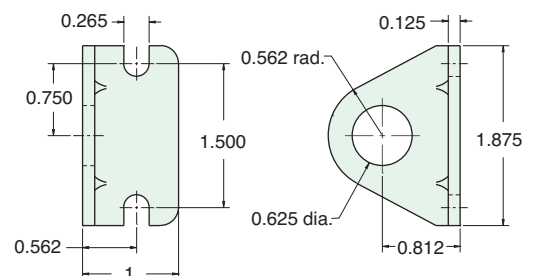
Rod End  
Material: Steel, bright zinc plated body



Max. Static Radial Load (rod end only): 2,545 lbs.  
Fits Rod Thread Size: 1/4-28

## FB-1791

Foot Bracket  
Material: Steel, bright zinc plated



# 7/8" BORE STAINLESS STEEL CYLINDER

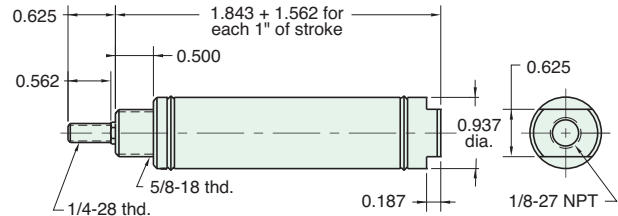


## SSN-14-□-□

Single Acting



**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Non-Rotating Rod      **Spring Compressed:** 6 lbs.      **Spring At Rest:** 3 lbs.  
**Options:** M, V, H, S, N      **Maximum Stroke:** 27"  
**Bumpers are standard**  
 For M option add 0.125  
 For S option add 0.281



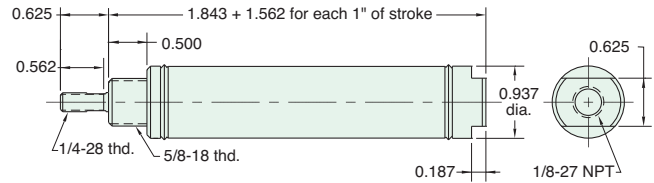
Nut included, but not shown on drawing

## SSR-14-□-□

Single Acting



**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 6 lbs.      **Spring At Rest:** 3 lbs.  
**Options:** M, W, V, N, S, H      **Maximum Stroke:** 27"  
**Bumpers are standard**  
 For M option add 0.125  
 For S option add 0.281



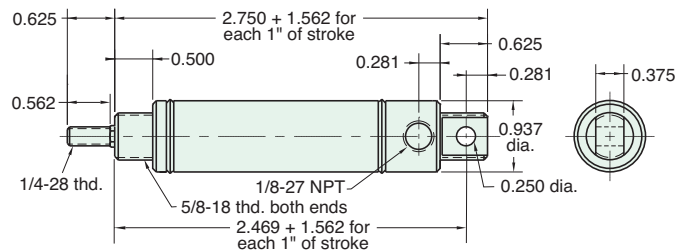
Nut included, but not shown on drawing

## USN-14-□-□

Single Acting



**Mount:** Universal      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Non-Rotating Rod      **Spring Compressed:** 6 lbs.      **Spring At Rest:** 3 lbs.  
**Options:** M, V, N, H, P6      **Maximum Stroke:** 27"  
**Bumpers are standard**  
 For M option add 0.125



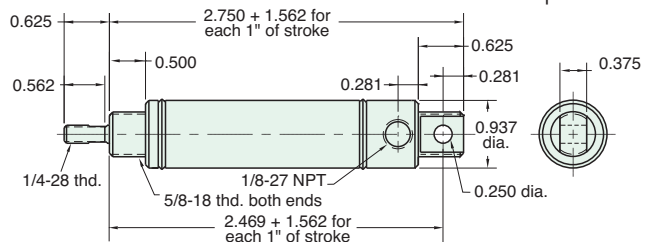
Furnished without nut(s). See Chart on Page 33.

## USR-14-□-□

Single Acting



**Mount:** Universal      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 6 lbs.      **Spring At Rest:** 3 lbs.  
**Options:** M, W, V, N, H, P6      **Maximum Stroke:** 27"  
**Bumpers are standard**  
 For M option add 0.125  
 Furnished without nut(s)  
 See chart on page 28



Furnished without nut(s). See Chart on Page 33.



# 7/8" BORE STAINLESS STEEL CYLINDER

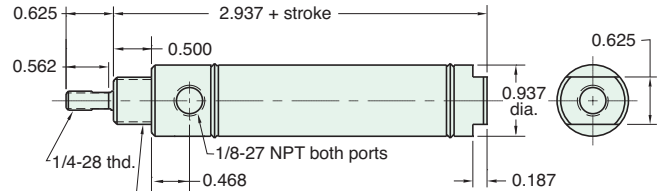
## SDR-14-□-□

Double Acting



**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"  
**Type:** Rotating Rod      **Maximum Stroke:** 42"  
**Options:** C, F, R, M, W, V, N, S, P6, P7, P8      **Bumpers are standard**  
For M option add 0.125

For C, F, R and S option add 0.281  
For CM, FM, RM and SM option add 0.593



Nut included, but not shown on drawing  
C, F, & R options use side ported rear head

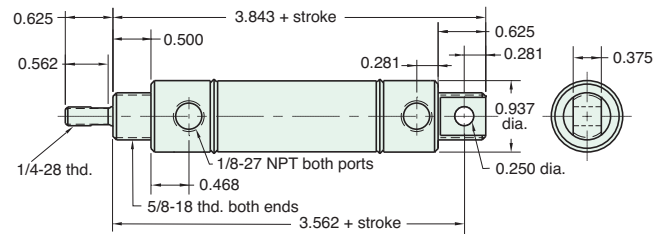
## UDR-14-□-□

Double Acting



**Mount:** Universal      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"  
**Type:** Rotating Rod      **Maximum Stroke:** 41"  
**Options:** C, F, R, M, W, V, N, P2, P3, P4, P5, P6, P7, P8      **Bumpers are standard**  
For M option add 0.125

For CM, FM and RM option add 0.312



Furnished without nut(s). See Chart on Page 33.

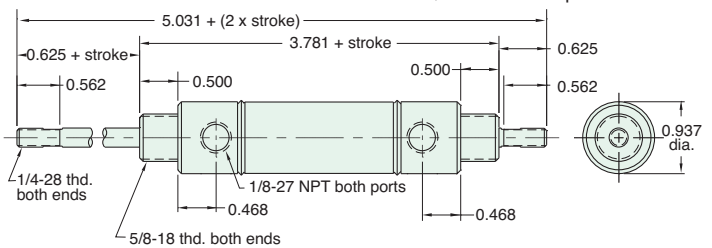
## SDD-14-□-□

Double Acting



**Mount:** Stud      **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6"  
**Type:** Double Rod      **Maximum Stroke:** 20"  
**Options:** C, F, M, W, V, N, P6, P7, P8      **Bumpers are standard**  
For M option add 0.125

For CM, FM and RM option add 0.312



Nuts included, but not shown on drawing

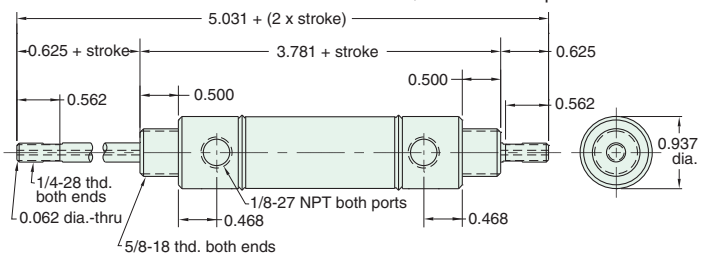
## SDH-14-□-□

Double Acting



**Mount:** Stud      **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6"  
**Type:** Hollow Rod      **Maximum Stroke:** 20"  
**Options:** C, F, M, W, V, N, P6, P7, P8      **Bumpers are standard**  
For M option add 0.125

For CM, FM and RM option add 0.312



Nuts included, but not shown on drawing

# 7/8" BORE STAINLESS STEEL CYLINDER



## SRR-14-□-□

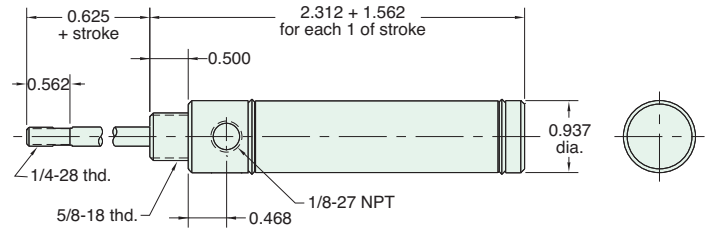
Reverse Acting

**Mount:** Stud  
**Type:** Rotating Rod  
**Options:** M, W, V, N, H

**Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Spring Compressed:** 6 lbs. **Spring At Rest:** 3 lbs.  
**Maximum Stroke:** 16"

**Bumpers are standard**

For M option add 0.125



Nut included, but not shown on drawing

## URR-14-□-□

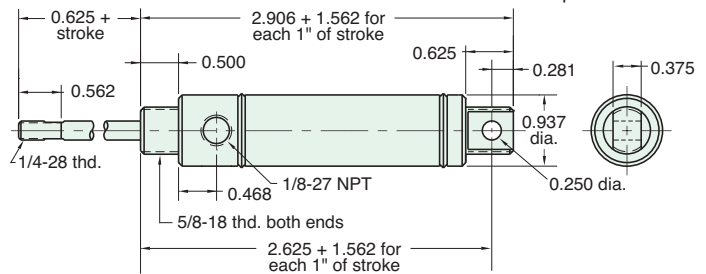
Reverse Acting

**Mount:** Universal  
**Type:** Rotating Rod  
**Options:** M, W, V, H, N, P2

**Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Spring Compressed:** 6 lbs. **Spring At Rest:** 3 lbs.  
**Maximum Stroke:** 16"

**Bumpers are standard**

For M option add 0.125



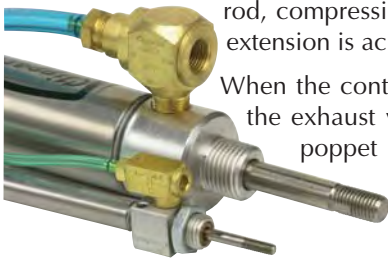
Furnished without nut(s). See Chart on Page 33.

7/8" bore cylinders are also available in heavy-duty brass. See pages 99 and 100.

## I-Series Exhaust Valve

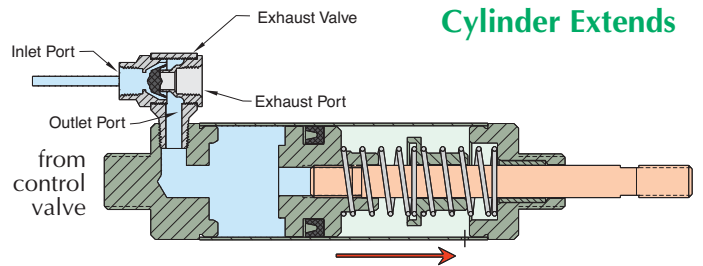
In a typical application the exhaust valve is installed in the inlet of a spring return or double acting pneumatic cylinder. Supply air from a control valve is directed into the inlet port of the exhaust valve. The Nitrile poppet seals the exhaust port and allows air to flow from the outlet port of the valve into the cylinder.

The pressurized air pushes against the piston and extends the rod, compressing the spring, until full rod extension is achieved.

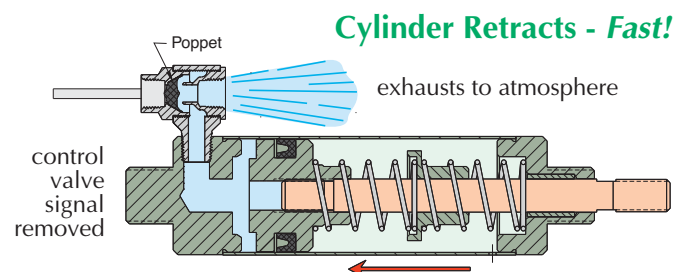


When the control valve exhausts air from the exhaust valve inlet port, the Nitrile poppet shifts to seal the inlet port and open the exhaust port to the cylinder. The pressurized air is allowed to exhaust directly through the exhaust valve to atmosphere.

Normally the air must travel back through the long air line to the control valve to exhaust. By mounting the exhaust valve directly on the cylinder, the piston retracts quickly since the distance to atmosphere is very short and unrestricted.



Cylinder Extends



Cylinder Retracts - Fast!

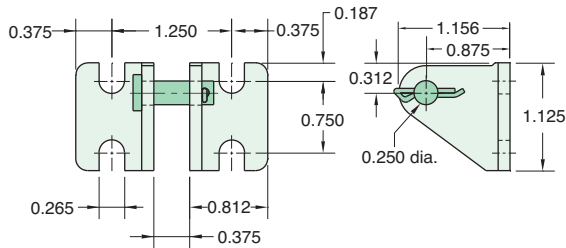


# 7/8" BORE ACCESSORIES



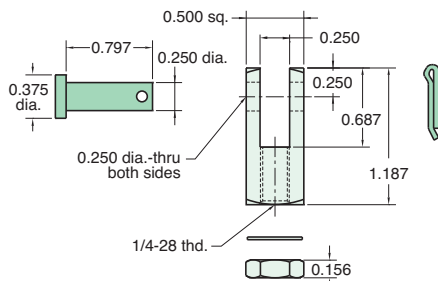
## CB-1795

Clevis Bracket  
Material: Steel, bright zinc plated



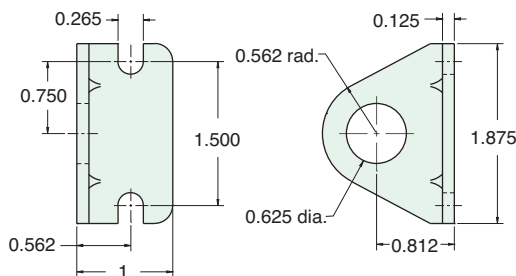
## RC-1281

Rod Clevis  
Material: Steel, electroless nickel plate



## FB-1791

Foot Bracket  
Material: Steel, bright zinc plated



## MOUNTING NUTS

### Stud Nut

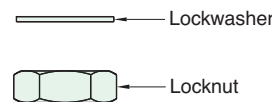
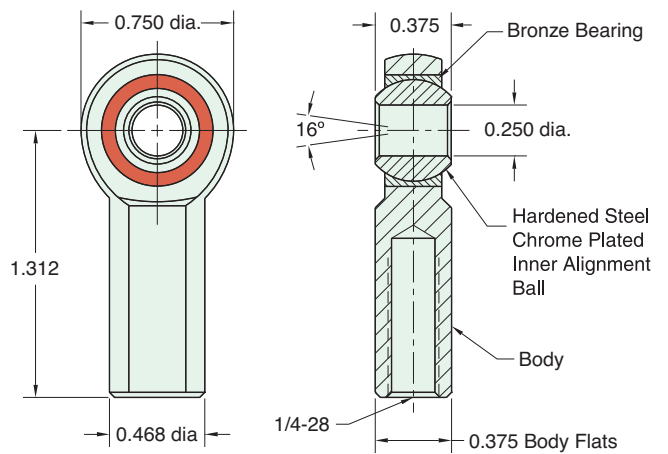
Part Number	Across Flats	Nut Thickness	Nut (Thread)
<b>N10-18</b>	15/16"	3/8"	5/8-18

### Rod Nut

Part Number	Across Flats	Nut Thickness	Nut (Thread)
<b>N04-28A</b>	7/16"	5/32"	1/4-28
<b>N04-28B</b>	3/8"	1/8"	1/4-28

## RE-1285

Rod End  
Material: Steel, bright zinc plated body



Max. Static Radial Load (rod end only): 2,545 lbs.  
Fits Rod Thread Size: 1/4-28





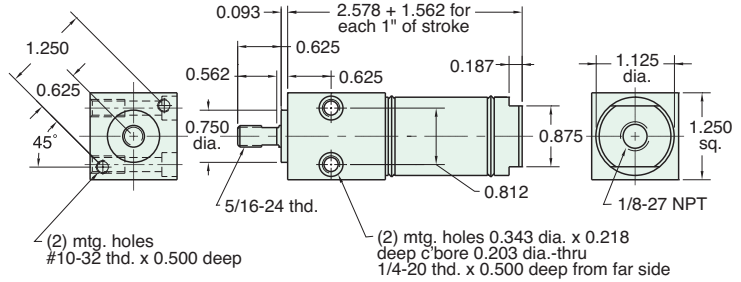
# 1 1/16" BORE STAINLESS STEEL CYLINDER



## FSR-17-□-□

Single Acting

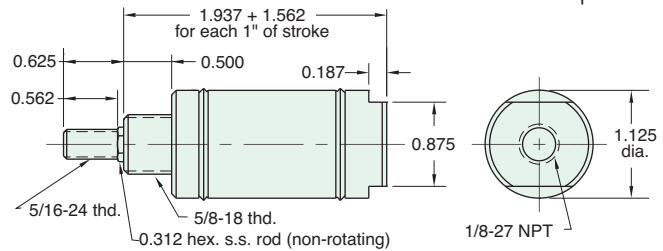
**Mount:** Front      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 7 lbs. **Spring At Rest:** 2 lbs.  
**Options:** M, B, W, V, N, S, H      **Maximum Stroke:** 27"      For M option add 0.125  
 For S option add 0.250



## SSN-17-□-□

Single Acting

**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Non-Rotating Rod      **Spring Compressed:** 7 lbs. **Spring At Rest:** 2 lbs.  
**Options:** M, B, V, N, S, H      **Maximum Stroke:** 27"      For M option add 0.125  
 For S option add 0.250

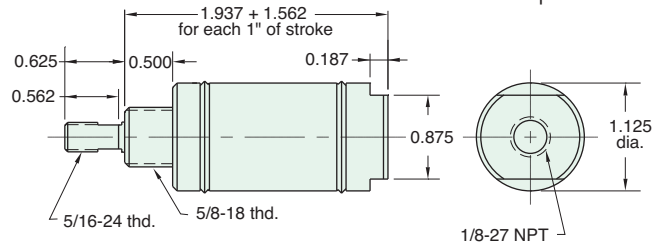


Nut included, but not shown on drawing

## SSR-17-□-□

Single Acting

**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 7 lbs. **Spring At Rest:** 2 lbs.  
**Options:** M, B, W, V, N, S, H      **Maximum Stroke:** 27"      For M option add 0.125  
 For S option add 0.250

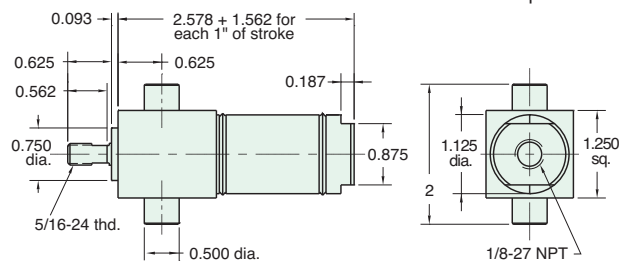


Nut included, but not shown on drawing

## TSR-17-□-□

Single Acting

**Mount:** Trunnion      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 7 lbs. **Spring At Rest:** 2 lbs.  
**Options:** M, B, W, V, N, S, H      **Maximum Stroke:** 26"      For M option add 0.125  
 For S option add 0.250







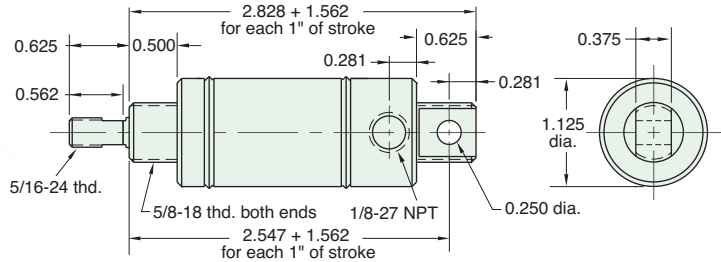
# 1 1/16" BORE STAINLESS STEEL CYLINDER

## USN-17-□-□

Single Acting



**Mount:** Universal    **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Non-Rotating Rod    **Spring Compressed:** 7 lbs.    **Spring At Rest:** 2 lbs.  
**Options:** M, B, V, N, H, P6    **Maximum Stroke:** 27"    For M option add 0.125



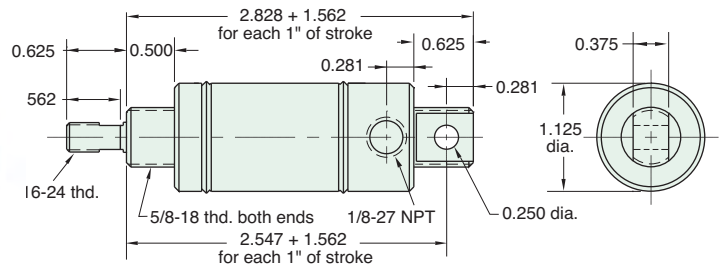
Furnished without nut(s). See Chart on Page 39

## USR-17-□-□

Single Acting



**Mount:** Universal    **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod    **Spring Compressed:** 7 lbs.    **Spring At Rest:** 2 lbs.  
**Options:** M, B, W, V, N, H, P6    **Maximum Stroke:** 27"    For M option add 0.125



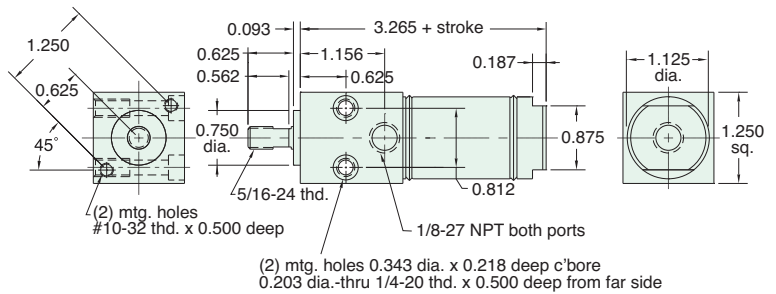
Furnished without nut(s). See Chart on Page 39.

## FDR-17-□-□

Double Acting



**Mount:** Front    **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"  
**Type:** Rotating Rod    **Maximum Stroke:** 42"  
**Options:** M, B, W, V, N, S, P6, P7, P8    For S option add 0.250

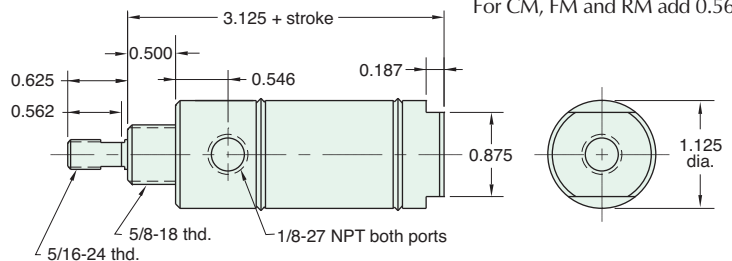


## SDR-17-□-□

Double Acting



**Mount:** Stud    **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"  
**Type:** Rotating Rod    **Maximum Stroke:** 42"  
**Options:** C, F, R, M, B, W, V, N, S, P6, P7, P8    For C, F, R or S option add 0.250  
For CM, FM and RM add 0.562



Nut included, but not shown on drawing  
C, F, & R options use side ported rear head

# 1 1/16" BORE STAINLESS STEEL CYLINDER

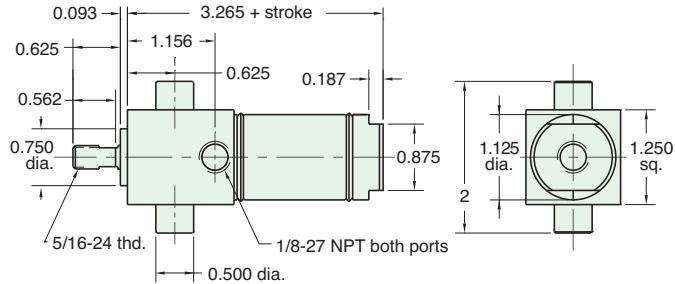


## TDR-17-□-□

Double Acting



**Mount:** Trunnion      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"  
**Type:** Rotating Rod      **Maximum Stroke:** 42"  
**Options:** M, B, W, V, N, S, P6, P7, P8      For S option add 0.250



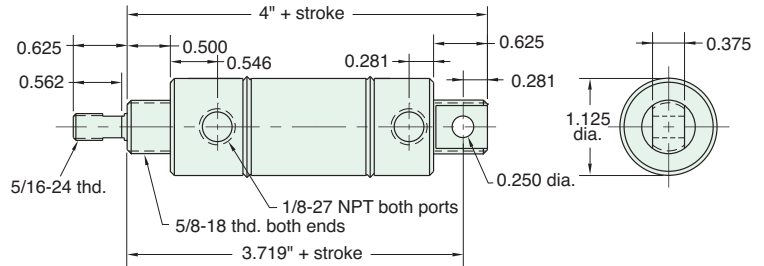
## UDR-17-□-□

Double Acting



**NEW!** All Stainless Steel line now available!  
 See [pages 66 - 70](#)

**Mount:** Universal      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6", 8", 10", 12"  
**Type:** Rotating Rod      **Maximum Stroke:** 41"  
**Options:** C, F, R, M, B, W, V, N, P2, P3, P4, P5, P6, P7, P8      For CM, FM and RM add 0.312



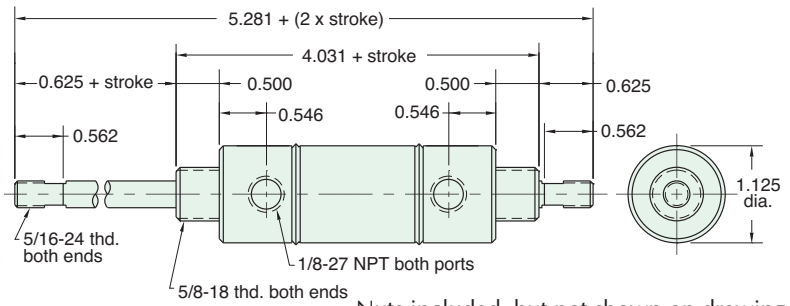
Furnished without nut(s). See Chart on [Page 39](#).

## SDD-17-□-□

Double Acting



**Mount:** Stud      **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6"  
**Type:** Double Rod      **Maximum Stroke:** 20"  
**Options:** C, F, M, B, W, V, N, P6, P7, P8      For CM, FM and RM add 0.312



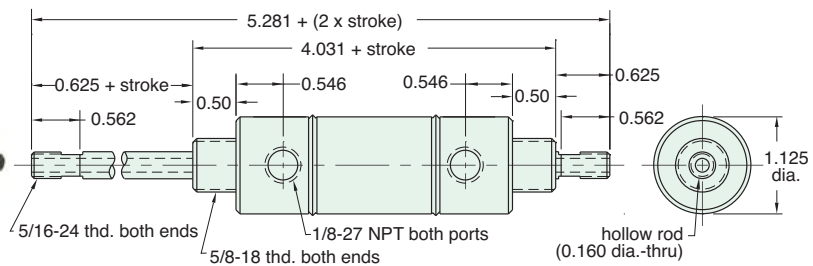
Nuts included, but not shown on drawing

## SDH-17-□-□

Double Acting



**Mount:** Stud      **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6"  
**Type:** Hollow Rod      **Maximum Stroke:** 20"  
**Options:** C, F, R, M, B, W, V, N, P6, P7, P8



Nuts included, but not shown on drawing

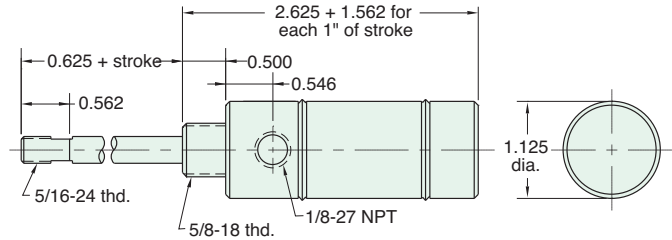


# 1 1/16" BORE STAINLESS STEEL CYLINDER

## SRR-17-□-□

Reverse Acting

**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 7 lbs. **Spring At Rest:** 2 lbs.  
**Options:** M, B, W, V, N, H      **Maximum Stroke:** 16"      For M option add 0.125

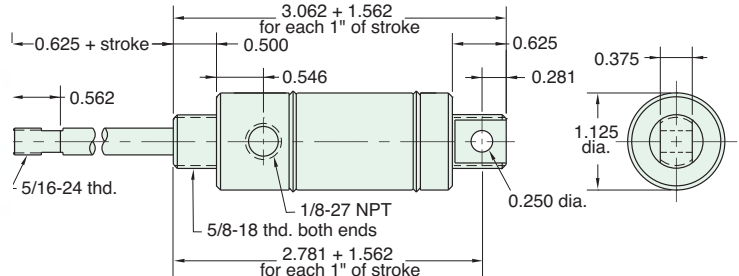


Nuts included, but not shown on drawing

## URR-17-□-□

Reverse Acting

**Mount:** Universal      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 7 lbs. **Spring At Rest:** 2 lbs.  
**Options:** M, B, W, V, N, H, P2      **Maximum Stroke:** 16"      For M option add 0.125

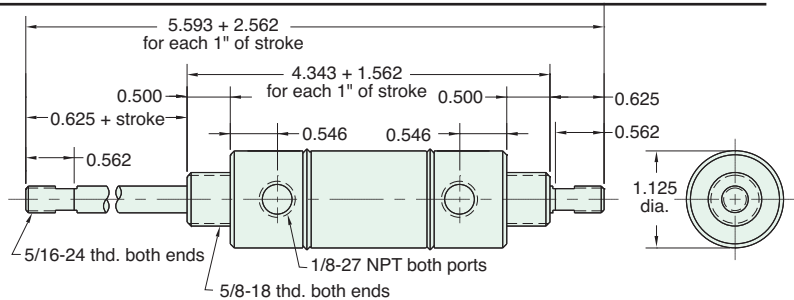


Furnished without nut(s). See Chart on Page 39.

## SFD-17-□-□

Spring Bias

**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Double Rod      **Spring Compressed:** 7 lbs. **Spring At Rest:** 2 lbs.  
**Options:** M, B, W, V, N, H, P6, P7, P8      **Maximum Stroke:** 15"

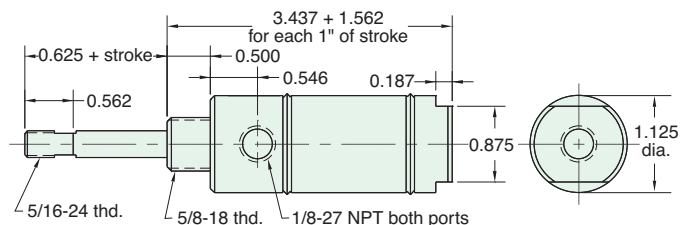


Nuts included, but not shown on drawing

## SBR-17-□-□

Double Acting Rear Spring Bias

**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 7 lbs. **Spring At Rest:** 2 lbs.  
**Options:** M, B, W, V, N, H, P6, P7, P8, S      **Maximum Stroke:** 16"      For S option add 0.250



Nut included, but not shown on drawing

# 1 1/16" BORE STAINLESS STEEL CYLINDER

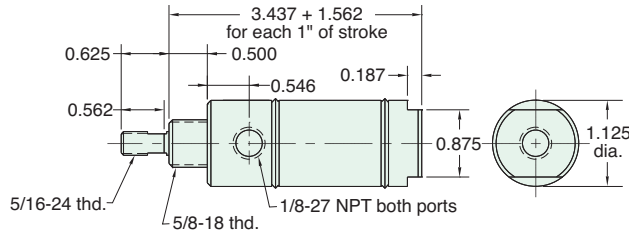


## SFR-17-□-□

Double Acting, Spring Bias



**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 7 lbs. **Spring At Rest:** 2 lbs.  
**Options:** M, B, W, V, N, S, H,      **Maximum Stroke:** 26"      For S option add 0.250  
P6, P7, P8



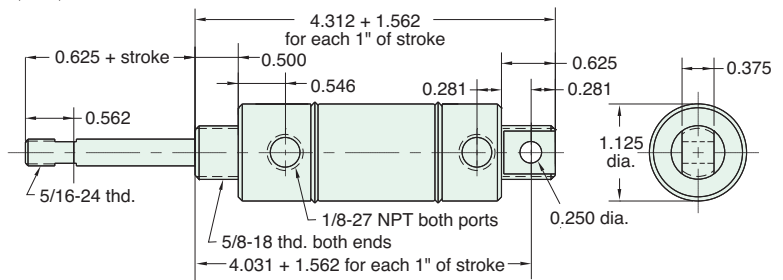
Nut included, but not shown on drawing

## UBR-17-□-□

Double Acting, Rear Spring Bias



**Mount:** Universal      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 7 lbs. **Spring At Rest:** 2 lbs.  
**Options:** M, B, W, V, N, H, P2,      **Maximum Stroke:** 16"  
P3, P4, P5, P6, P7, P8



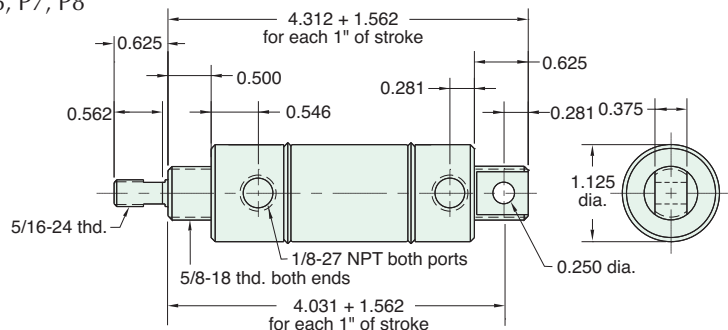
Furnished without nut(s). See Chart on [Page 39](#).

## UFR-17-□-□

Double Acting Front Spring Bias



**Mount:** Universal      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 7 lbs. **Spring At Rest:** 2 lbs.  
**Options:** M, B, W, V, N, H, P2,      **Maximum Stroke:** 26"  
P3, P4, P5, P6, P7, P8



Furnished without nut(s). See Chart on [Page 39](#).

For harsh environments, refer to [page 74](#) for Clippard's Corrosion-Resistant Stainless Steel 1/16" cylinders.



# 1 1/16" BORE ACCESSORIES



## MOUNTING NUTS

### Stud Nut

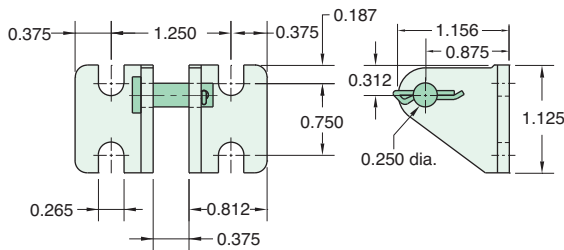
Part Number	Across Flats	Nut Thickness	Nut (Thread)
<b>N10-18</b>	15/16"	3/8"	5/8-18

### Rod Nut

Part Number	Across Flats	Nut Thickness	Nut (Thread)
<b>N05-24</b>	1/2"	3/16"	5/16-24

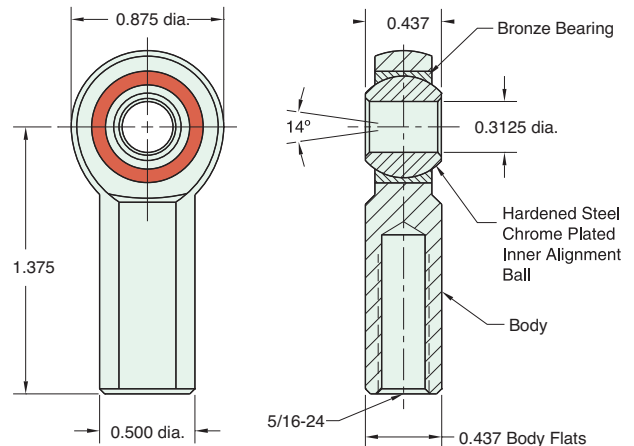
### CB-1795

Clevis Bracket  
Material: Steel, bright zinc plated



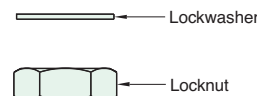
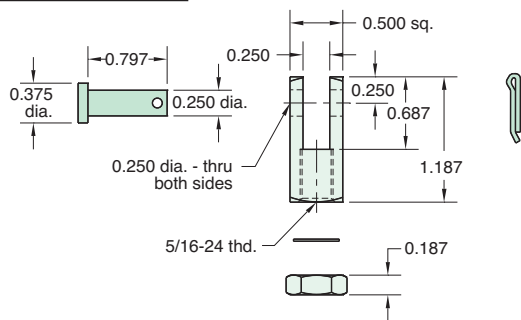
### RE-1785

Rod End  
Material: Steel, bright zinc plated body



### RC-1781

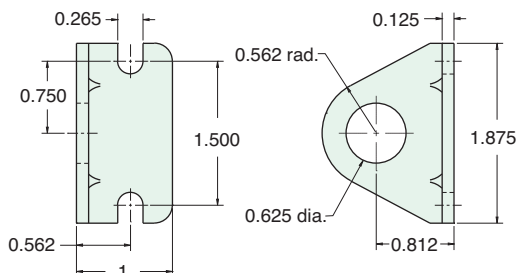
Rod Clevis  
Material: Steel, electroless nickel plate



Max. Static Radial Load (rod end only): 3,200 lbs.  
Fits Rod Thread Size: 5/16-24

### FB-1791

Foot Bracket  
Material: Steel, bright zinc plated





# 1 1/4" BORE STAINLESS STEEL CYLINDER

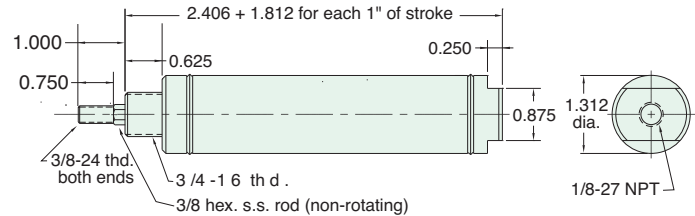


**Note:** The 1 1/4" bore is also available with a 7/16-20 threaded rod. Order -LR option.

## SSN-20-□-□

Single Acting

**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Non-Rotating Rod      **Spring Compressed:** 10 lbs.      **Spring At Rest:** 4.5 lbs.  
**Options:** M, B, V, N, S, H      **Maximum Stroke:** 23"      For M option add 0.125  
 For S option add 0.312

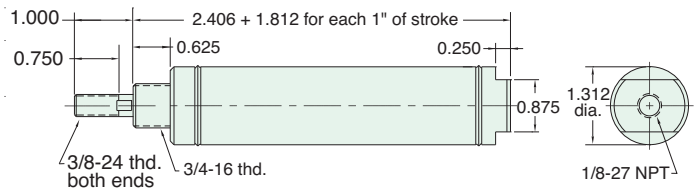


Nut included, but not shown on drawing

## SSR-20-□-□

Single Acting

**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 10 lbs.      **Spring At Rest:** 4.5 lbs.  
**Options:** M, B, V, N, S, H      **Maximum Stroke:** 23"      For M option add 0.125  
 For S option add 0.312

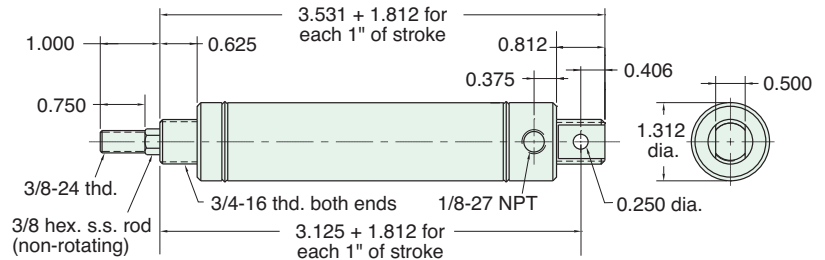


Nut included, but not shown on drawing

## USN-20-□-□

Single Acting

**Mount:** Universal      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Non-Rotating Rod      **Spring Compressed:** 10 lbs.      **Spring At Rest:** 4.5 lbs.  
**Options:** M, B, V, N, H, P6      **Maximum Stroke:** 22"      For M option add 0.125

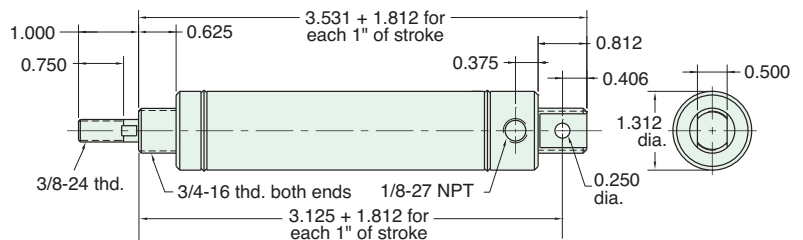


Furnished without nut(s). See Chart on Page 43.

## USR-20-□-□

Single Acting

**Mount:** Universal      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 10 lbs.      **Spring At Rest:** 4.5 lbs.  
**Options:** M, B, V, N, H, P6      **Maximum Stroke:** 22"      For M option add 0.125



Furnished without nut(s). See Chart on Page 43.





# 1 1/4" BORE STAINLESS STEEL CYLINDER

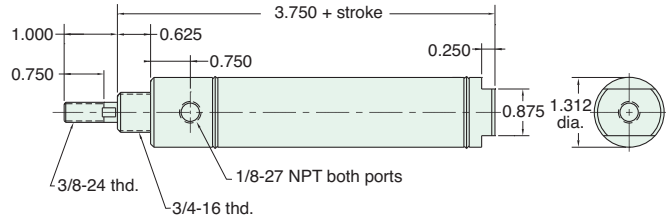
**Note:** The 1 1/4" bore is also available with a 7/16-20 threaded rod. Order -LR option.

## SDR-20-□-□

Double Acting



**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"  
**Type:** Rotating Rod      **Maximum Stroke:** 41"  
**Options:** C, F, R, M, B, W, V, N, S, P6, P7, P8      For C, F, R and S option add 0.312  
For CM, FM, RM and SM options add 0.625



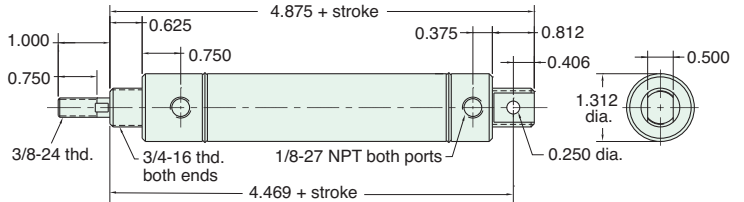
Nut included, but not shown on drawing  
C, F, & R options use side ported rear head

## UDR-20-□-□

Double Acting



**Mount:** Universal      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 6", 8", 10", 12"  
**Type:** Rotating Rod      **Maximum Stroke:** 40"  
**Options:** C, F, R, M, B, W, V, N, P2, P3, P4, P5, P6, P7, P8      For CM, FM and RM options add 0.312



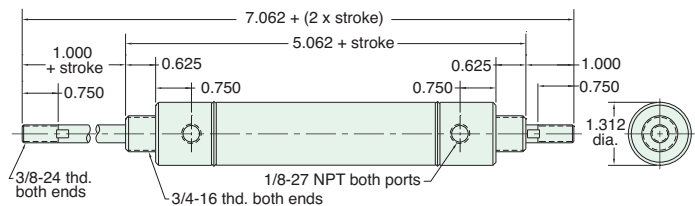
Furnished without nut(s). See Chart on Page 43.

## SDD-20-□-□

Double Acting



**Mount:** Stud      **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6"  
**Type:** Double Rod      **Maximum Stroke:** 19"  
**Options:** C, F, M, B, W, V, N, P6, P7, P8      For CM and FM options add 0.312



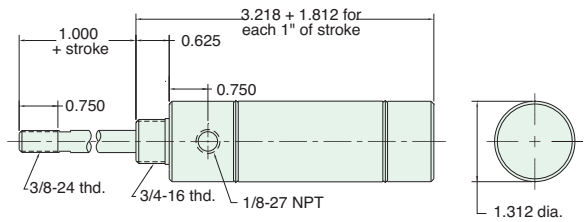
Nuts included, but not shown on drawing

## SRR-20-□-□

Reverse Acting



**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 10 lbs. **Spring At Rest:** 4.5 lbs.  
**Options:** M, B, W, V, N, H      **Maximum Stroke:** 14"      For M option add 0.125



Nuts included, but not shown on drawing

# 1 1/4" BORE STAINLESS STEEL CYLINDER

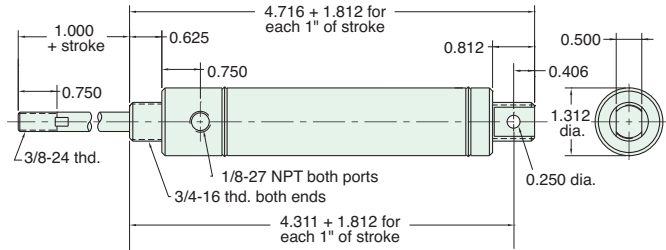


**Note:** The 1 1/4" bore is also available with a 7/16-20 threaded rod. Order -LR option.

**URR-20-□-□**

Reverse Acting

**Mount:** Universal      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 10 lbs. **Spring At Rest:** 4.5 lbs.  
**Options:** M, B, W, V, N, H, P2      **Maximum Stroke:** 14"      For M option add 0.125



Furnished without nut(s). See Chart on Page 43.

For harsh environments, refer to [page 75](#) for Clippard's Corrosion-Resistant Stainless Steel 1 1/4" cylinders.



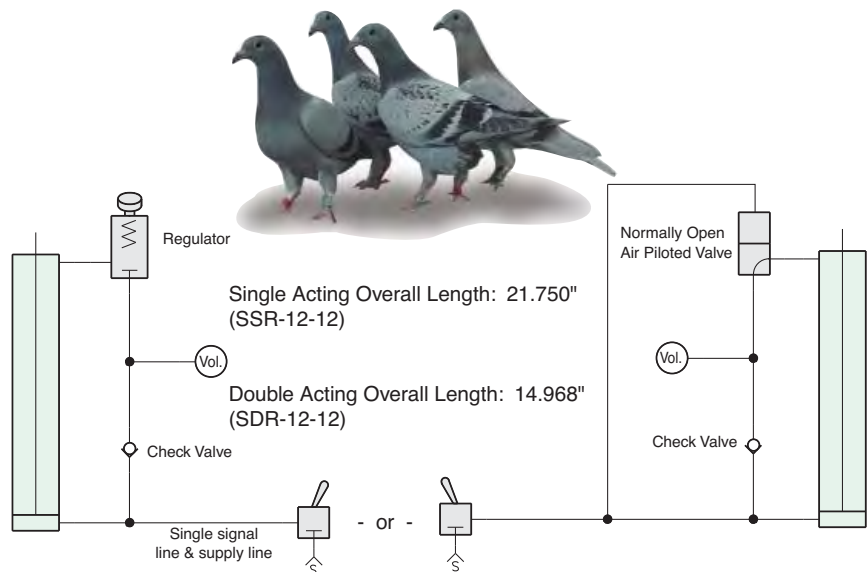
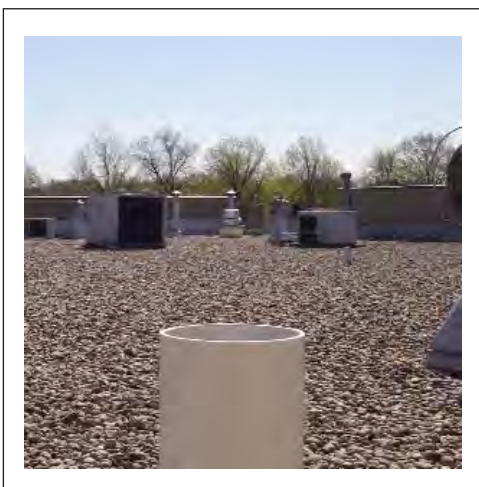
## APPLICATION STORY

ap-ply-ca-tion \ap-l ə'kâ-sh ən n 1 : the act of applying 2 : assiduous attention 3 : REQUEST; also : a form used in making a request 4 : something placed or spread on a surface 5 : capacity for use

### Clippard Applications Have Gone to the Birds

Pneumatic automation plays a role on the roof tops of Clippard. Over time, pigeons become unruffled by the presence of a motionless plastic owl. By automating several owls throughout the area to pop up out of 8" PVC pipes, the pigeon problem has flown away.

While this application only requires a single acting cylinder, they tend to be longer than double acting cylinders of the same stroke. To fit the cylinder inside of the owl and have enough stroke to raise it fully, these wise old birds used double acting cylinders with a little circuitry to make them act like single acting cylinders.



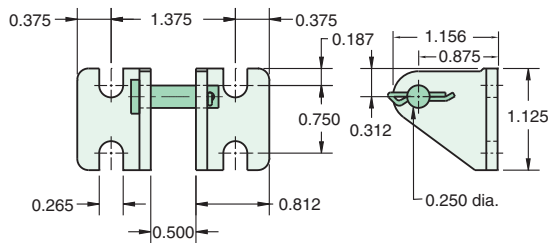


# 1 1/4" BORE ACCESSORIES



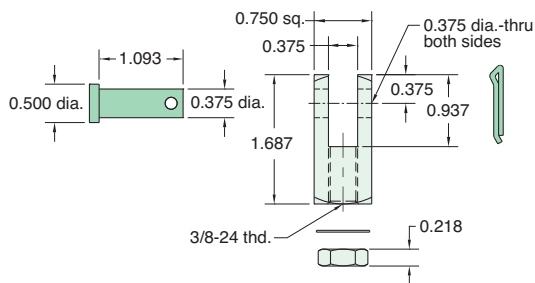
## CB-2095

Clevis Bracket  
Material: Steel, bright zinc plated



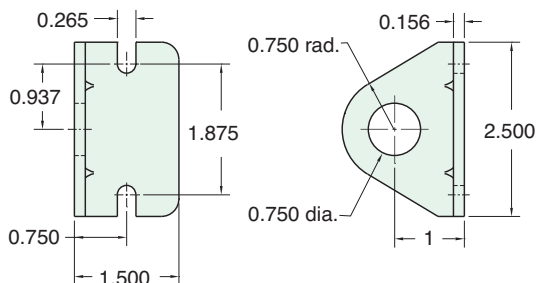
## RC-2081

Rod Clevis  
Material: Steel, electroless nickel plate



## FB-2491

Foot Bracket  
Material: Steel, bright zinc plated



## MOUNTING NUTS

### Stud Nut

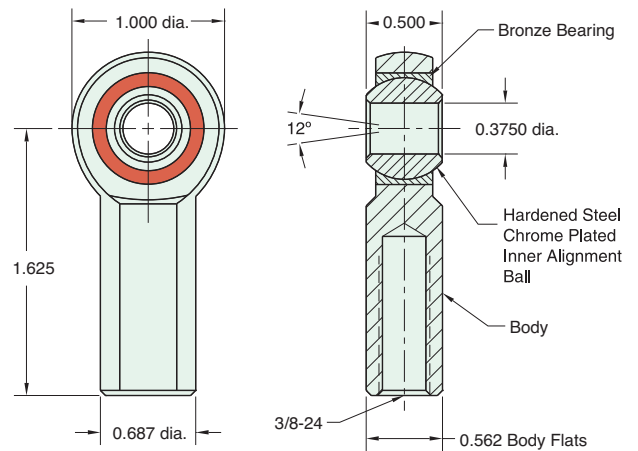
Part Number	Across Flats	Nut Thickness	Nut (Thread)
<b>N12-16</b>	1 3/32"	27/64"	3/4-16

### Rod Nut

Part Number	Across Flats	Nut Thickness	Nut (Thread)
<b>N06-24A</b>	9/16"	7/32"	3/8-24
<b>N06-24B</b>	1/2"	3/32"	3/8-24

## RE-2085

Rod End  
Material: Steel, bright zinc plated body



Lockwasher

Locknut

Max. Static Radial Load (rod end only): 3,950 lbs.  
Fits Rod Thread Size: 3/8-24



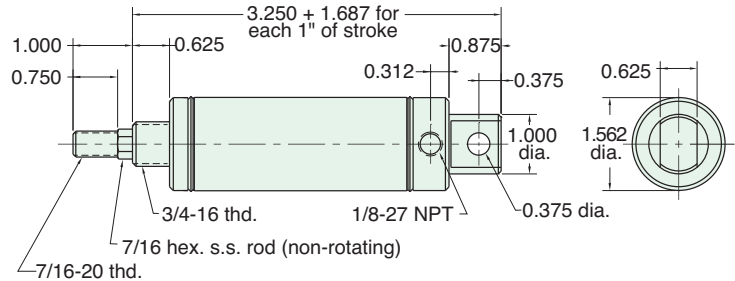
# 1 1/2" BORE STAINLESS STEEL CYLINDER



## CSN-24-□-□

Single Acting

**Mount:** Clevis      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Non-Rotating Rod      **Spring Compressed:** 10 lbs.      **Spring At Rest:** 4 1/2 lbs.  
**Options:** M, B, V, N, H, P6      **Maximum Stroke:** 24"      For M option add 0.125

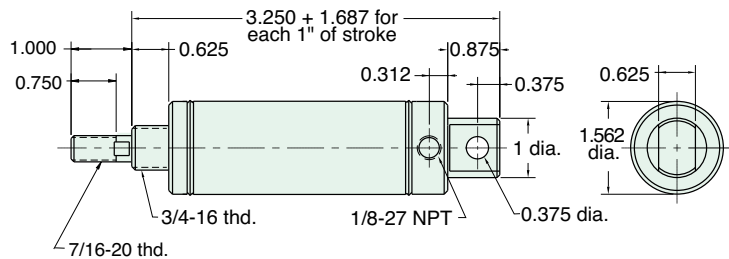


Furnished without nut(s). See Chart on Page 51.

## CSR-24-□-□

Single Acting

**Mount:** Clevis      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 10 lbs.      **Spring At Rest:** 4 1/2 lbs.  
**Options:** M, B, W, V, N, H, P6      **Maximum Stroke:** 24"      For M option add 0.125

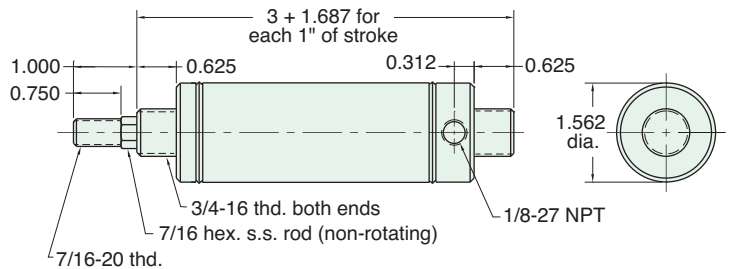


Furnished without nut(s). See Chart on Page 51.

## ESN-24-□-□

Single Acting

**Mount:** End      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Non-Rotating Rod      **Spring Compressed:** 10 lbs.      **Spring At Rest:** 4 1/2 lbs.  
**Options:** M, B, V, N, H      **Maximum Stroke:** 24"      For M option add 0.125

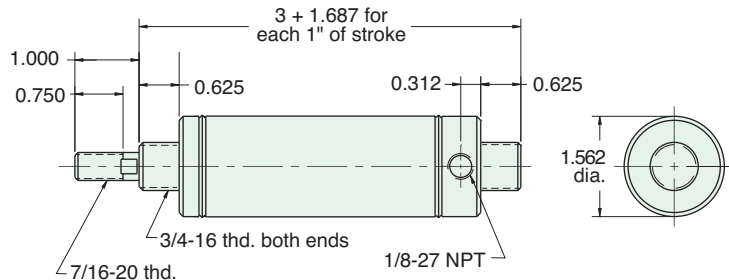


Nuts included, but not shown on drawing

## ESR-24-□-□

Single Acting

**Mount:** End      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 10 lbs.      **Spring At Rest:** 4 1/2 lbs.  
**Options:** M, B, W, V, N, H      **Maximum Stroke:** 15"      For M option add 0.125



Nut included, but not shown on drawing

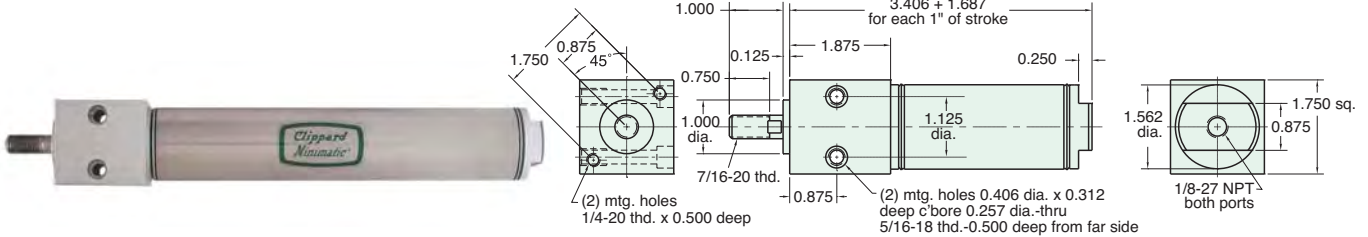


# 1 1/2" BORE STAINLESS STEEL CYLINDER

## FSR-24-□-□

Single Acting

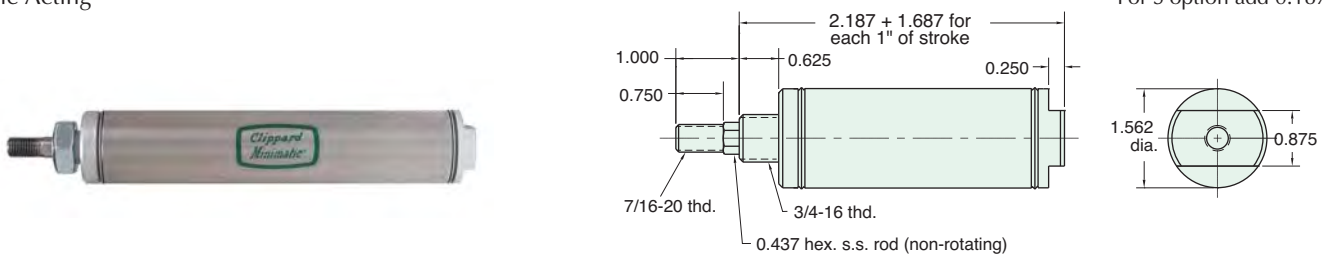
**Mount:** Front      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 10 lbs. **Spring At Rest:** 4 1/2 lbs.  
**Options:** M, B, W, V, N, S, H      **Maximum Stroke:** 24"      For M option add 0.125  
For S option add 0.187



## SSN-24-□-□

Single Acting

**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Non-Rotating Rod      **Spring Compressed:** 10 lbs. **Spring At Rest:** 4 1/2 lbs.  
**Options:** M, B, V, N, S, H      **Maximum Stroke:** 24"      For M option add 0.125  
For S option add 0.187

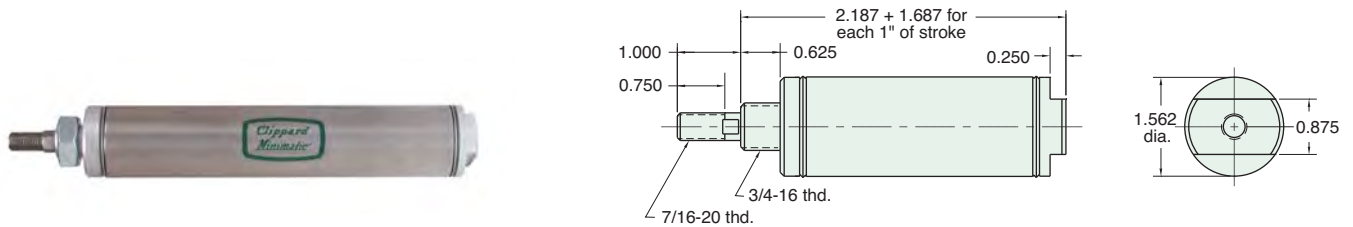


Nut included, but not shown on drawing

## SSR-24-□-□

Single Acting

**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 10 lbs. **Spring At Rest:** 4 1/2 lbs.  
**Options:** M, B, W, V, N, S, H      **Maximum Stroke:** 24"      For M option add 0.125  
For S option add 0.187

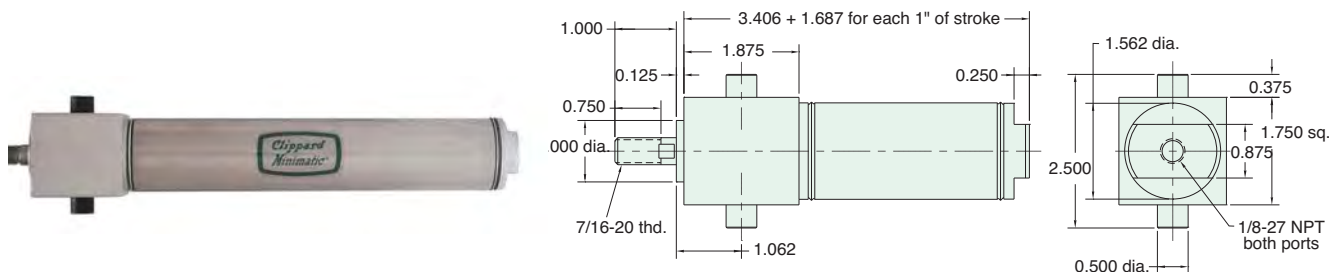


Nut included, but not shown on drawing

## TSR-24-□-□

Single Acting

**Mount:** Trunnion      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 10 lbs. **Spring At Rest:** 4 1/2 lbs.  
**Options:** M, B, W, V, N, S, H      **Maximum Stroke:** 23"      For M option add 0.125  
For S option add 0.187





# 1 1/2" BORE STAINLESS STEEL CYLINDER

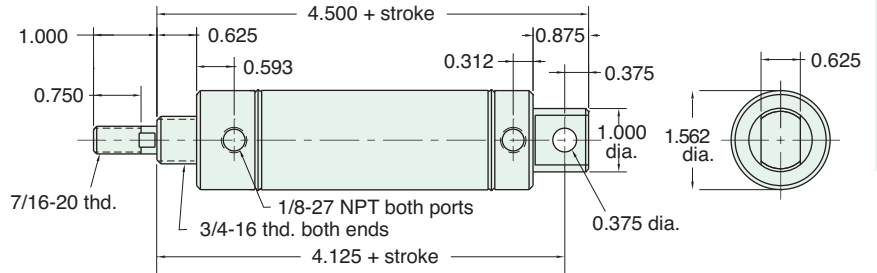


## CDR-24-□-□

Double Acting



**Mount:** Clevis      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 6", 8", 10", 12"  
**Type:** Rotating Rod      **Maximum Stroke:** 39"  
**Options:** C, F, R, M, B, W, V, N, P2, P3, P4, P5, P6, P7, P8



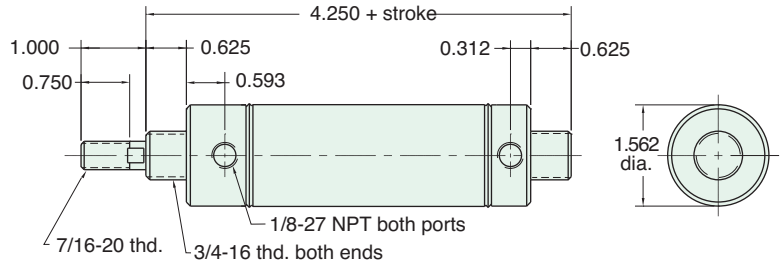
Furnished without nut(s). See Chart on Page 51.

## EDR-24-□-□

Double Acting



**Mount:** End      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 6", 8", 10", 12"  
**Type:** Rotating Rod      **Maximum Stroke:** 39"  
**Options:** C, F, R, M, B, W, V, N, P6, P7, P8



Nuts included, but not shown on drawing

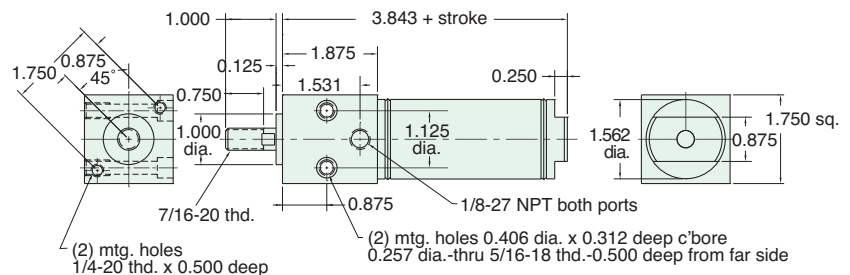
## FDR-24-□-□

Double Acting



**Mount:** Front      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"  
**Type:** Rotating Rod      **Maximum Stroke:** 40"  
**Options:** M, B, W, V, N, S, P6, P7, P8

For S option add 0.187



## SDR-24-□-□

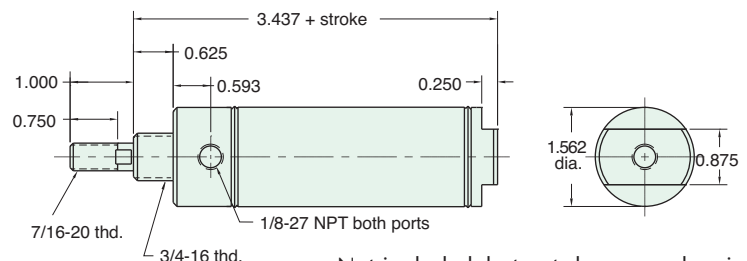
Double Acting



**NEW!** All Stainless Steel line now available!  
 See [pages 66 - 70](#)

**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 6", 8", 10", 12"  
**Type:** Rotating Rod      **Maximum Stroke:** 40"  
**Options:** C, F, R, M, B, W, V, N, S, P6, P7, P8

C, F, R and S option add 0.187



Nut included, but not shown on drawing  
 C, F, & R options use side ported rear head





# 1 1/2" BORE STAINLESS STEEL CYLINDER

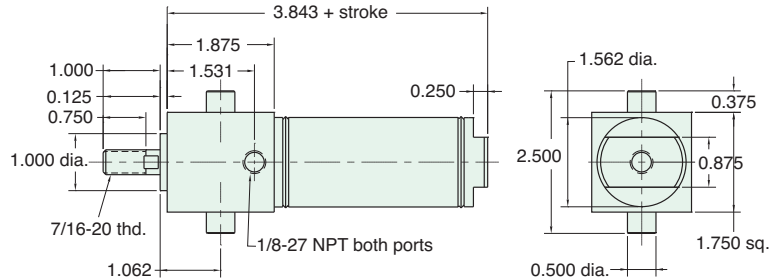
## TDR-24-□-□

Double Acting



**Mount:** Trunnion **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"  
**Type:** Rotating Rod **Maximum Stroke:** 40"  
**Options:** M, B, W, V, N, D, P6, P7, P8

For S option add 0.187

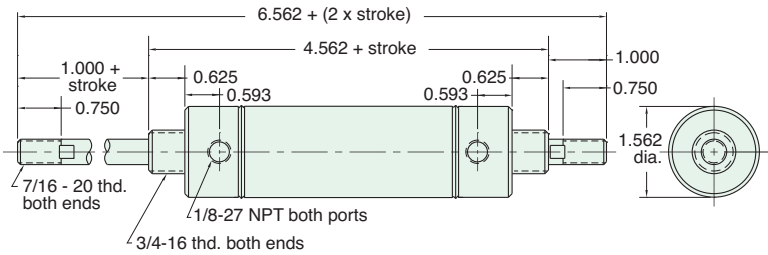


## SDD-24-□-□

Double Acting



**Mount:** Stud **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6", 8", 10", 12"  
**Type:** Double Rod **Maximum Stroke:** 19"  
**Options:** C, F, M, B, W, V, N, P6, P7, P8



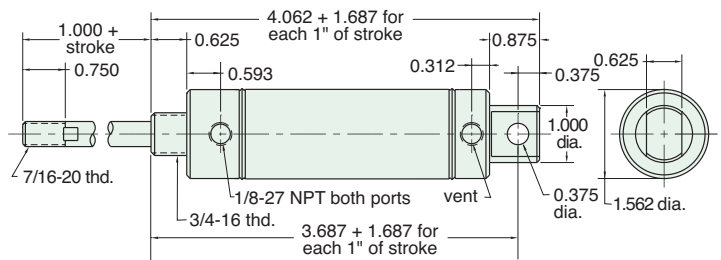
Nuts included, but not shown on drawing

## CRR-24-□-□

Reverse Acting



**Mount:** Clevis **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod **Spring Compressed:** 10 lbs. **Spring At Rest:** 4 1/2 lbs.  
**Options:** M, B, W, V, N, H, P2, **Maximum Stroke:** 14"  
P3, P4, P5, P6, P7, P8



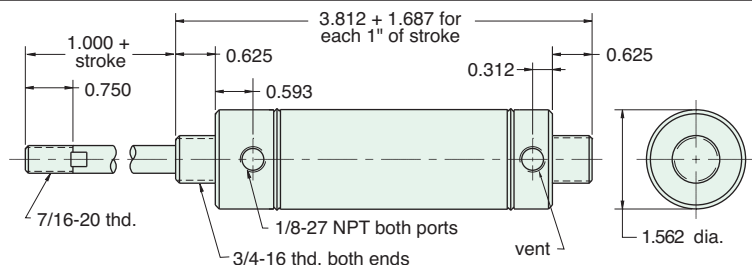
Furnished without nut(s). See Chart on Page 51.

## ERR-24-□-□

Reverse Acting



**Mount:** End **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod **Spring Compressed:** 10 lbs. **Spring At Rest:** 4 1/2 lbs.  
**Options:** M, B, W, V, N, H **Maximum Stroke:** 14"



Nuts included, but not shown on drawing

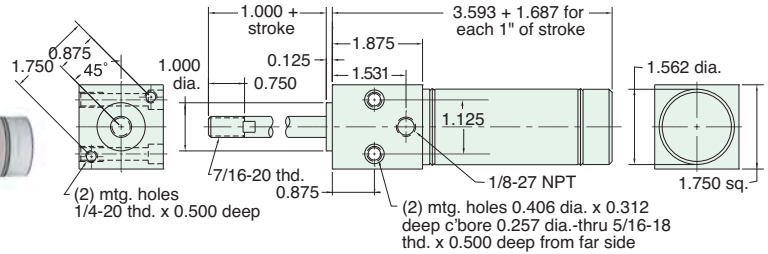
# 1 1/2" BORE STAINLESS STEEL CYLINDER



## FRR-24-□-□

Reverse Acting

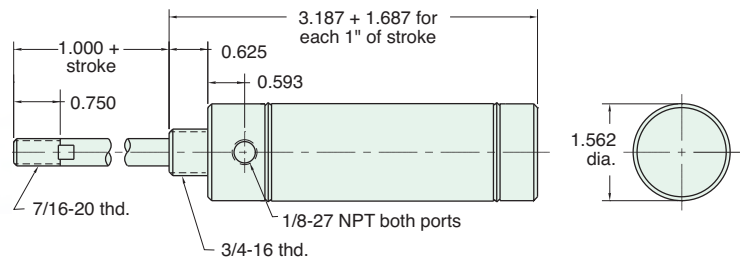
**Mount:** Front      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 10 lbs. **Spring At Rest:** 4 1/2 lbs.  
**Options:** M, B, W, V, N, H      **Maximum Stroke:** 15"



## SRR-24-□-□

Reverse Acting

**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 10 lbs. **Spring At Rest:** 4 1/2 lbs.  
**Options:** M, B, W, V, N, H      **Maximum Stroke:** 15"

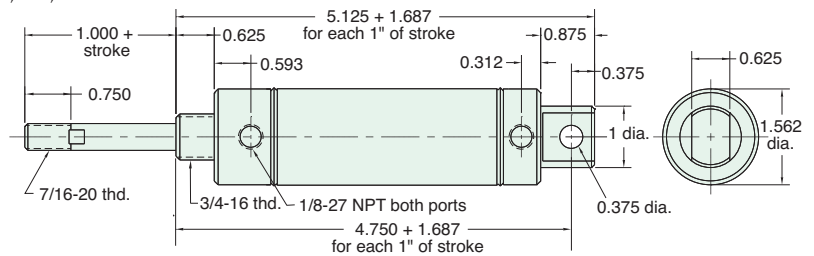


Nut included, but not shown on drawing

## CBR-24-□-□

Double Acting, Spring Bias

**Mount:** Clevis      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 10 lbs. **Spring At Rest:** 4 1/2 lbs.  
**Options:** M, B, W, V, N, H, P2, P3, P4, P5, P6, P7, P8      **Maximum Stroke:** 14"

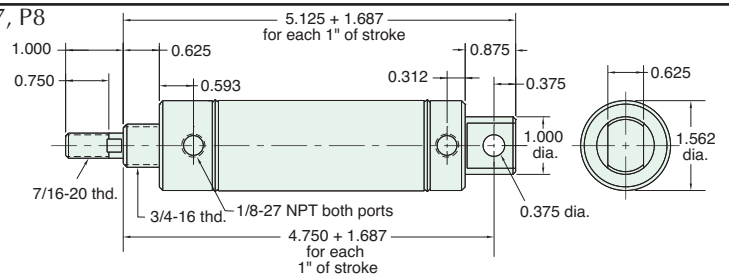


Furnished without nut(s). See Chart on Page 51.

## CFR-24-□-□

Double Acting, Front Spring Bias

**Mount:** Clevis      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 10 lbs. **Spring At Rest:** 4 1/2 lbs.  
**Options:** M, B, W, V, N, H, P2, P3, P4, P5, P6, P7, P8      **Maximum Stroke:** 23"



Furnished without nut(s). See Chart on Page 51.



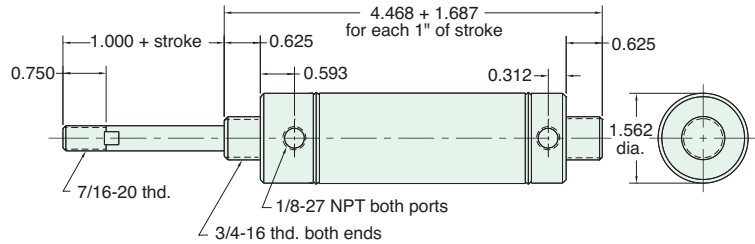
# 1 1/2" BORE STAINLESS STEEL CYLINDER

## EBR-24-□-□

Double Acting, Rear Spring Bias



**Mount:** End  
**Type:** Rotating Rod  
**Options:** M, B, W, V, N, H, P6, P7, P8  
**Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Spring Compressed:** 10 lbs. **Spring At Rest:** 4 1/2 lbs.  
**Maximum Stroke:** 14"



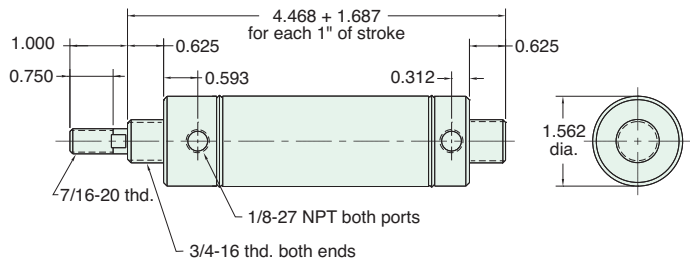
Nuts included, but not shown on drawing

## EFR-24-□-□

Double Acting, Front Spring Bias



**Mount:** End  
**Type:** Rotating Rod  
**Options:** M, B, W, V, N, H, P6, P7, P8  
**Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Spring Compressed:** 10 lbs. **Spring At Rest:** 4 1/2 lbs.  
**Maximum Stroke:** 23"



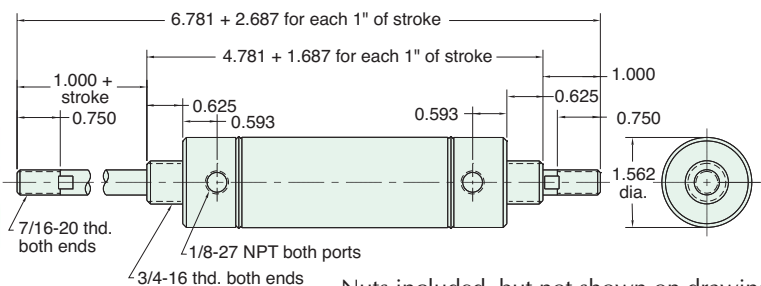
Nuts included, but not shown on drawing

## SFD-24-□-□

Double Acting, Front Spring Bias



**Mount:** Stud  
**Type:** Double Rod  
**Options:** M, B, W, V, N, H, P6, P7, P8  
**Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Spring Compressed:** 10 lbs. **Spring At Rest:** 4 1/2 lbs.  
**Maximum Stroke:** 14"



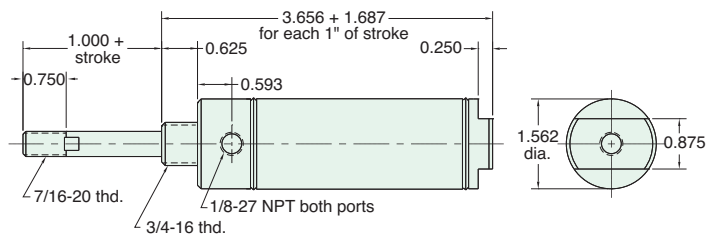
Nuts included, but not shown on drawing

## SBR-24-□-□

Double Acting, Rear Spring Bias



**Mount:** Stud  
**Type:** Rotating Rod  
**Options:** M, B, W, V, S, N, H, P6, P7, P8  
**Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Spring Compressed:** 10 lbs. **Spring At Rest:** 4 1/2 lbs.  
**Maximum Stroke:** 15" For S option add 0.187



Nuts included, but not shown on drawing

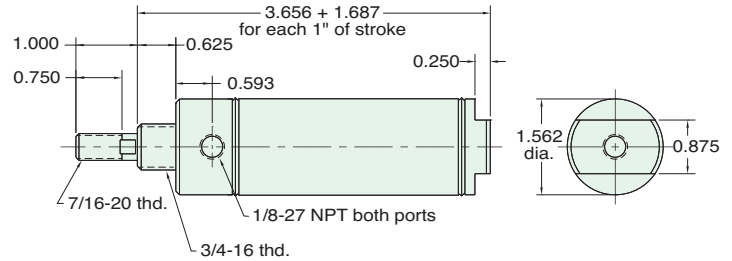
# 1 1/2" BORE STAINLESS STEEL CYLINDER



**SFR-24-□-□**

Double Acting, Front Spring Bias

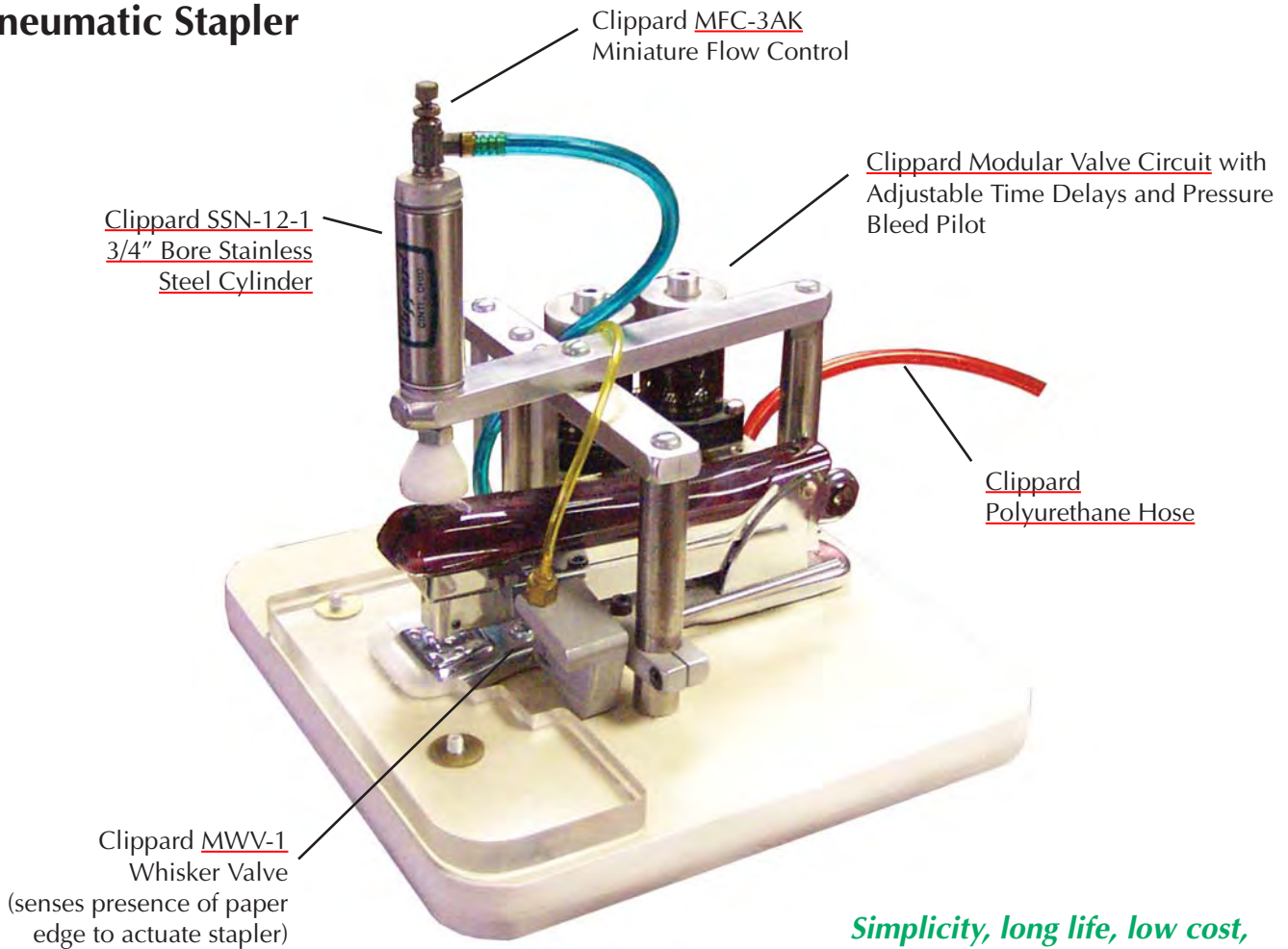
<b>Mount:</b> Stud	<b>Standard Stroke Lengths:</b> 1/2", 1", 1-1/2", 2", 3", 4"
<b>Type:</b> Rotating Rod	<b>Spring Compressed:</b> 10 lbs. <b>Spring At Rest:</b> 4 1/2 lbs.
<b>Options:</b> M, B, W, V, N, S, H, P6, P7, P8	<b>Maximum Stroke:</b> 23" <span style="float: right;">For S option add 0.187</span>



Nut included, but not shown on drawing

For harsh environments, refer to [page 76](#) for Clippard's Corrosion-Resistant Stainless Steel 1 1/2" cylinders.

## Pneumatic Stapler



*Simplicity, long life, low cost, ease of maintenance and high power are combined in this unique office stapler application.*



# 1 1/2" BORE ACCESSORIES



## MOUNTING NUTS

### Stud Nut

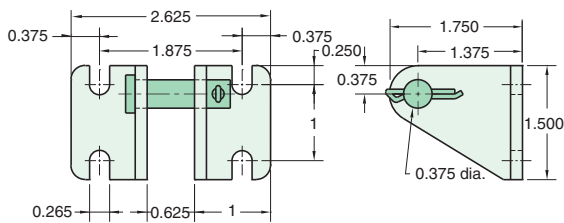
Part Number	Across Flats	Nut Thickness	Nut (Thread)
<b>N12-16</b>	1 3/32"	27/64"	3/4-16

### Rod Nut

Part Number	Across Flats	Nut Thickness	Nut (Thread)
<b>N07-20</b>	11/16"	1/4"	7/16-20

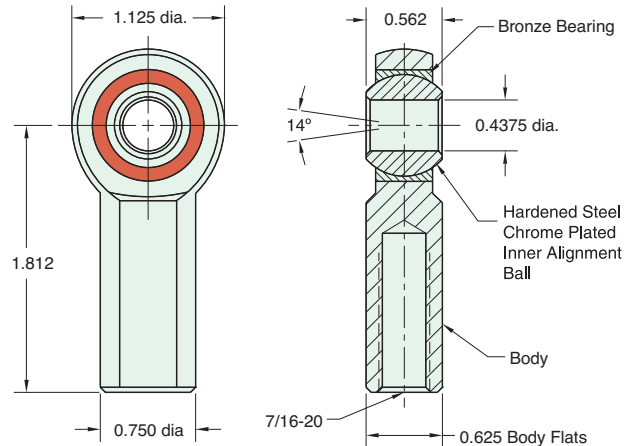
### CB-2495

Clevis Bracket  
Material: Steel, bright zinc plated



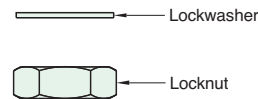
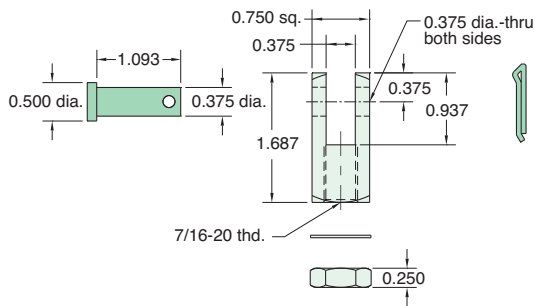
### RE-2485

Rod End  
Material: Steel, bright zinc plated body



### RC-2481

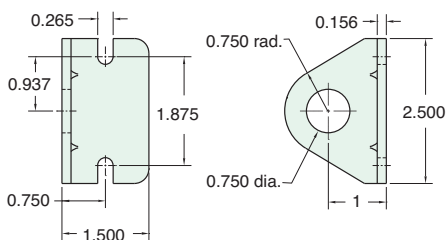
Rod Clevis  
Material: Steel, electroless nickel plate



Max. Static Radial Load (rod end only): 4,300 lbs.  
Fits Rod Thread Size: 7/16-20

### FB-2491

Foot Bracket  
Material: Steel, bright zinc plated





# 1 3/4" BORE STAINLESS STEEL CYLINDER

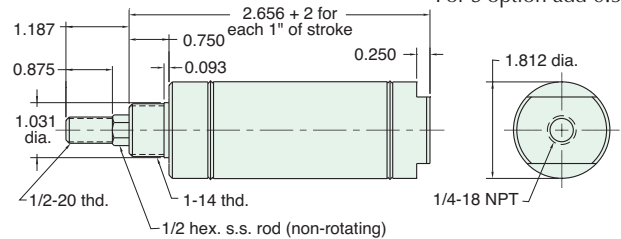


## SSN-28-□-□

Single Acting



**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Non-Rotating Rod      **Spring Compressed:** 24 lbs.      **Spring At Rest:** 11 lbs.  
**Options:** M, V, N, S      **Maximum Stroke:** 20"      **Bumpers are standard**  
 For M option add 0.125  
 For S option add 0.562



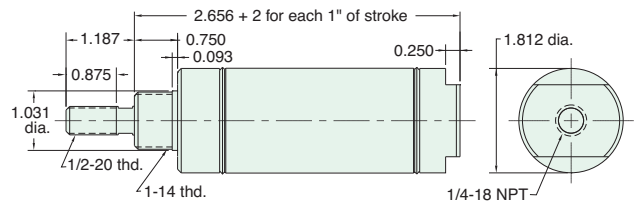
Nut included, but not shown on drawing

## SSR-28-□-□

Single Acting



**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 24 lbs.      **Spring At Rest:** 11 lbs.  
**Options:** M, W, V, N, S      **Maximum Stroke:** 20"      **Bumpers are standard**  
 For M option add 0.125  
 For S option add 0.562



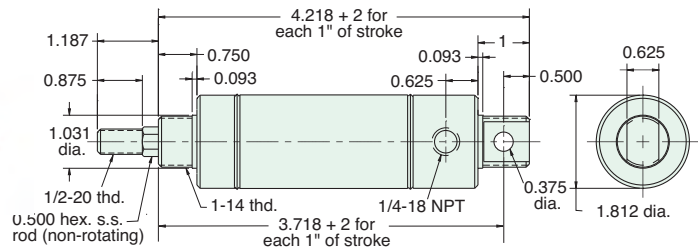
Nut included, but not shown on drawing

## USN-28-□-□

Single Acting



**Mount:** Universal      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Non-Rotating Rod      **Spring Compressed:** 24 lbs.      **Spring At Rest:** 11 lbs.  
**Options:** M, V, N, P6      **Bumpers are standard.** For M option add 0.125



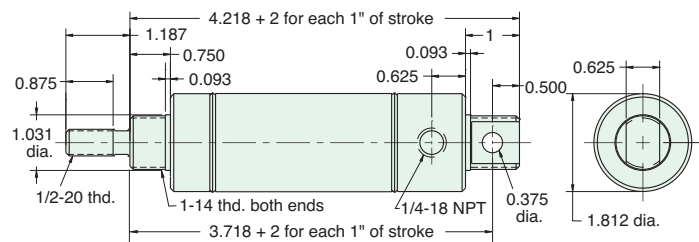
Furnished without nut(s). See Chart on Page 55.

## USR-28-□-□

Single Acting



**Mount:** Universal      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 24 lbs.      **Spring At Rest:** 11 lbs.  
**Options:** M, W, V, N, P6      **Bumpers are standard.** For M option add 0.125



Furnished without nut(s). See Chart on Page 55.





# 1 3/4" BORE STAINLESS STEEL CYLINDER

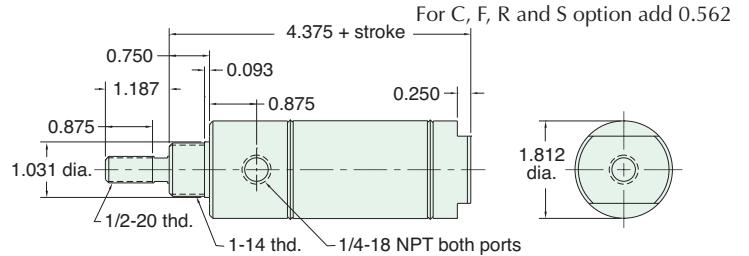
## SDR-28-□-□

Double Acting



**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"  
**Type:** Rotating Rod      **Maximum Stroke:** 39"  
**Options:** C, F, R, M, W, V, N, S, P6, P7, P8

**Bumpers are standard**



Nut included, but not shown on drawing  
 C, F, & R options use side ported rear head

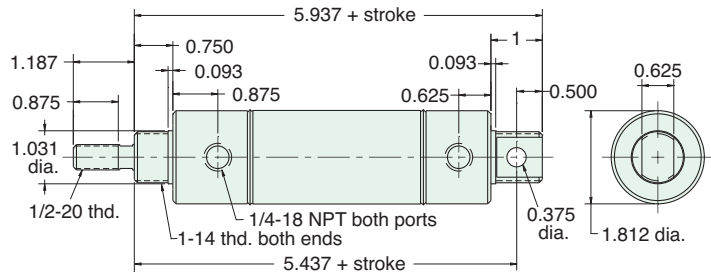
## UDR-28-□-□

Double Acting



**Mount:** Universal      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 6", 8", 10", 12"  
**Type:** Rotating Rod      **Maximum Stroke:** 37"  
**Options:** C, F, R, M, W, V, N, P2, P3, P4, P5, P6, P7, P8

**Bumpers are standard**



Furnished without nut(s). See Chart on Page 55.

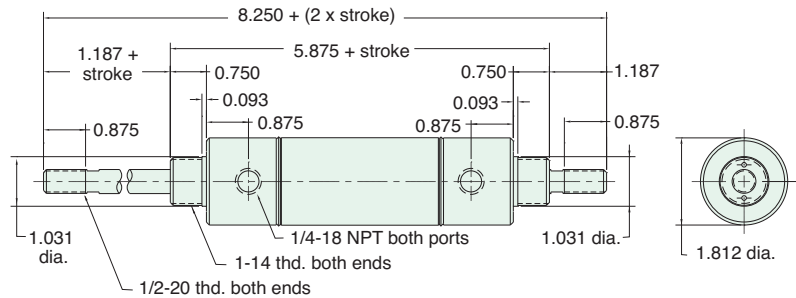
## SDD-28-□-□

Double Acting



**Mount:** Stud      **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6", 8", 10", 12"  
**Type:** Double Rod      **Maximum Stroke:** 18"  
**Options:** C, F, M, W, V, N, P6, P7, P8

**Bumpers are standard**



Nuts included, but not shown on drawing

## SRR-28-□-□

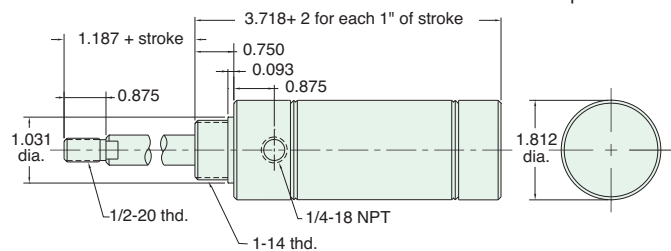
Reverse Acting



**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 24 lbs. **Spring At Rest:** 11 lbs.  
**Options:** M, W, V, N      **Maximum Stroke:** 13"

**Bumpers are standard**

For M option add 0.125



Nut included, but not shown on drawing

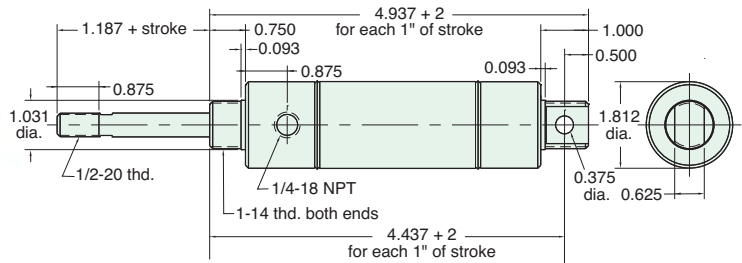
# 1 3/4" BORE STAINLESS STEEL CYLINDER



**URR-28-□-□**

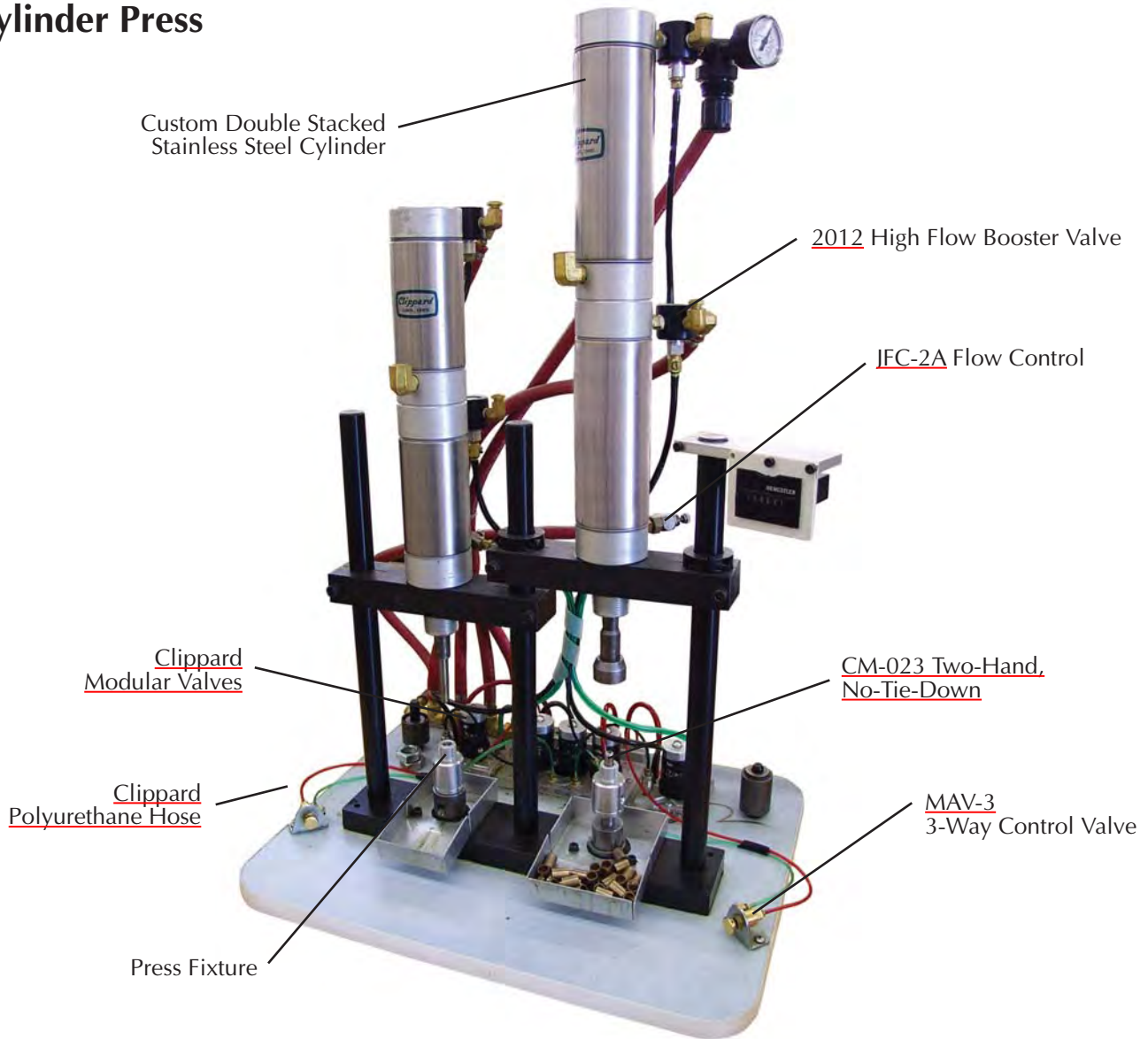
Reverse Acting

**Mount:** Universal    **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod    **Spring Compressed:** 24 lbs. **Spring At Rest:** 11 lbs.  
**Options:** M, W, V, N, P2    **Maximum Stroke:** 12"    **Bumpers are standard**  
 For M option add 0.125



Furnished without nut(s). See Chart on [Page 55](#).

## Dual Double Stacked Cylinder Press





# 1 3/4" BORE ACCESSORIES



## MOUNTING NUTS

### Stud Nut

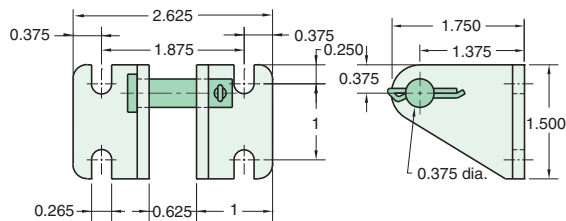
Part Number	Across Flats	Nut Thickness	Nut (Thread)
<b>N16-14</b>	1 1/2"	35/64"	1-14

### Rod Nut

Part Number	Across Flats	Nut Thickness	Nut (Thread)
<b>N08-20</b>	3/4"	5/16"	1/2-20

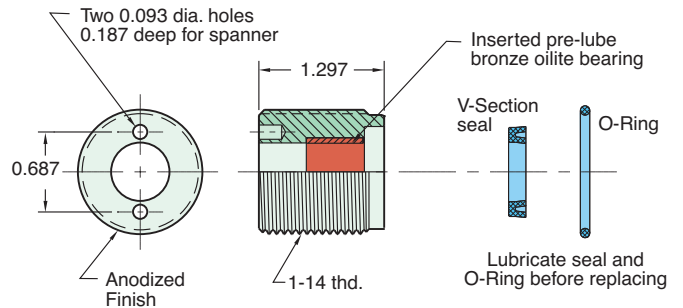
## CB-2495

Clevis Bracket  
Material: Steel, bright zinc plated



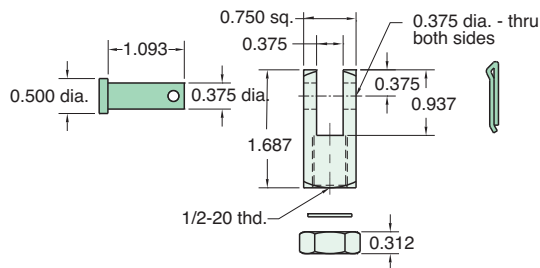
## RK-2899

Replaceable Rod Seal  
Material: Aluminum body



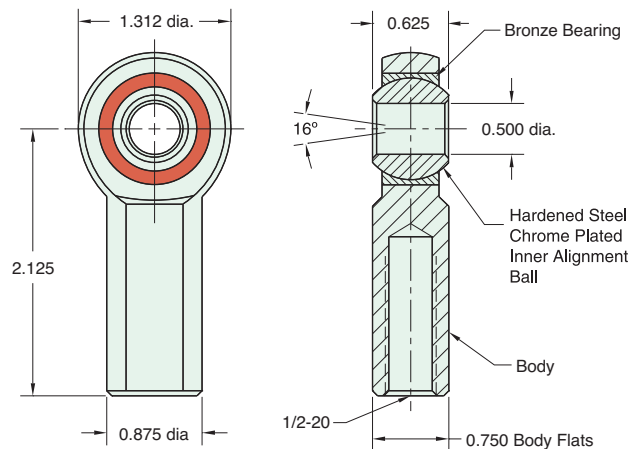
## RC-3281

Rod Clevis  
Material: Steel, electroless nickel plate



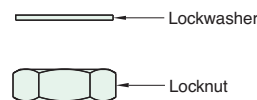
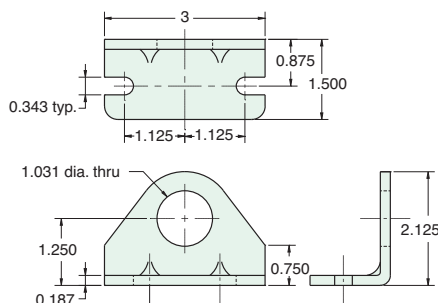
## RE-3285

Rod End  
Material: Steel, bright zinc plated body



## FB-2891

Foot Bracket  
Material: Steel, bright zinc plated



Max. Static Radial Load (rod end only): 6,700 lbs.  
Fits Rod Thread Size: 1/2-20

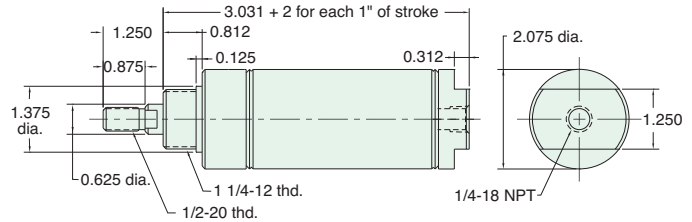
# 2" BORE STAINLESS STEEL CYLINDER



## SSR-32-□-□

Single Acting

**Mount:** Stud      **Standard Stroke Lengths:** 1", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 30 lbs. **Spring At Rest:** 15 lbs.  
**Options:** M, B, W, V, N, S      **Maximum Stroke:** 20"      For M option add 0.125  
 For S option add 0.375

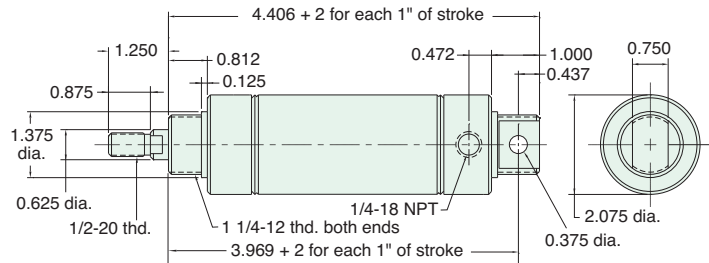


Nut included, but not shown on drawing

## USR-32-□-□

Single Acting

**Mount:** Universal      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 30 lbs. **Spring At Rest:** 15 lbs.  
**Options:** M, B, W, V, N, P6      **Maximum Stroke:** 19"      For M option add 0.125

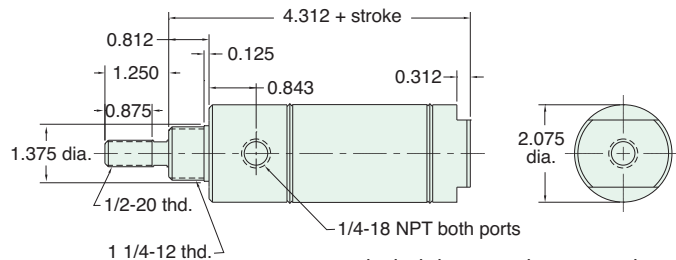


Furnished without nut(s). See Chart on [Page 59](#).

## SDR-32-□-□

Double Acting

**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"  
**Type:** Rotating Rod      **Maximum Stroke:** 39"  
**Options:** C, F, R, M, B, W, V, N, S, P6, P7, P8      For C, F, R and S options add 0.375



Nut included, but not shown on drawing  
 C, F, & R options use side ported rear head

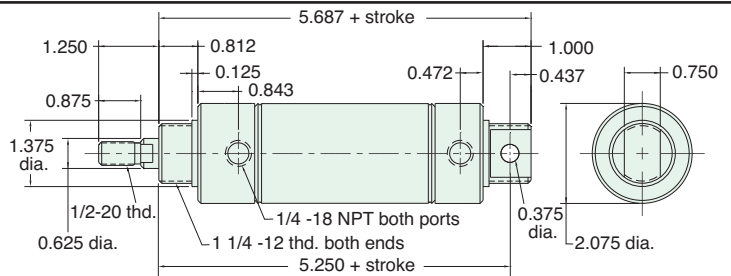
## UDR-32-□-□

Double Acting

**Mount:** Universal      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6", 7", 8", 10", 12"  
**Type:** Rotating Rod      **Maximum Stroke:** 38"  
**Options:** C, F, R, M, B, W, V, N, P2, P3, P4, P5, P6, P7, P8



*New All Stainless Steel line  
 now available!  
 See [pages 66 - 70](#)*



Furnished without nut(s). See Chart on [Page 59](#).

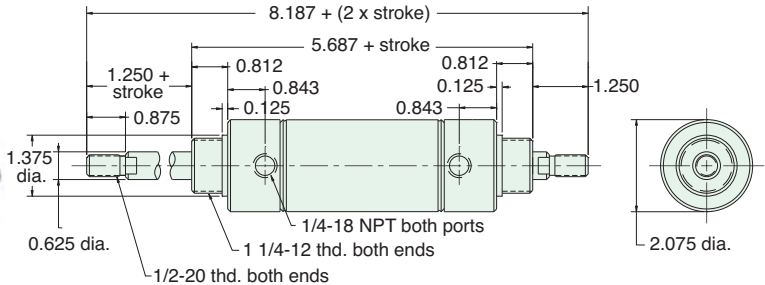


# 2" BORE STAINLESS STEEL CYLINDER

## SDD-32-□-□

Double Acting

**Mount:** Stud      **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6", 8", 10", 12"  
**Type:** Double Rod      **Maximum Stroke:** 18"  
**Options:** C, F, M, B, W, V, N, P6, P7, P8

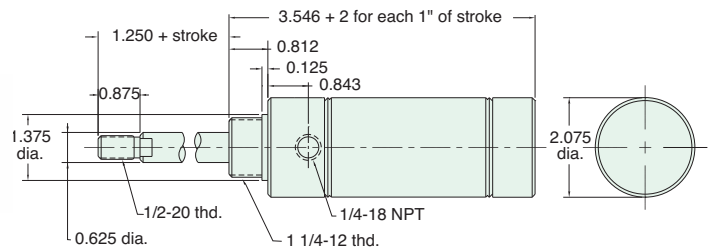


Nuts included, but not shown on drawing

## SRR-32-□-□

Reverse Acting

**Mount:** Stud      **Standard Stroke Lengths:** 1", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 30 lbs. **Spring At Rest:** 15 lbs.  
**Options:** M, B, W, V, N      **Maximum Stroke:** 12"      For M option add 0.125

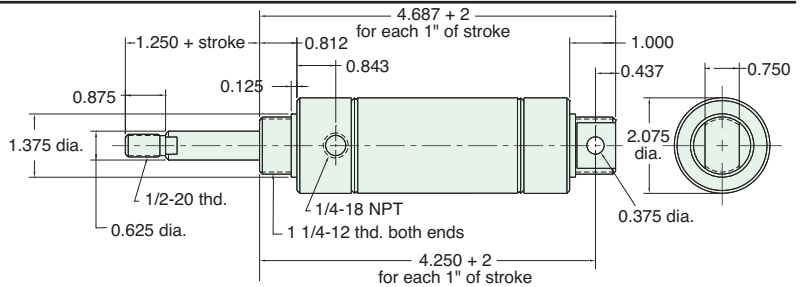


Nut included, but not shown on drawing

## URR-32-□-□

Reverse Acting

**Mount:** Universal      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 30 lbs. **Spring At Rest:** 15 lbs.  
**Options:** M, B, W, V, N, P2      **Maximum Stroke:** 13"      For M option add 0.125

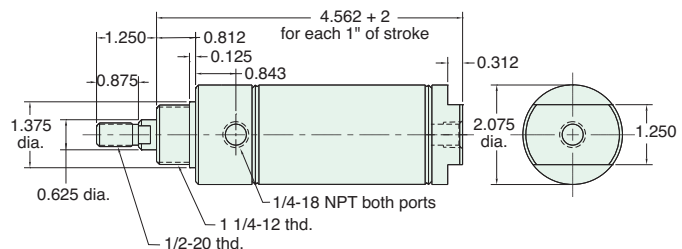


Furnished without nut(s). See Chart on Page 59.

## SFR-32-□-□

Spring Bias

**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 30 lbs. **Spring At Rest:** 15 lbs.  
**Options:** M, B, W, V, N, S, P6, P7, P8      For S option add 0.375



Nut included, but not shown on drawing



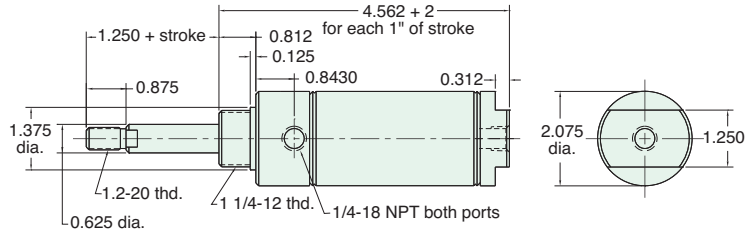
# 2" BORE STAINLESS STEEL CYLINDER



## SBR-32-□-□

Spring Bias

**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 30 lbs. **Spring At Rest:** 15 lbs.  
**Options:** M, B, W, V, N, S, P6, P7, P8      For S option add 0.375

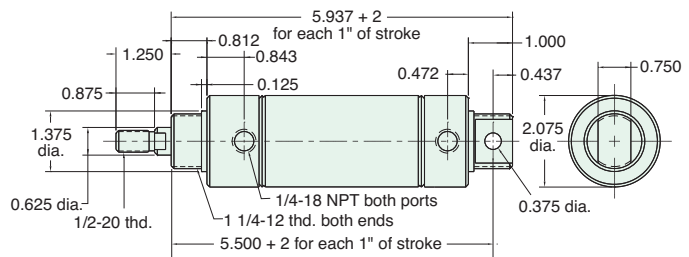


Nut included, but not shown on drawing

## UFR-32-□-□

Spring Bias

**Mount:** Universal      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 30 lbs. **Spring At Rest:** 15 lbs.  
**Options:** M, B, W, V, N, P2, P3, P4, P5, P6, P7, P8

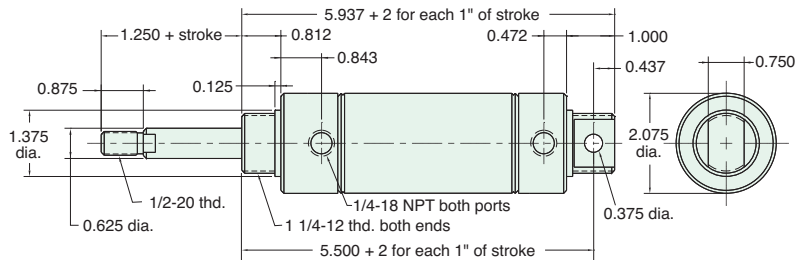


Furnished without nut(s). See Chart on Page 59.

## UBR-32-□-□

Spring Bias

**Mount:** Universal      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"  
**Type:** Rotating Rod      **Spring Compressed:** 30 lbs. **Spring At Rest:** 15 lbs.  
**Options:** M, B, W, V, N, P2, P3, P4, P5, P6, P7, P8



Furnished without nut(s). See Chart on Page 59.

## CUSTOMer solutions

If you need a product that fits your application perfectly, Clippard has the capability to design or modify one of its products to suit your exact needs. We understand that a standard catalog product may be close but not be exactly what you need. **Let us know YOUR Need, and we will help to find YOUR Solution!**

### Custom Cylinders

"Twice the force in half the size" was the goal for one custom cylinder. Multiple cylinder positions, or multiplied force can be achieved with this design.





# 2" BORE ACCESSORIES



## MOUNTING NUTS

### Stud Nut

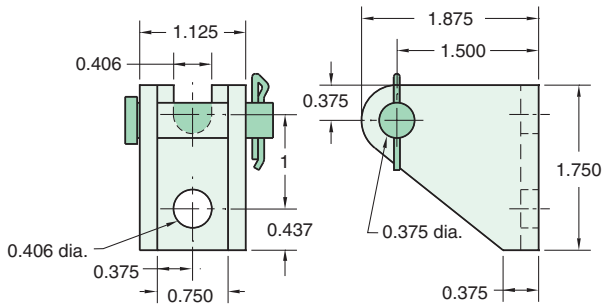
Part Number	Across Flats	Nut Thickness	Nut (Thread)
<b>N20-12</b>	1 3/4"	7/16"	1 1/4-12

### Rod Nut

Part Number	Across Flats	Nut Thickness	Nut (Thread)
<b>N08-20</b>	3/4"	5/16"	1/2-20

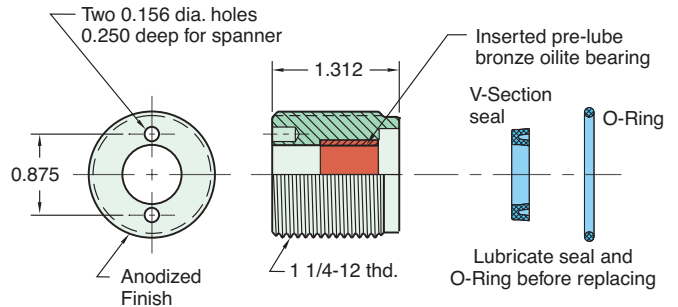
## CB-3295

Clevis Bracket  
Material: Steel, bright zinc plated



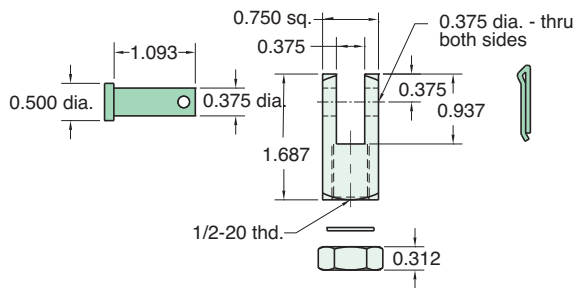
## RK-3299

Replaceable Rod Seal  
Material: Aluminum body



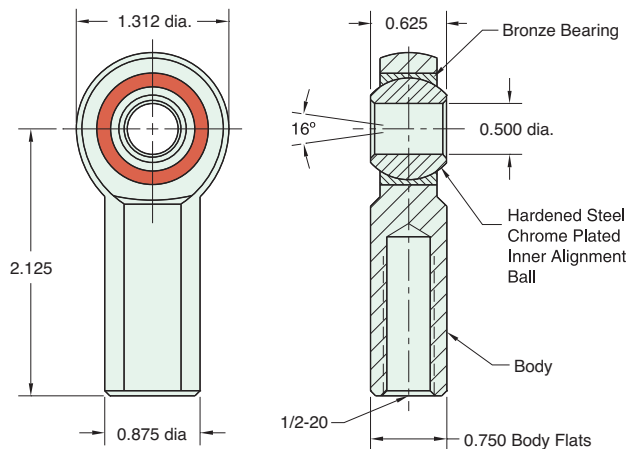
## RC-3281

Rod Clevis  
Material: Steel, electroless nickel plate



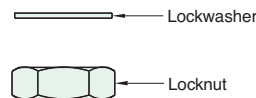
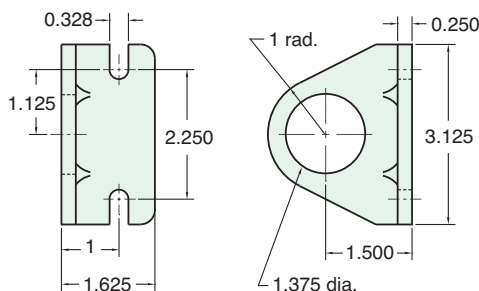
## RE-3285

Rod End  
Material: Steel, bright zinc plated body



## FB-3291

Foot Bracket  
Material: Steel, bright zinc plated



Max. Static Radial Load (rod end only): 6,700 lbs.  
Fits Rod Thread Size: 1/2-20

# 2 1/2" BORE STAINLESS STEEL CYLINDER



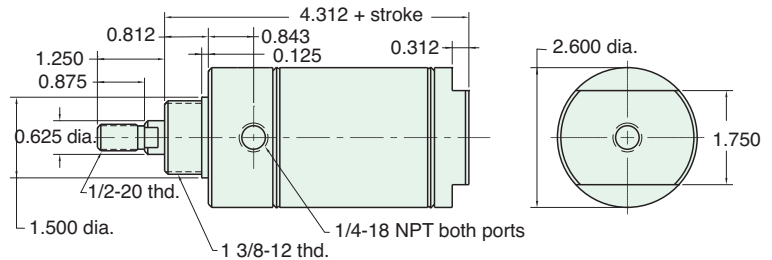
## SDR-40-□-□

Double Acting

**Mount:** Stud      **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6"  
**Type:** Rotating Rod      **Maximum Stroke:** 39"  
**Options:** C, F, R, M, W, V, N, S, P6, P7, P8

**Bumpers are standard**  
 For M option add 0.312

For C, F, R and S option add 0.375



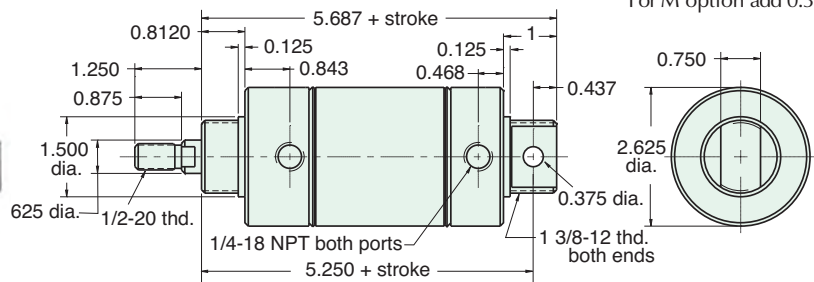
Nut included, but not shown on drawing

## UDR-40-□-□

Double Acting

**Mount:** Universal      **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6", 7", 8", 10", 12"  
**Type:** Rotating Rod      **Maximum Stroke:** 38"  
**Options:** C, F, R, M, W, V, N, P2, P3, P4, P5, P6, P7, P8

**Bumpers are standard**  
 For M option add 0.312



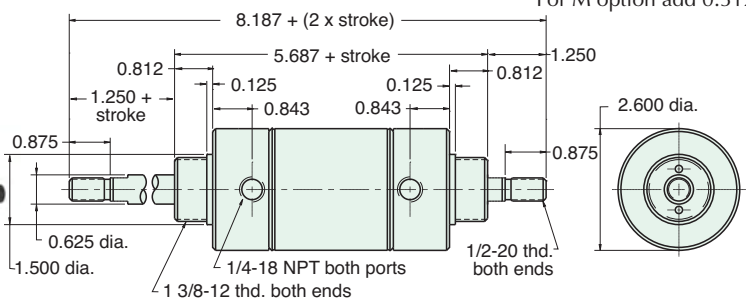
Furnished without nut(s). See Chart on Page 61.

## SDD-40-□-□

Double Acting

**Mount:** Stud      **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6", 8", 10", 12"  
**Type:** Double Rod      **Maximum Stroke:** 18"  
**Options:** C, F, M, W, V, N, P6, P7, P8

**Bumpers are standard**  
 For M option add 0.312



Nut included, but not shown on drawing

Did you know that all Clippard cylinders are 100% tested.





# 2 1/2" BORE ACCESSORIES



## MOUNTING NUTS

### Stud Nut

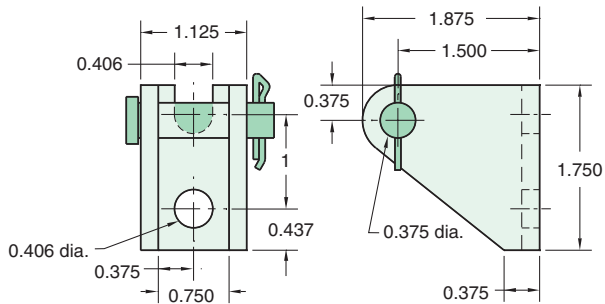
Part Number	Across Flats	Nut Thickness	Nut (Thread)
<b><u>N22-12</u></b>	1 7/8"	1/2"	1 3/8-12

### Rod Nut

Part Number	Across Flats	Nut Thickness	Nut (Thread)
<b><u>N08-20</u></b>	3/4"	5/16"	1/2-20

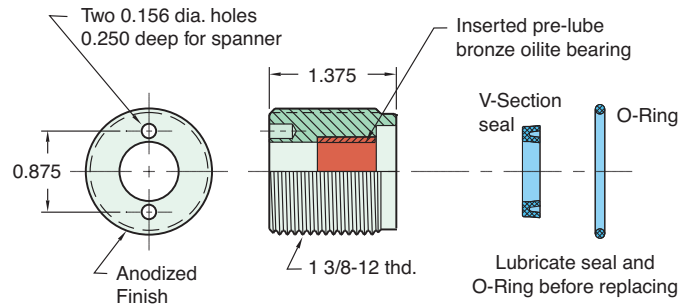
## **CB-3295**

Clevis Bracket  
Material: Steel, bright zinc plated



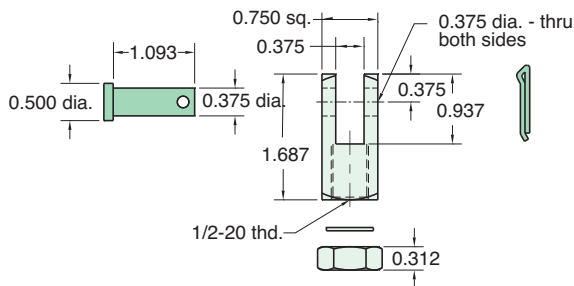
## **RK-4099**

Replaceable Rod Seal  
Material: Aluminum body



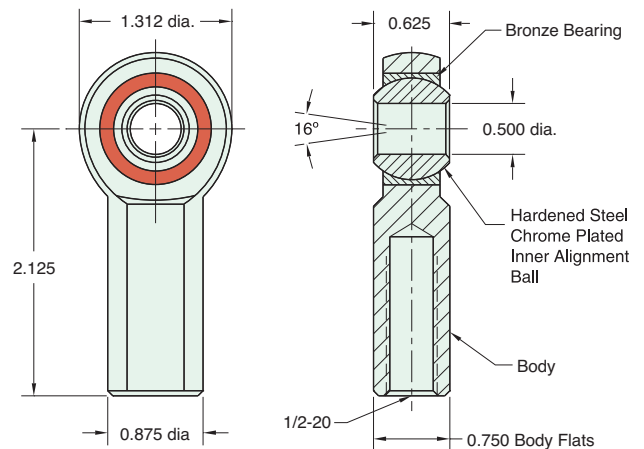
## **RC-3281**

Rod Clevis  
Material: Steel, electroless nickel plate



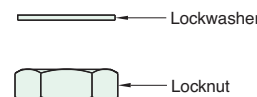
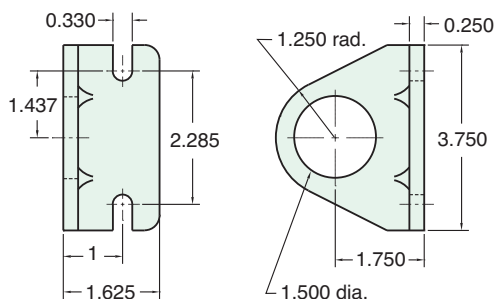
## **RE-3285**

Rod End  
Material: Steel, bright zinc plated body



## **FB-4091**

Foot Bracket  
Material: Steel, bright zinc plated



Max. Static Radial Load (rod end only): 6,700 lbs.  
Fits Rod Thread Size: 1/2-20

# 3" BORE STAINLESS STEEL CYLINDER



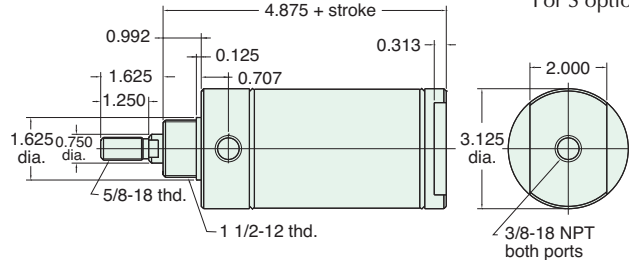
## SDR-48-□-□

Double Acting

**Mount:** Stud      **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6"  
**Type:** Rotating Rod      **Maximum Stroke:** 34"  
**Options:** M, W, V, N, S, P6, P7, P8

**Bumpers are standard**  
 No additional length for bumpers

For S option add 0.437



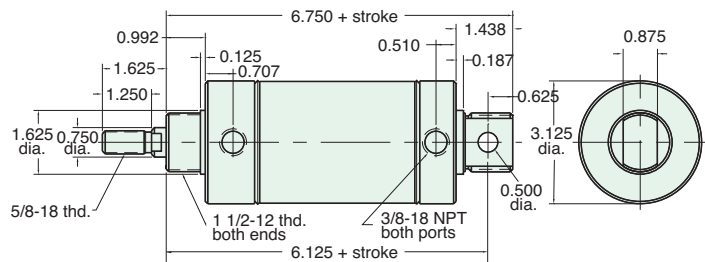
Nut included, but not shown on drawing

## UDR-48-□-□

Double Acting

**Mount:** Universal      **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6", 7", 8", 10", 12"  
**Type:** Rotating Rod      **Maximum Stroke:** 32"  
**Options:** M, W, V, N, P2, P3, P4, P5, P6, P7, P8

**Bumpers are standard**  
 No additional length for bumpers



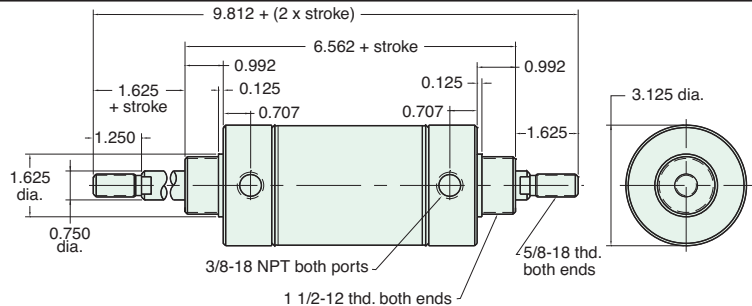
Furnished without nut(s). See Chart on Page 63.

## SDD-48-□-□

Double Acting

**Mount:** Stud      **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6", 8", 10", 12"  
**Type:** Double Rod      **Maximum Stroke:** 15"  
**Options:** M, W, V, N, P6, P7, P8

**Bumpers are standard**  
 No additional length for bumpers



Nuts included, but not shown on drawing

### Did you know...

Minimatic®, Maximatic®, Minimetric®, Fluidamp®, Octoport®, Air-2-Electric® and Air Force One® are all Clippard registered trademarks.







# 3" BORE ACCESSORIES



## MOUNTING NUTS

### Stud Nut

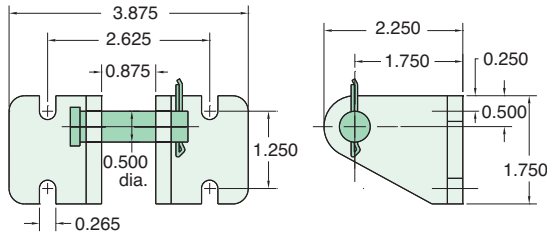
Part Number	Across Flats	Nut Thickness	Nut (Thread)
<b><u>N24-12</u></b>	2 1/4"	1/2"	1 1/2-12

### Rod Nut

Part Number	Across Flats	Nut Thickness	Nut (Thread)
<b><u>N10-18</u></b>	15/16"	3/8"	5/8-18

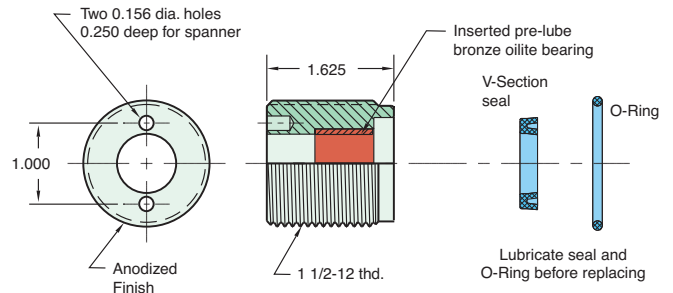
### **CB-4895**

Clevis Bracket  
Material: Steel, bright zinc plated



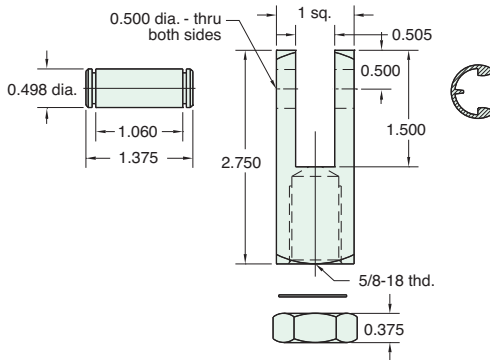
### **RK-4899**

Replaceable Rod Seal  
Material: aluminum body



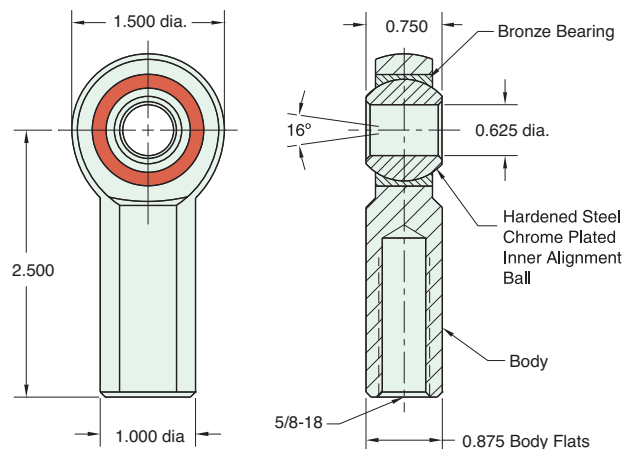
### **RC-4881**

Rod Clevis  
Material: Steel, electroless nickel plate



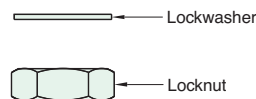
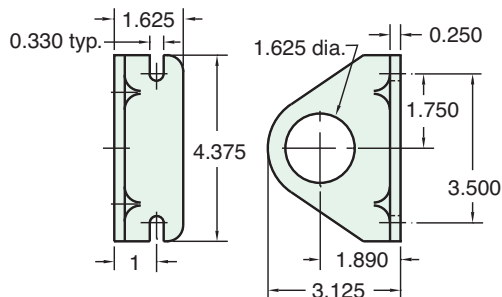
### **RE-4885**

Rod End  
Material: Steel, bright zinc plated body



### **FB-4891**

Foot Bracket  
Material: Steel, bright zinc plated



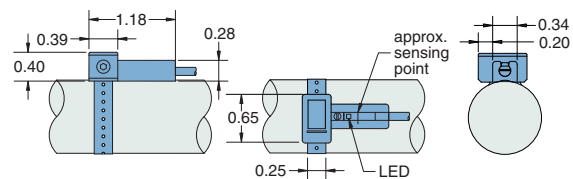
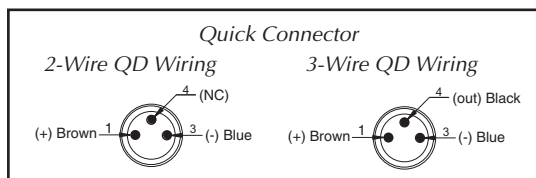
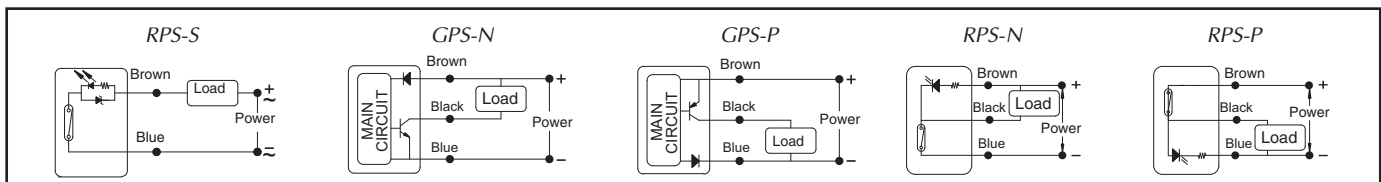
Max. Static Radial Load (rod end only): 7,400 lbs.  
Fits Rod Thread Size: 5/8-18

## Magnetic Piston -M

Clippard stainless steel pneumatic cylinders that are equipped with an internal magnet that can be used with the Reed Switch and GMR Sensor. By accurately sensing the magnetic field of the piston when it passes beneath the sensor, the position of the rod piston is determined, and the feedback signal is created. Use of this option may add to the overall length of the cylinder. See specific cylinder listings for availability and details of the overall length adder.



Characteristic/Type	RPS-S	GPS-N	GPS-P	RPS-N	RPS-P
<b>Switching Logic</b>	SPST Normally-Open	Solid State Output, Normally-Open	Solid State Output, Normally-Open	SPST Normally-Open	SPST Normally-Open
<b>Sensor Type</b>	Reed Switch	NPN Current Sinking	PNP Current Sourcing	Reed Switch NPN	Reed Switch PNP
<b>Operating Voltage</b>	RPS-S3: 5 to 120 VAC RPS-S8Q: 5 to 60 VAC/DC	5 to 28 VDC	5 to 28 VDC	5 to 30 VDC	5 to 30 VDC
<b>Switching Current</b>	100 mA max.	200 mA max.	200 mA max.	250 mA max.	250 mA max.
<b>Switching Rating</b>	10 W max.	6 W max.	6 W max.	10 W max.	10 W max.
<b>Current Consumption</b>	-	7.5 mA max. @ 24 V (Switch Active)	7.5 mA max. @ 24 V (Switch Active)	10 mA max. @ 24 V (Switch Active)	10 mA max. @ 24 V (Switch Active)
<b>Voltage Drop</b>	2.5 V max. @ 40 mA DC	0.5 V max. @ 200 mA (Resistive Load)	0.5 V max. @ 200 mA (Resistive Load)	0.5 V max. @ 550 mA (Resistive Load)	0.5 V max. @ 550 mA (Resistive Load)
<b>Leakage Current</b>	-	0.01 mA max.	0.01 mA max.	-	-
<b>Indicator</b>	Red LED	Red LED	Green LED	Red LED	Green LED
<b>Cable</b>	2.8\$, 2C, Oil-Resistant PVC	2.8\$, 3C, Oil-Resistant PVC	2.8\$, 3C, Oil-Resistant PVC	2.8\$, 3C, Oil-Resistant PVC	2.8\$, 3C, Oil-Resistant PVC
<b>Sensitivity</b>	60 G	40 ~ 750 G	40 ~ 750 G	60 G	60 G
<b>Max. Switching Frequency</b>	200 Hz	5,000 Hz	5,000 Hz	1,000 Hz	1,000 Hz
<b>Temperature Range</b>	14 to 158°F (-10 to 70°C)	14 to 158°F (-10 to 70°C)	14 to 158°F (-10 to 70°C)	14 to 158°F (-10 to 70°C)	14 to 158°F (-10 to 70°C)
<b>Shock</b>	30 G	50 G	50 G	30 G	30 G
<b>Vibration</b>	9 G	9 G	9 G	9 G	9 G
<b>Enclosure Classification</b>	IP 67 (NEMA 6)	IP 67 (NEMA 6)	IP 67 (NEMA 6)	IP 67 (NEMA 6)	IP 67 (NEMA 6)
<b>Protection Circuit</b>	-	Power Source Reverse Polarity; Surge Suppression	Power Source Reverse Polarity; Surge Suppression	-	-



## Mounting Bracket

Clippard's Universal Mounting Bracket is designed to be used with both the Solid State (GMR) Sensor and the Reed Switch. The Universal

Bracket can be used on any Clippard stainless steel cylinder where the -M option is available. Comes complete with 5/64" hex wrench.

**Part No.**  
UC-0848 Mounting Bracket

### Reed Switch Part No.

- RPS-P3 Sourcing Switch with 3 m Wire Leads
- RPS-P8Q Sourcing Switch with 8 mm Male QC 6" Pigtail
- RPS-N3 Sinking Switch with 3 m Wire Leads
- RPS-N8Q Sinking Switch with 8 mm Male QC 6" Pigtail
- RPS-S3 Simple Switch (2-Wire) with 3 m Wire Leads
- RPS-S8Q Simple Switch (2-Wire) with 8 mm Male QC 6" Pigtail
- CPS-C8Q5 Mating Cable Assembly, 8 mm Female QC with 5 m Leads

### GMR Switch Part No.

- GPS-P3 Sourcing Switch with 3 m Wire Leads
- GPS-P8Q Sourcing Switch with 8 mm Male QC 6" Pigtail
- GPS-N3 Sinking Switch with 3 m Wire Leads
- GPS-N8Q Sinking Switch with 8 mm Male QC 6" Pigtail
- CPS-C8Q5 Mating Cable Assembly, 8 mm Female QC with 5 m Leads



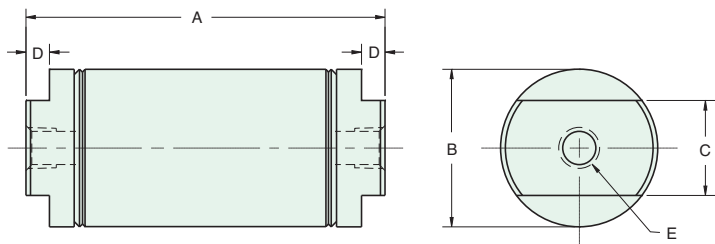
# AIR VOLUME TANKS

## STAINLESS STEEL



### FEATURES

- Volumes from 1 to 16 cu. in.
- Ten models
- 304 stainless steel tubes
- Precision rolled construction
- Easy to connect, mount and use in your circuits
- Anodized aluminum heads
- Optional 303 stainless steel head with "SS-" styles
- Maximum pressure 250 psig



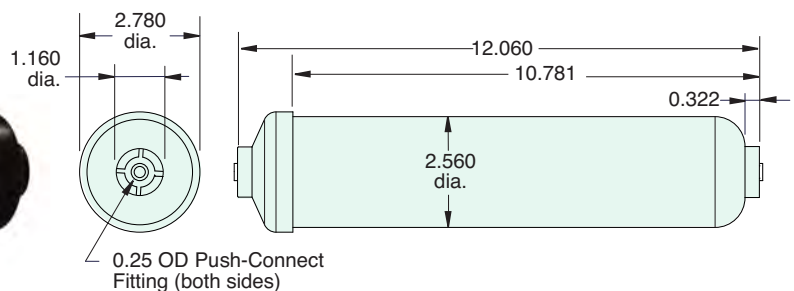
Clippard offers a line of air volume tanks suitable for use with Clippard air components. Using the same quality rolled construction as Clippard stainless steel cylinders, tanks are manufactured to exacting standards. Each is provided with a threaded port at both ends. See chart for volume capacity, dimensions, and port information. Available in standards stainless steel, all stainless steel or polypropylene. For all stainless steel, add prefix of "SS-" to the part number in the chart.

Part Number	Volume Cubic In.	A	B	C	D	E
<a href="#">AVT-12-1</a>	1.0	3.281	0.812	0.625	0.156	1/8 27
<a href="#">AVT-17-2</a>	2.0	3.593	1.125	0.875	0.187	1/8 27
<a href="#">AVT-17-3</a>	3.0	4.718	1.125	0.875	0.187	1/8 27
<a href="#">AVT-24-4</a>	4.0	3.687	1.562	0.875	0.250	1/8 27
<a href="#">AVT-24-6</a>	6.0	4.843	1.562	0.875	0.250	1/8 27
<a href="#">AVT-24-8</a>	8.0	5.968	1.562	0.875	0.250	1/8 27
<a href="#">AVT-24-10</a>	10.0	7.093	1.562	0.875	0.250	1/8 27
<a href="#">AVT-32-12</a>	12.0	5.718	2.062	1.250	0.312	1/4 18
<a href="#">AVT-32-14</a>	14.0	6.343	2.062	1.250	0.312	1/4 18
<a href="#">AVT-32-16</a>	16.0	6.968	2.062	1.250	0.312	1/4 18

For additional corrosion resistance, Clippard can offer air volume tanks with Acetal heads. Call for more information.

Additional models are available upon request

## POLYPROPYLENE



- Maximum pressure 125 psig
- Temperature Range: 35 to 100°F

### Part No.

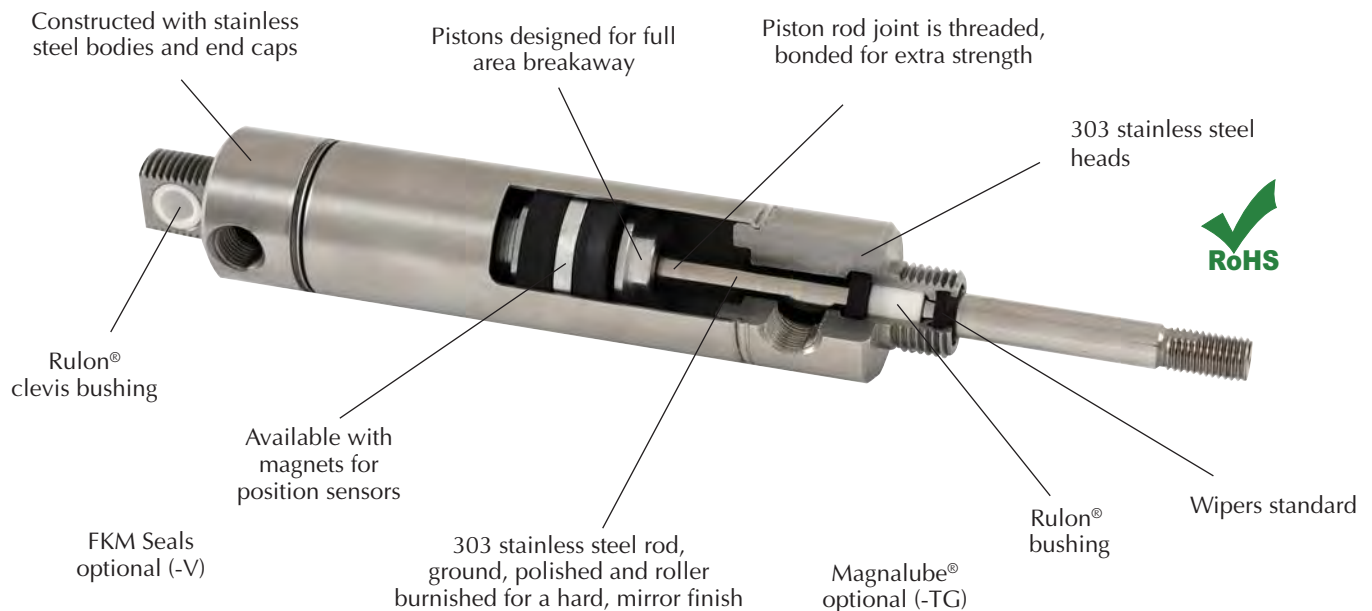
- [AVT-PP-35](#) 35 Volume Cubic In.
- [AVT-PP-CL](#) Mounting Clip

# NEW! ALL STAINLESS STEEL CYLINDER CONSTRUCTION



Designed for use in a broad range of applications including those in washdown and caustic environments, these quality cylinders are constructed of durable 303 stainless steel. They include a Nitrile rod wiper to keep potential contaminants from penetrating inside the cylinder, and are available with bore sizes from 3/4" to 2". Standard stroke lengths are from 1" up to 32" on some models.

While competitively priced, these products maintain the Clippard standard for quality and reliability that has been the industry standard for many years.



## Features

- Polished I.D. 304 stainless steel tubes for low breakaway
- Precision rolled construction for a solid, leakproof cylinder at a reasonable price
- 303 stainless steel heads
- Cylinder heads are machined from one side for better concentricity
- FDA Compliant Rulon® rod bushing
- FDA Compliant Rulon® clevis bushing on all universal mount cylinders
- Rods are threaded, bonded and orbit formed to pistons
- Interchangeable with other common brands of round body cylinders
- All Stainless Steel Air Volume Tanks available on [page 67](#)
- FDA compliant grease lubrication standard
- Ground, polished and roller burnished 303 stainless rods provide a smoother rod finish that protects rod seals, giving longer life
- Full piston area breakaway to assure full power from the beginning of each stroke
- Nitrile "U"-cup piston seals for full power, low friction and trouble-free performance
- Nitrile "U"-cup rod seals for leakproof operation
- Temperature range: -20 to 230°F (FKM: -20 to 400°F)
- Maximum pressure: 250 psig
- For additional specifications, see [pages 3 through 7](#)

© Magnalube is a registered trademark of Magnalube, Inc.  
© Rulon is a registered trademark of Saint Gobain



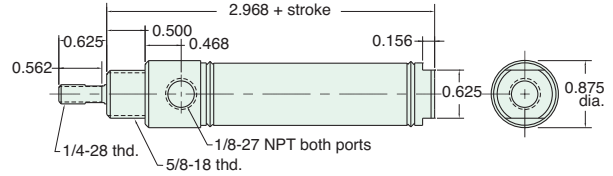
# NEW! 3/4" BORE ALL STAINLESS STEEL CYLINDER

## SS-SDR-12-□-□

Double Acting



**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"  
**Type:** Rotating Rod      **Maximum Stroke:** 12"  
**Options:** V, M, N, TG



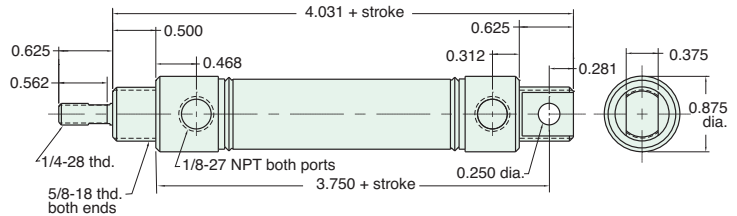
Nuts included, but not shown on drawing

## SS-UDR-12-□-□

Double Acting



**Mount:** Universal      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6", 8", 10", 12"  
**Type:** Rotating rod      **Maximum Stroke:** 32"  
**Options:** V, M, N, TG



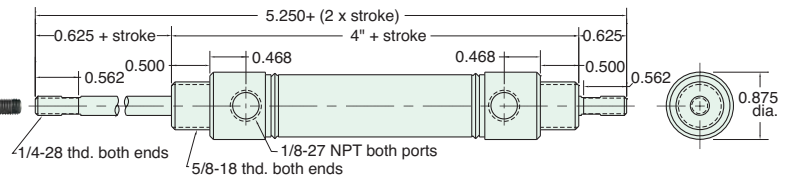
Furnished without nut(s). See Chart below.

## SS-SDD-12-□-□

Double Acting



**Mount:** Stud      **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6"  
**Type:** Double Rod      **Maximum Stroke:** 6"  
**Options:** V, M, N, TG



Nuts included, but not shown on drawing

## ACCESSORIES

### Mounting Nuts

Part Number	Nut Type	Across Flats	Nut Thickness	Nut (Thread)
<b>N10-18-SS</b>	Stud	15/16"	3/8"	5/8-18
<b>N04-28A-SS</b>	Rod	7/16"	5/32"	1/4-28

Part Number	Product	Drawing Shown on Page
<b>RC-1281-SS</b>	Rod Clevis	<a href="#">29</a>
<b>FB-1791-SS</b>	Foot Bracket	<a href="#">29</a>
<b>CB-1795-SS</b>	Clevis Bracket	<a href="#">29</a>



# NEW! 1 1/6" BORE ALL STAINLESS STEEL CYLINDER

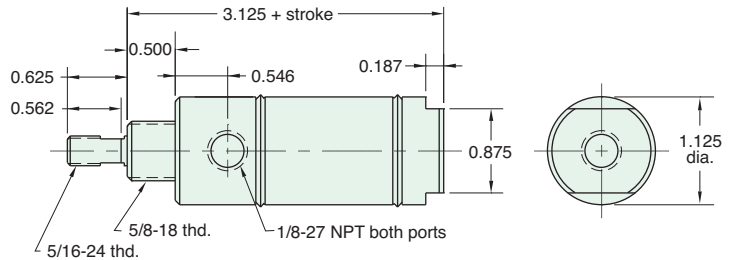


## SS-SDR-17-□-□

Double Acting



**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"  
**Type:** Rotating Rod      **Maximum Stroke:** 12"  
**Options:** V, M, N, TG



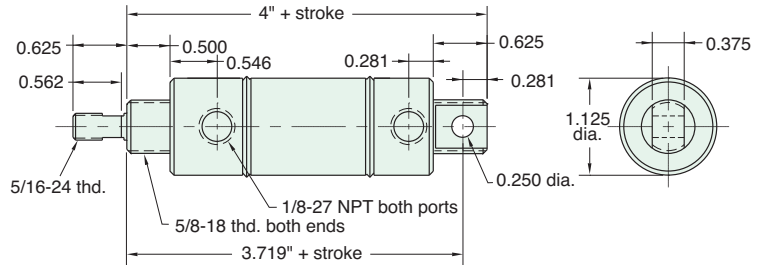
Nut included, but not shown on drawing

## SS-UDR-17-□-□

Double Acting



**Mount:** Universal      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6", 8", 10", 12"  
**Type:** Rotating Rod      **Maximum Stroke:** 24"  
**Options:** V, M, N, TG



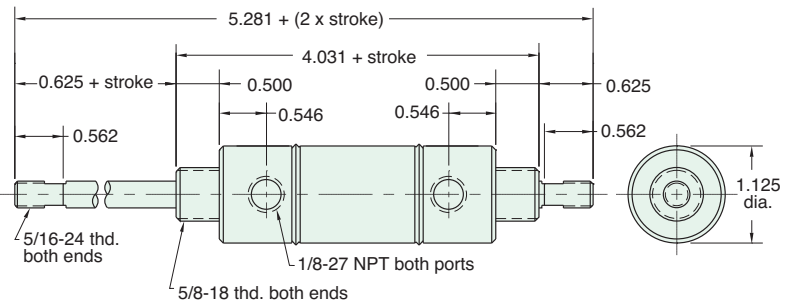
Furnished without nut(s). See Chart below.

## SS-SDD-17-□-□

Double Acting



**Mount:** Stud      **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6"  
**Type:** Double Rod      **Maximum Stroke:** 6"  
**Options:** V, M, N, TG



Nuts included, but not shown on drawing

## ACCESSORIES

### Mounting Nuts

Part Number	Nut Type	Across Flats	Nut Thickness	Nut (Thread)
<b>N10-18-SS</b>	Stud	15/16"	3/8"	5/8-18
<b>N05-24-SS</b>	Rod	1/2"	3/16"	5/16-24

Part Number	Product	Drawing Shown on Page
<b>RC-1781-SS</b>	Rod Clevis	<a href="#">39</a>
<b>FB-1791-SS</b>	Foot Bracket	<a href="#">39</a>
<b>CB-1795-SS</b>	Clevis Bracket	<a href="#">39</a>



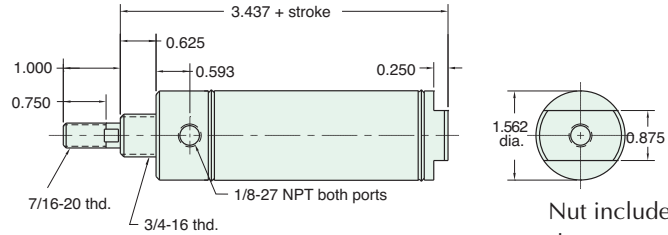
# NEW! 1 1/2" BORE ALL STAINLESS STEEL CYLINDER

## SS-SDR-24-□-□

Double Acting



**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 6", 8", 10", 12"  
**Type:** Rotating Rod      **Maximum Stroke:** 40"  
**Options:** V, M, N, TG



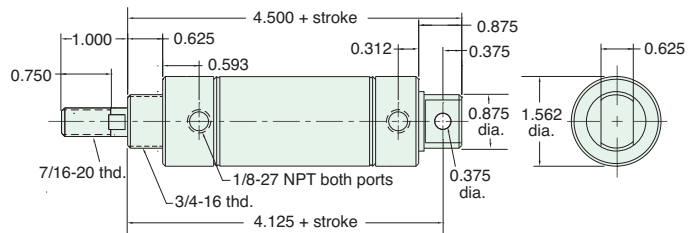
Nut included, but not shown

## SS-CDR-24-□-□

Double Acting



**Mount:** Clevis      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 6", 8", 10", 12"  
**Type:** Rotating Rod      **Maximum Stroke:** 39"  
**Options:** V, M, N, TG



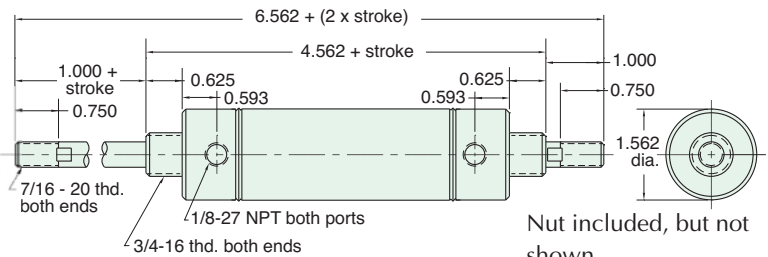
Furnished without nut(s). See Chart below.

## SS-SDD-24-□-□

Double Acting



**Mount:** Stud      **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6", 8", 10", 12"  
**Type:** Double Rod      **Maximum Stroke:** 12"  
**Options:** V, M, N, TG



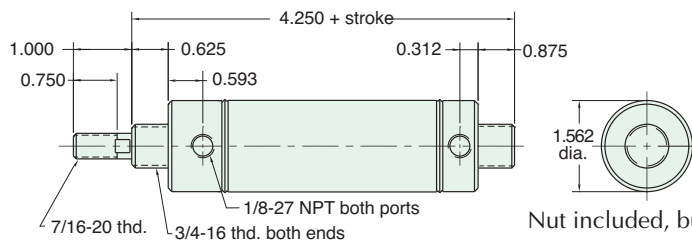
Nut included, but not shown

## SS-EDR-24-□-□

Double Acting



**Mount:** End      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 6", 8", 10", 12"  
**Type:** Rotating Rod      **Maximum Stroke:** 39"  
**Options:** V, M, N, TG



Nut included, but not shown

### Mounting Nuts

Part Number	Nut Type	Across Flats	Nut Thickness	Nut (Thread)
<b>N12-16-SS</b>	Stud	1 3/32"	27/64"	3/4-16
<b>N07-20-SS</b>	Rod	11/16"	1/4"	7/16-20

Part Number	Product	Drawing Shown on Page
<b>RC-2481-SS</b>	Rod Clevis	<u>51</u>
<b>FB-2491-SS</b>	Foot Bracket	<u>51</u>
<b>CB-2495-SS</b>	Clevis Bracket	<u>51</u>

# NEW! 2" BORE ALL STAINLESS STEEL CYLINDER

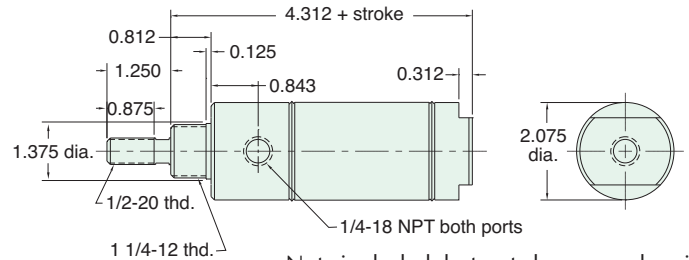


## SS-SDR-32-□-□

Double Acting



**Mount:** Stud      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"  
**Type:** Rotating Rod      **Maximum Stroke:** 12"  
**Options:** V, M, N, TG



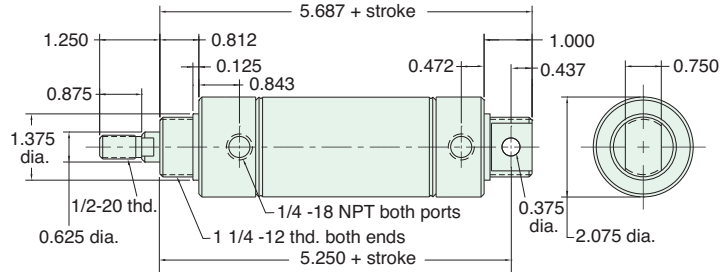
Nuts included, but not shown on drawing

## SS-UDR-32-□-□

Double Acting



**Mount:** Universal      **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6", 7", 8", 10", 12"  
**Type:** Rotating Rod      **Maximum Stroke:** 32"  
**Options:** V, M, N, TG



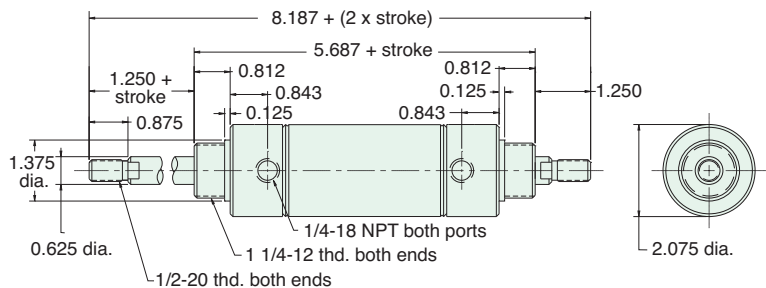
Furnished without nut(s). See Chart below.

## SS-SDD-32-□-□

Double Acting



**Mount:** Stud      **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6", 8", 10", 12"  
**Type:** Double Rod      **Maximum Stroke:** 12"  
**Options:** V, M, N, TG



Nuts included, but not shown on drawing

## ACCESSORIES

### Mounting Nuts

Part Number	Nut Type	Across Flats	Nut Thickness	Nut (Thread)
<b>N20-12-SS</b>	Stud	1 3/4"	7/16"	1 1/4-12
<b>N08-20-SS</b>	Rod	3/4"	5/16"	1/2-20

Part Number	Product	Drawing Shown on Page
<b>RC-3281-SS</b>	Rod Clevis	<a href="#">59</a>
<b>FB-3291-SS</b>	Foot Bracket	<a href="#">59</a>
<b>CB-3295-SS</b>	Clevis Bracket	<a href="#">59</a>



# CORROSION-RESISTANT CYLINDER

Clippard's line of Acetal head stainless steel cylinders offer all of the advantages of Clippard's high quality, reliable stainless steel cylinders, with the added benefit of corrosion resistance. These cylinders are ideal for applications where equipment cleanliness is critical, since they can be put to work in harsh environments requiring frequent use of hot water and chemicals.

Clippard corrosion-resistant cylinders are available in bore sizes ranging from 5/8" to 1 1/2". Standard stroke lengths range from 1/2" to 6". The cylinder tubes and rods are made of stainless steel. The rods are ground, polished, and roller burnished. Nitrile seals are standard with a FKM option available for compatibility. A magnetic piston is also optional.

These lightweight cylinders have a temperature range from 32 to 180°F, and have a pressure rating of 150 psig (air). A variety of mounting styles are available.

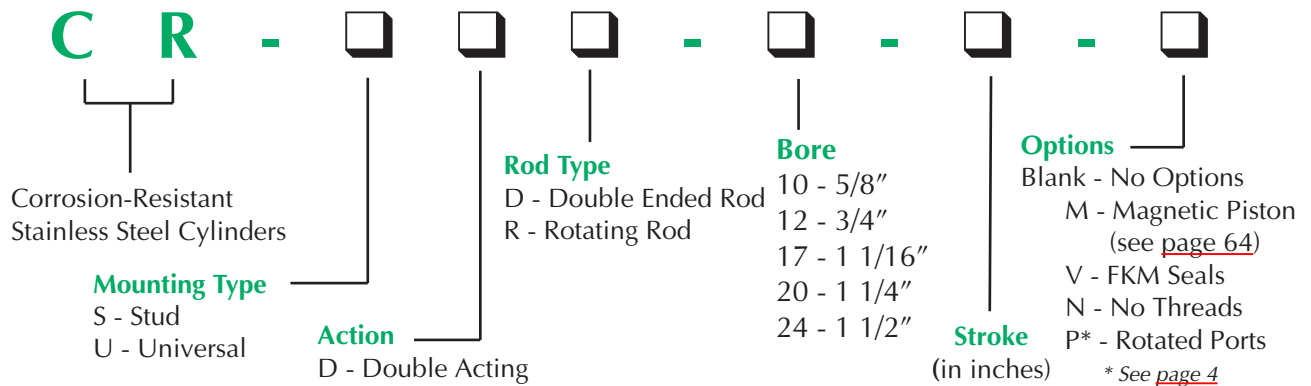


## Features

- Acetal heads with a positive double seal
- Available with magnetic pistons
- 303 stainless steel ground, polished and roller burnished piston rods
- Precision rolled construction for a solid leakproof cylinder
- Nitrile seals (FKM optional for compatibility only)
- 304 stainless steel tube
- Pressure Range 0 to 150 psig
- Temperature range: 32 to 180°F
- Optional stainless steel mounting accessories available for specific bore sizes
- Aluminum alloy pistons, optional Acetal pistons available; consult factory



## NUMBERING SYSTEM



# 5/8" BORE CORROSION-RESISTANT CYLINDER



## CR-SDD-10-□-□

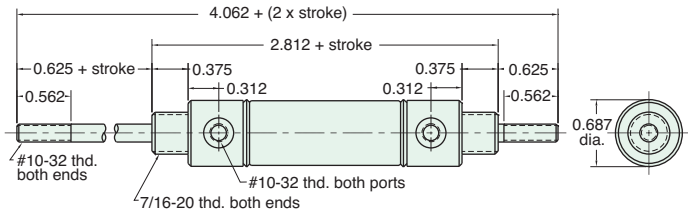
Double Acting

**Mount:** Stud  
**Type:** Double Rod

**Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"

**Options:** M, V, N, P2, P3, P4, P5, P6, P7, P8

For M option add 0.312



Furnished without nut(s). Order Part No. [N07-20-SS](#).

## CR-SDR-10-□-□

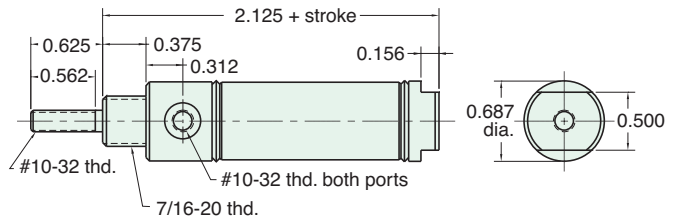
Double Acting

**Mount:** Stud  
**Type:** Rotating Rod

**Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"

**Options:** M, V, N

For M option add 0.312



Furnished without nut(s). Order Part No. [N07-20-SS](#).

## CR-UDR-10-□-□

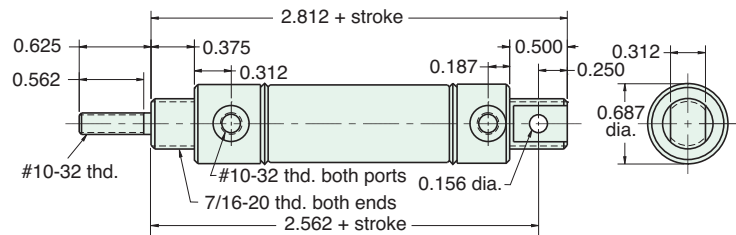
Double Acting

**Mount:** Universal  
**Type:** Rotating Rod

**Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"

**Options:** M, V, N, P2, P3, P4, P5, P6, P7, P8

For M option add 0.312



Furnished without nut(s). Order Part No. [N07-20-SS](#).

## Stainless Steel Mounting

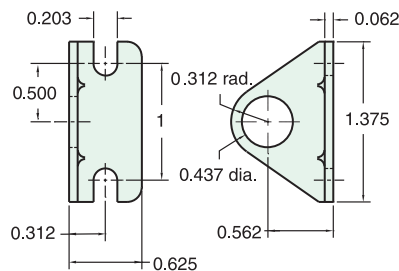
**Foot Bracket**

**Model Number:** [FB-0892-SS](#)

**Nut**

**Model Number:** [N07-20-SS](#)

**Max. Torque in lbs.:** 4.0







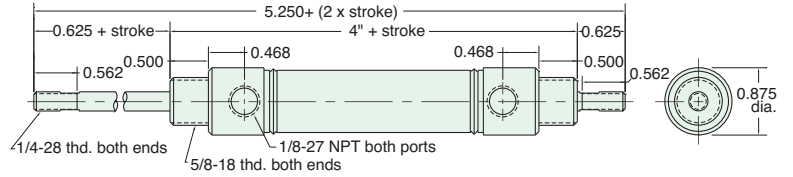
# 3/4" BORE CORROSION-RESISTANT CYLINDER

## CR-SDD-12-□-□

Double Acting

**Mount:** Stud  
**Type:** Double Rod

**Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6"  
**Options:** M, V, N, P2, P3, P4, P5, P6, P7, P8



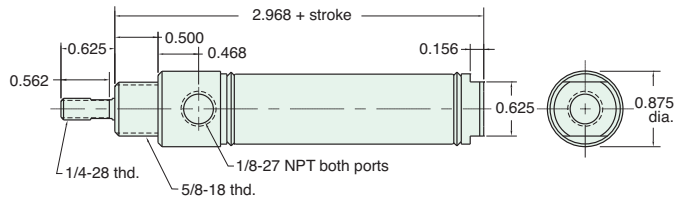
Furnished without nut(s). Order Part No. [N10-18-SS.](#)

## CR-SDR-12-□-□

Double Acting

**Mount:** Stud  
**Type:** Rotating Rod

**Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"  
**Options:** M, V, N, P6, P7, P8



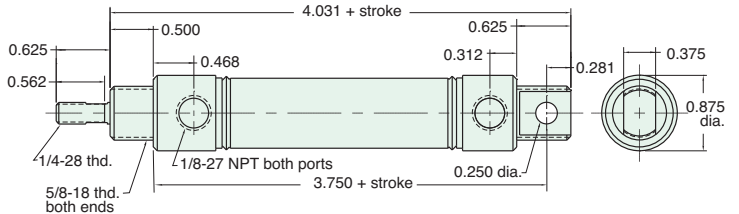
Furnished without nut(s). Order Part No. [N10-18-SS.](#)

## CR-UDR-12-□-□

Double Acting

**Mount:** Universal  
**Type:** Rotating Rod

**Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6", 8", 10", 12"  
**Options:** M, V, N, P2, P3, P4, P5, P6, P7, P8

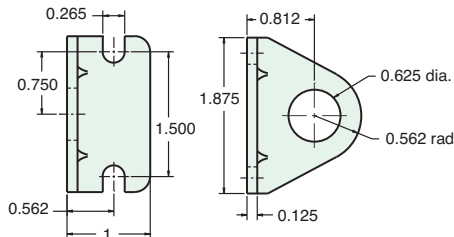


Furnished without nut(s). Order Part No. [N10-18-SS.](#)

## Stainless Steel Mounting

**Foot Bracket**  
**Model Number:** [FB-1791-SS](#)

**Nut**  
**Model Number:** [N10-18-SS](#)  
**Max. Torque in lbs.:** 12



All Stainless Steel mounting accessories available on [page 67.](#)

# 1 1/16" BORE CORROSION-RESISTANT CYLINDER



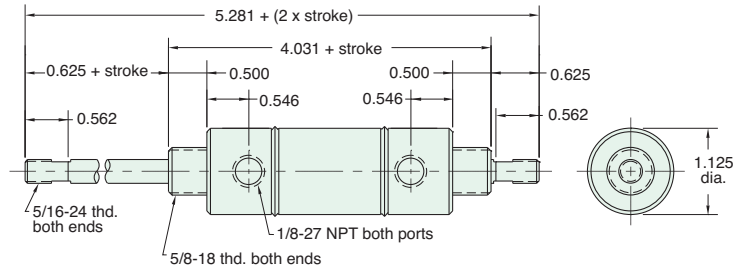
## CR-SDD-17-□-□

Double Acting



**Mount:** Stud  
**Type:** Double Rod

**Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6"  
**Options:** M, V, N, P6, P7, P8



Furnished without nut(s). Order Part No. [N10-18-SS.](#)

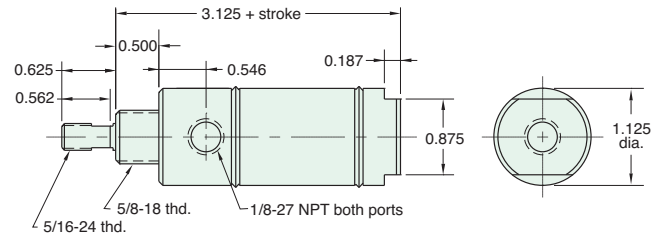
## CR-SDR-17-□-□

Double Acting



**Mount:** Stud  
**Type:** Rotating Rod

**Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"  
**Options:** M, V, N



Furnished without nut(s). Order Part No. [N10-18-SS.](#)

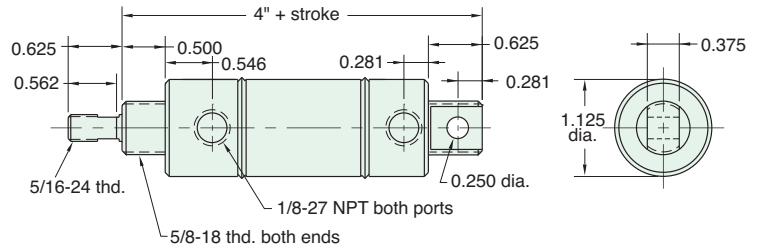
## CR-UDR-17-□-□

Double Acting



**Mount:** Universal  
**Type:** Rotating Rod

**Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6",  
**Options:** M, V, N, P2, P3, P4, P5, P6, P7, P8

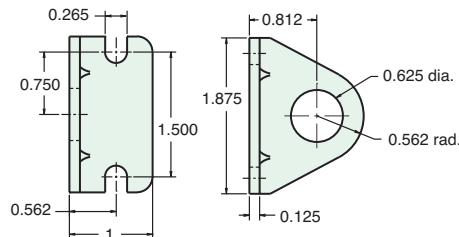


Furnished without nut(s). Order Part No. [N10-18-SS.](#)

## Stainless Steel Mounting

**Foot Bracket**  
**Model Number:** [FB-1791-SS](#)

**Nut**  
**Model Number:** [N10-18-SS](#)  
**Max. Torque in lbs.:** 12



All Stainless Steel mounting accessories available on [page 68.](#)



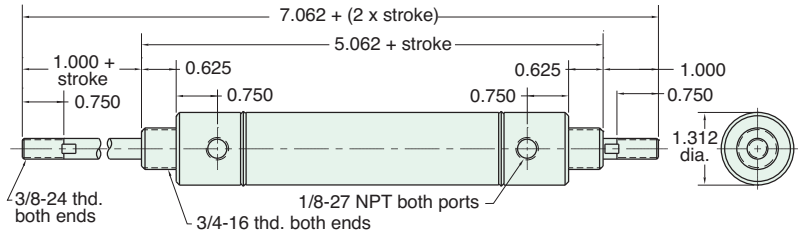
# 1 1/4" BORE CORROSION-RESISTANT CYLINDER

## CR-SDD-20-□-□

Mount: Stud  
Type: Double Rod

Standard Stroke Lengths: 1", 2", 3", 4", 5", 6"  
Options: M, V, N, P6, P7, P8

Double Acting



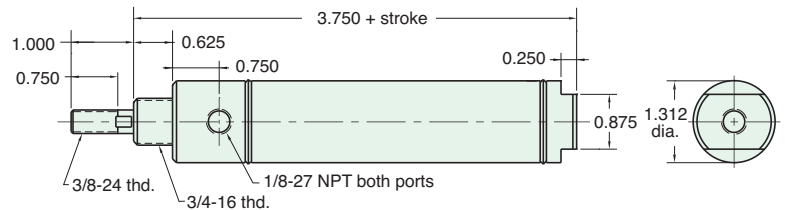
Furnished without nut(s). Order Part No. [N12-16-SS.](#)

## CR-SDR-20-□-□

Mount: Stud  
Type: Rotating Rod

Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"  
Options: M, V, N

Double Acting



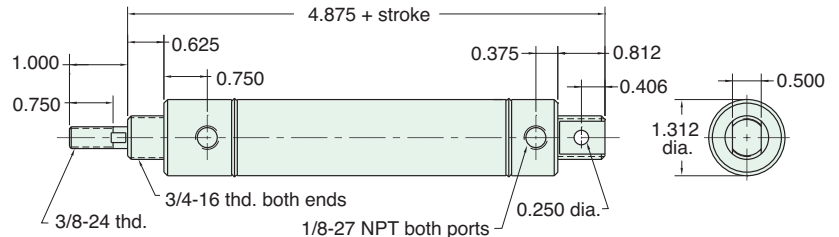
Furnished without nut(s). Order Part No. [N12-16-SS.](#)

## CR-UDR-20-□-□

Mount: Universal  
Type: Rotating Rod

Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 3", 4", 5", 6", 8", 10", 12"  
Options: M, V, N, P2, P3, P4, P5, P6, P7, P8

Double Acting

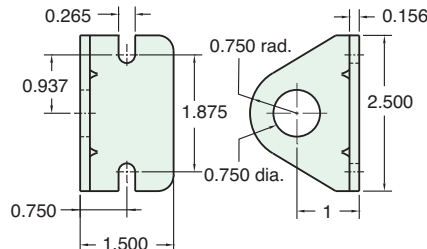


Furnished without nut(s). Order Part No. [N12-16-SS.](#)

## Stainless Steel Mounting

Foot Bracket  
Model Number: [FB-2491-SS](#)

Nut  
Model Number: [N12-16-SS](#)  
Max. Torque in lbs.: 20



# 1 1/2" BORE CORROSION-RESISTANT CYLINDER

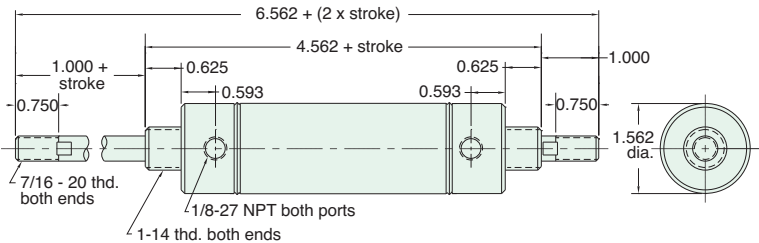


## CR-SDD-24-□-□

**Mount:** Stud  
**Type:** Double Rod

**Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6", 8", 10", 12"  
**Options:** M, V, N, P6, P7, P8

Double Acting



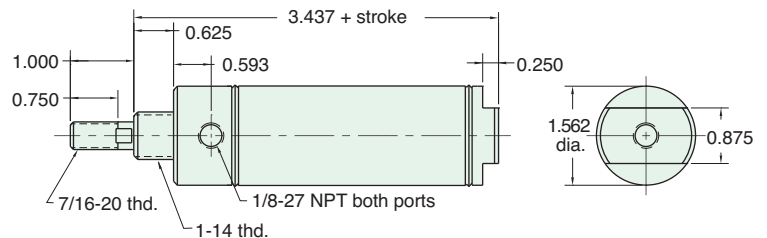
Furnished without nut(s). Order Part No. [N16-14-SS.](#)

## CR-SDR-24-□-□

**Mount:** Stud  
**Type:** Rotating Rod

**Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"  
**Options:** M, V, N

Double Acting



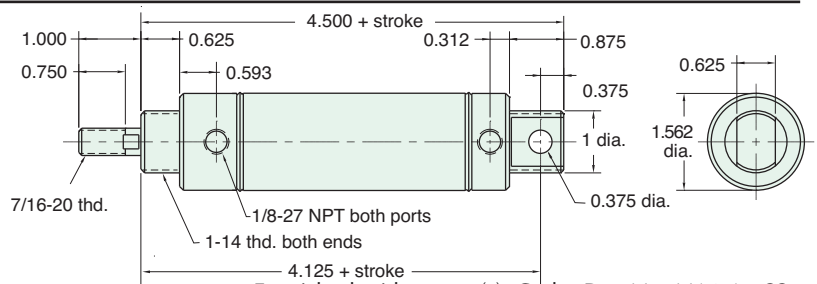
Furnished without nut(s). Order Part No. [N16-14-SS.](#)

## CR-UDR-24-□-□

**Mount:** Universal  
**Type:** Rotating Rod

**Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6", 8", 10", 12"  
**Options:** M, V, N, P2, P3, P4, P5, P6, P7, P8

Double Acting

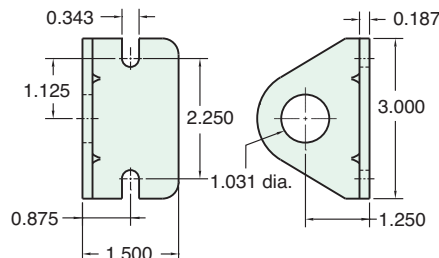


Furnished without nut(s). Order Part No. [N16-14-SS.](#)

## Stainless Steel Mounting

**Foot Bracket**  
**Model Number:** [FB-2891-SS](#)

**Nut**  
**Model Number:** [N16-14-SS](#)  
**Max. Torque in lbs.:** 30



All Stainless Steel mounting accessories available on [page 68.](#)



## AIR FORCE ONE® COMPACT CYLINDER



**C**lippard Instrument Laboratory, Inc. Air Force One compact cylinders are available in double acting, spring return, spring extend and double rod models. GMR sensors and magnetic piston versions are also available.

The AFO cylinder features include a stainless steel tube and roller burnished piston rod. This means longer rod and piston seal life. For corrosive environments, where dirt and abrasives may be ingested, and cause seals to wear faster than normally expected, the AFO offers the benefit of tie rod construction. This enables seals to be replaced, rather than replacing the entire cylinder. The non-corrosive construction of the AFO cylinder body is reliable in abrasive environments, able to withstand the toughest conditions.

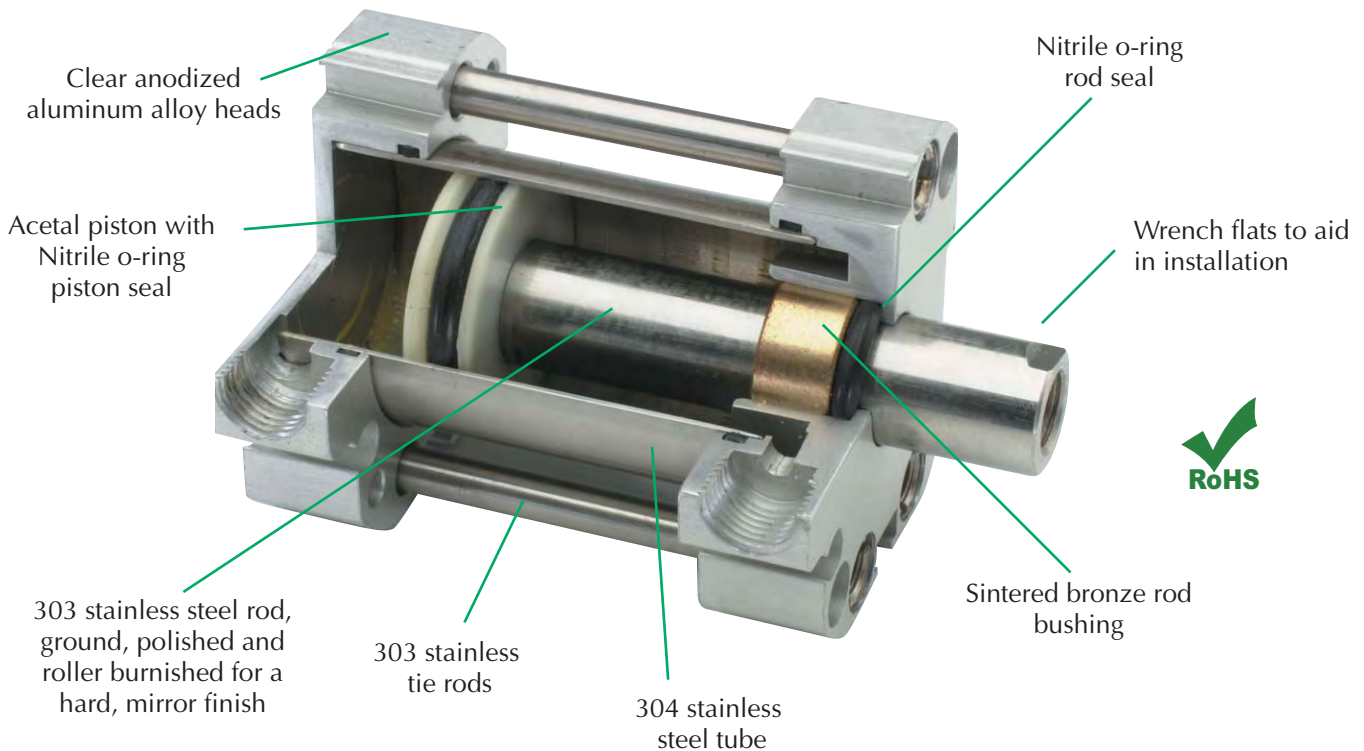
The various mounting configurations available in the AFO cylinders assure freedom to interchange with most cylinders on the market. This means most systems can be upgraded to include quality AFO cylinders.



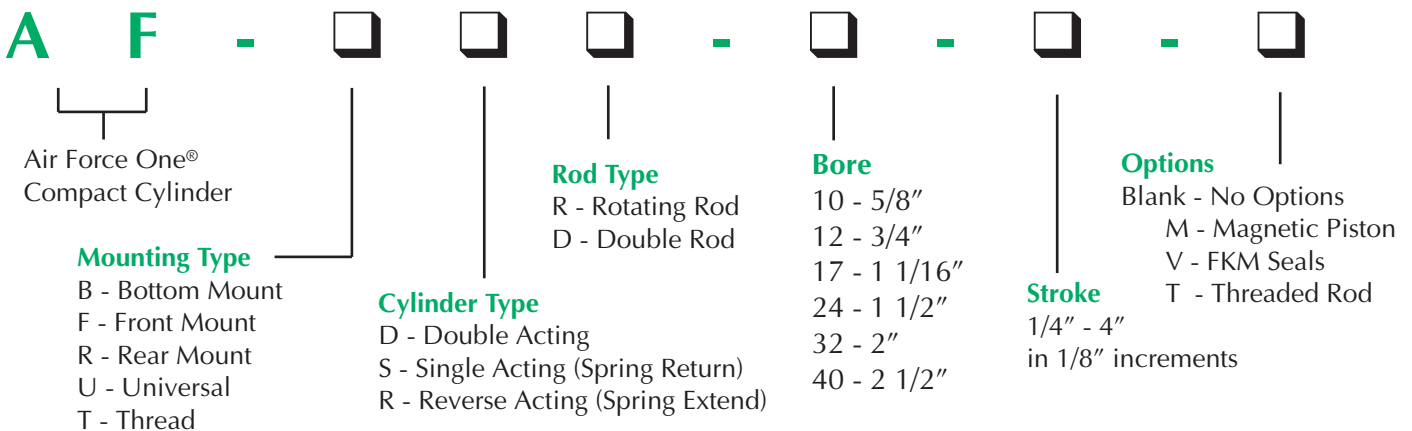


## FEATURES

- Oil impregnated sintered bronze rod bushing
- Available with magnetic pistons
- 303 stainless steel ground, polished and roller burnished piston rods
- Double acting, spring return, spring extend & double rod cylinders
- 304 stainless steel tube
- Temperature range: 30 to 180° F
- Anodized aluminum heads
- Air pressure rating to 250 psig



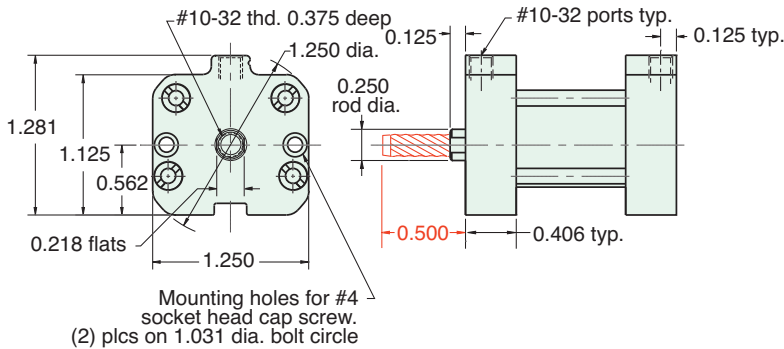
## NUMBERING SYSTEM





# 5/8" BORE AFO COMPACT CYLINDER

**AF - □□□ - 10 - □**

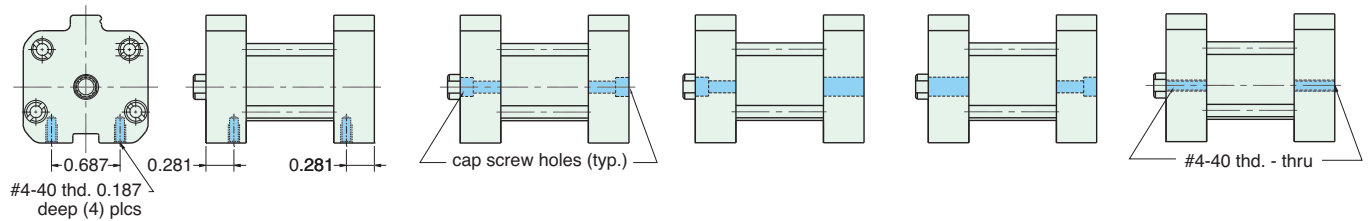


For rod with male thread option, add -T to the end of the part number after Stroke

See page 78 for Air Force One numbering system

## MOUNTING STYLES

Five mounting styles give you versatility and fast, easy installation.



Bottom Mount  
AF-Bxx-10-x

Universal Mount  
AF-Uxx-10-x

Front Mount  
AF-Fxx-10-x

Rear Mount  
AF-Rxx-10-x

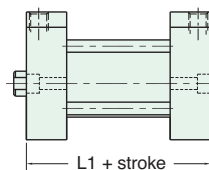
Thread Mount  
AF-Txx-10-x

## CYLINDER LENGTHS

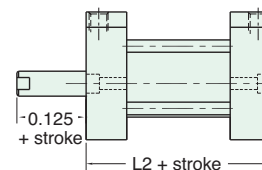
"L"	Stroke	Spring Return	Spring Extend
L1	1/4" - 1"	13/16"	
L1	1 1/8" - 2"	1 3/8"	
L1	2 1/8" - 3"	1 15/16"	
L1	3 1/8" - 4"	2 1/2"	
L2	1/4" - 1"		1 1/16"
L2	1 1/8" - 2"		1 5/8"
L2	2 1/8" - 3"		2 3/16"
L2	3 1/8" - 4"		2 3/4"

Overall length of body is stroke plus "L"

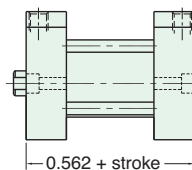
Add 7/8" for Magnetic Piston



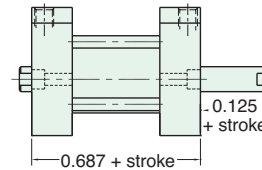
Spring Return  
AF-xSR-10-x



Spring Extend  
AF-xRR-10-x



Double Acting  
Single Rod  
AF-xDR-10-x



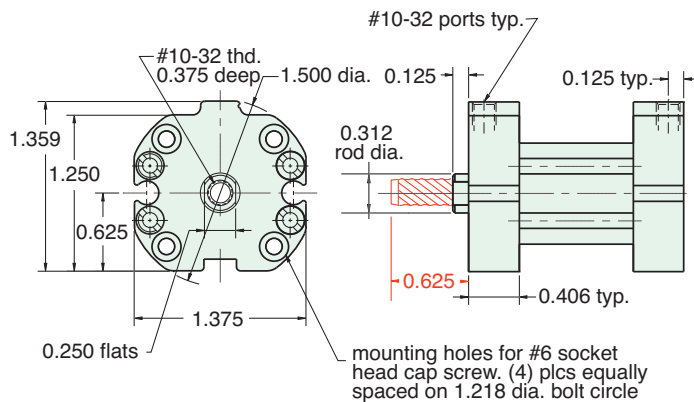
Double Acting  
Double Rod  
AF-xDD-10-x

Spring Forces	
Spring Return	
Compressed	At Rest
5.75 lbs.	1.5 lbs.
Spring Extend	
Compressed	At Rest
5.75 lbs.	1.5 lbs.

# 3/4" BORE AFO COMPACT CYLINDER



## AF-□□□-12-□

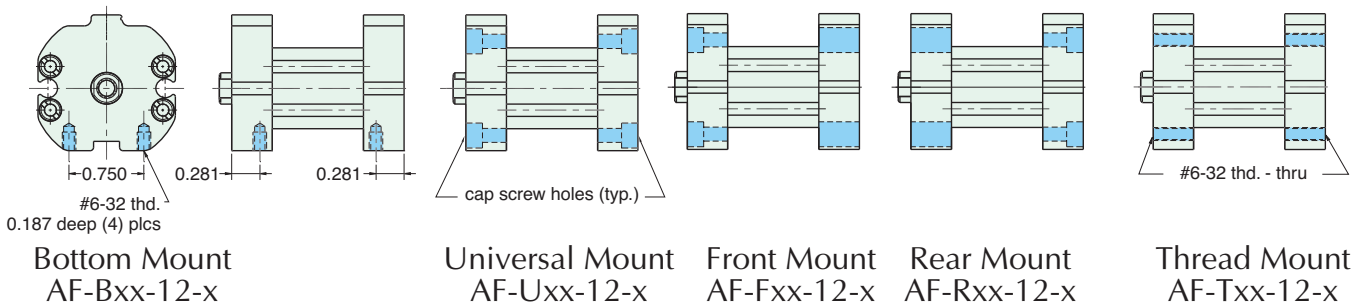


For rod with male thread option, add -T to the end of the part number after Stroke

See page 78 for Air Force One numbering system

## MOUNTING STYLES

Five mounting styles give you versatility and fast, easy installation.

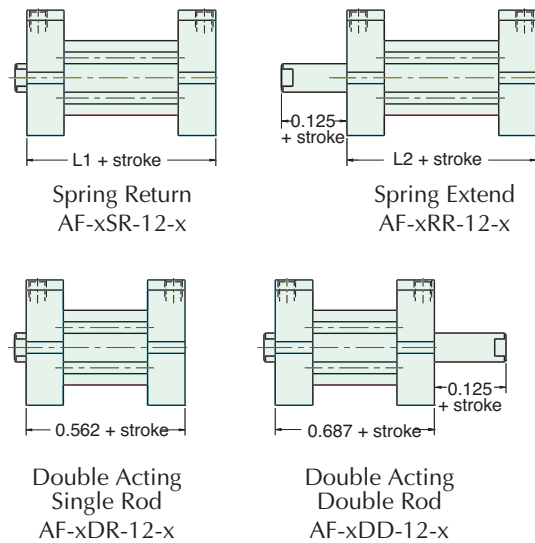


## CYLINDER LENGTHS

"L"	Stroke	Spring Return	Spring Extend
L1	1/4" - 1"	13/16"	
L1	1 1/8" - 2"	1 3/8"	
L1	2 1/8" - 3"	1 15/16"	
L1	3 1/8" - 4"	2 1/2"	
L2	1/4" - 1"		1 1/16"
L2	1 1/8" - 2"		1 5/8"
L2	2 1/8" - 3"		2 3/16"
L2	3 1/8" - 4"		2 3/4"

Overall length of body is stroke plus "L"

Add 7/8" for Magnetic Piston

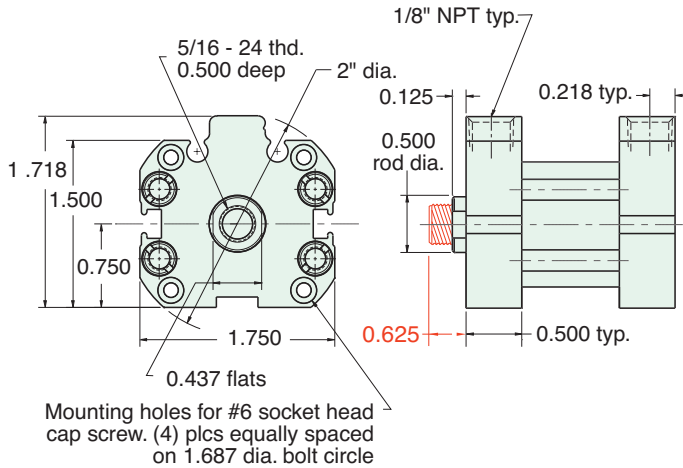


Spring Forces	
Spring Return	
Compressed	At Rest
10 lbs.	4 lbs.
Spring Extend	
Compressed	At Rest
10 lbs.	4 lbs.



# 1 1/16" BORE AFO COMPACT CYLINDER

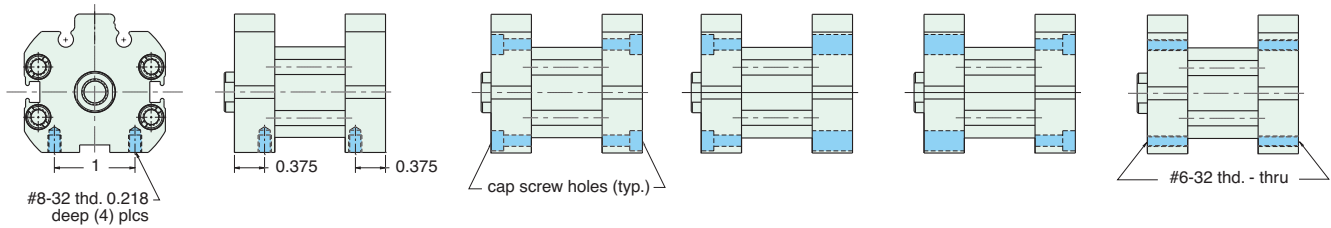
**AF-□□□-17-□**



For rod with male thread option, add -T to the end of the part number after Stroke  
 See page 78 for Air Force One numbering system

## MOUNTING STYLES

Five mounting styles give you versatility and fast, easy installation.



Bottom Mount  
AF-Bxx-17-x

Universal Mount  
AF-Uxx-17-x

Front Mount  
AF-Fxx-17-x

Rear Mount  
AF-Rxx-17-x

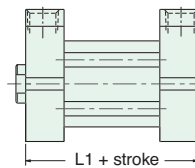
Thread Mount  
AF-Txx-17-x

## CYLINDER LENGTHS

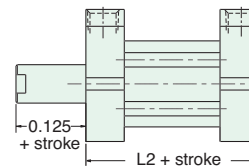
"L"	Stroke	Spring Return	Spring Extend
L1	1/4" - 1"	7/8"	
L1	1 1/8" - 2"	1 1/2"	
L1	2 1/8" - 3"	2 1/8"	
L1	3 1/8" - 4"	2 3/4"	
L2	1/4" - 1"		1 3/8"
L2	1 1/8" - 2"		2"
L2	2 1/8" - 3"		2 5/8"
L2	3 1/8" - 4"		3 1/4"

Overall length of body is stroke plus "L"

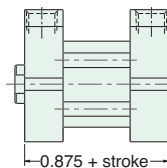
Add 7/8" for Magnetic Piston



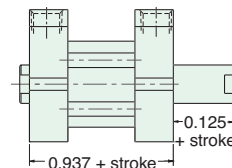
Spring Return  
AF-xSR-17-x



Spring Extend  
AF-xRR-17-x



Double Acting  
Single Rod  
AF-xDR-17-x



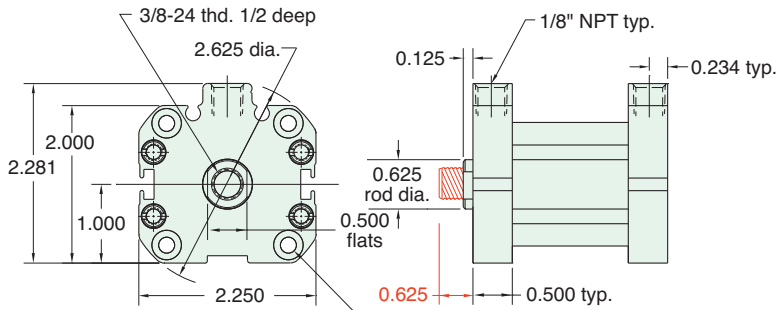
Double Acting  
Double Rod  
AF-xDD-17-x

Spring Forces	
Spring Return	
Compressed	At Rest
11.5 lbs.	5.5 lbs.
Spring Extend	
Compressed	At Rest
11.5 lbs.	5.5 lbs.

# 1 1/2" BORE AFO COMPACT CYLINDER



**AF-□□□-24-□**



Mounting holes for #10 socket head cap screw (4) pls equally spaced on 2.187 dia. bolt circle

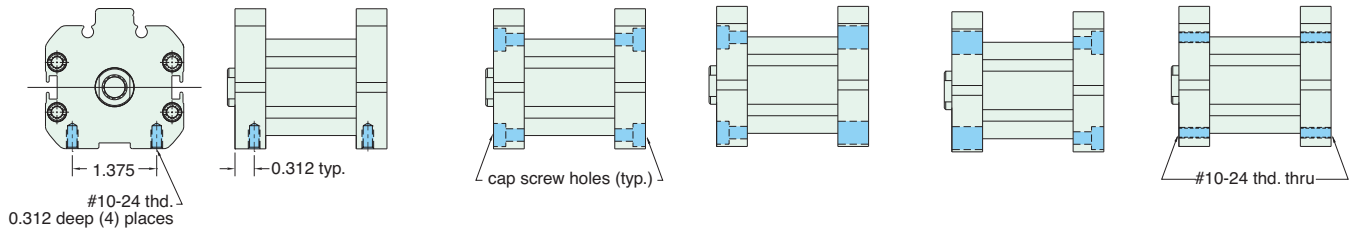


For rod with male thread option, add -T to the end of the part number after Stroke

See [page 78](#) for Air Force One numbering system

## MOUNTING STYLES

Five mounting styles give you versatility and fast, easy installation.



Bottom Mount  
AF-Bxx-24-x

Universal Mount  
AF-Uxx-24-x

Front Mount  
AF-Fxx-24-x

Rear Mount  
AF-Rxx-24-x

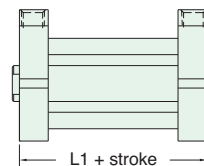
Thread Mount  
AF-Txx-24-x

## CYLINDER LENGTHS

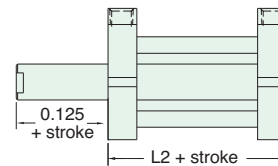
"L"	Stroke	Spring Return	Spring Extend
L1	1/4" - 1"	7/8"	
L1	1 1/8" - 2"	1 1/2"	
L1	2 1/8" - 3"	2 1/8"	
L1	3 1/8" - 4"	2 3/4"	
L2	1/4" - 1"		1 3/8"
L2	1 1/8" - 2"		2"
L2	2 1/8" - 3"		2 5/8"
L2	3 1/8" - 4"		3 1/4"

Overall length of body is stroke plus "L"

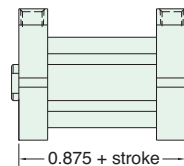
Add 7/8" for Magnetic Piston



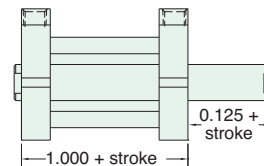
Spring Return  
AF-xSR-24-x



Spring Extend  
AF-xRR-24-x



Double Acting  
Single Rod  
AF-xDR-24-x



Double Acting  
Double Rod  
AF-xDD-24-x

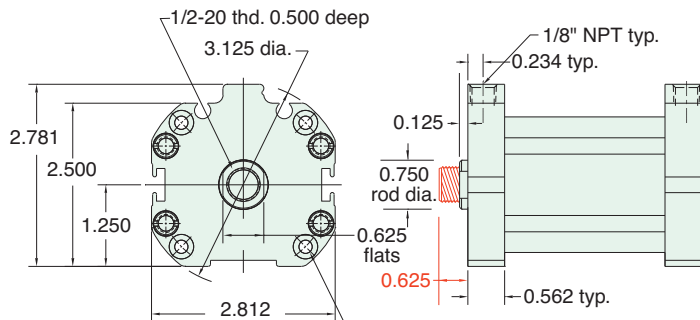
Spring Forces	
Spring Return	
Compressed	At Rest
13 lbs.	7.5 lbs.
Spring Extend	
Compressed	At Rest
13 lbs.	7.5 lbs.



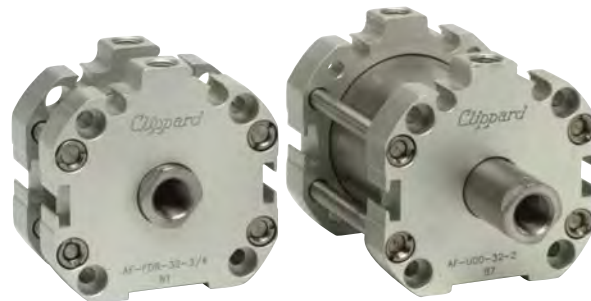


# 2" BORE AFO COMPACT CYLINDER

**AF - □□□ - 3 2 - □**



Mounting holes for #10 socket head cap screw (4) plcs equally spaced on 2.687 dia. bolt circle

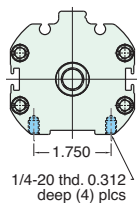


For rod with male thread option, add -T to the end of the part number after Stroke

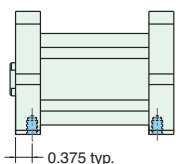
See page 78 for Air Force One numbering system

## MOUNTING STYLES

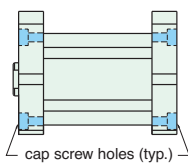
Five mounting styles give you versatility and fast, easy installation.



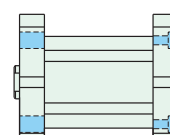
Bottom Mount  
AF-Bxx-32-x



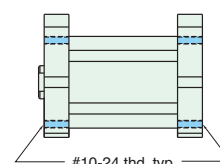
Universal Mount  
AF-Uxx-32-x



Front Mount  
AF-Fxx-32-x



Rear Mount  
AF-Rxx-32-x

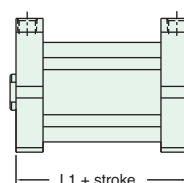


Thread Mount  
AF-Txx-32-x

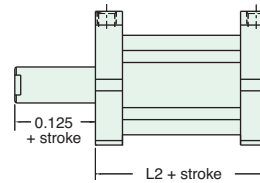
## CYLINDER LENGTHS

"L"	Stroke	Spring Return	Spring Extend
L1	1/4" - 1"	15/16"	
L1	1 1/8" - 2"	1 9/16"	
L1	2 1/8" - 3"	2 3/16"	
L1	3 1/8" - 4"	2 13/16"	
L2	1/4" - 1"		1 7/16"
L2	1 1/8" - 2"		2 1/16"
L2	2 1/8" - 3"		2 11/16"
L2	3 1/8" - 4"		3 5/16"

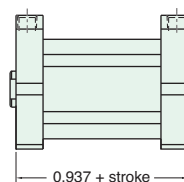
Overall length of body is stroke plus "L"  
Add 7/8" for Magnetic Piston



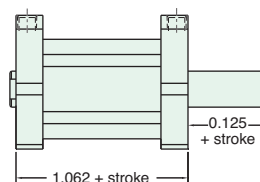
Spring Return  
AF-xSR-32-x



Spring Extend  
AF-xRR-32-x



Double Acting  
Single Rod  
AF-xDR-32-x



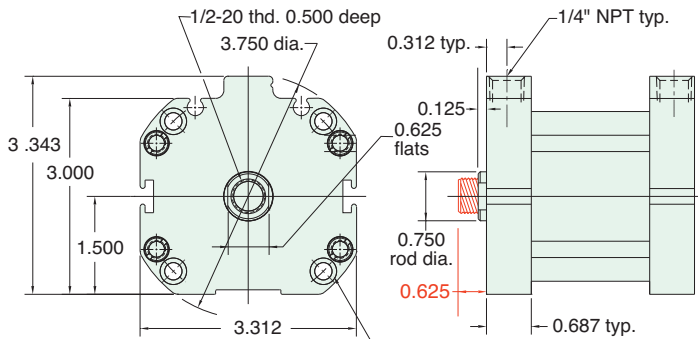
Double Acting  
Double Rod  
AF-xDD-32-x

Spring Forces	
Spring Return	
Compressed	At Rest
13 lbs.	7.5 lbs.
Spring Extend	
Compressed	At Rest
13 lbs.	7.5 lbs.

# 2 1/2" BORE AFO COMPACT CYLINDER



**AF-□□□-40-□**



Mounting holes for 0.250 socket head cap screw (4) plcs equally spaced on 3.250 dia. bolt circle

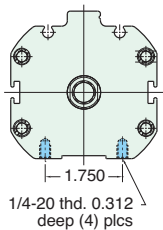


For rod with male thread option, add -T to the end of the part number after Stroke

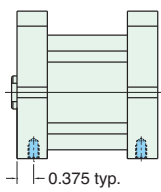
See page 78 for Air Force One numbering system

## MOUNTING STYLES

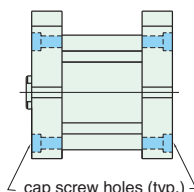
Five mounting styles give you versatility and fast, easy installation.



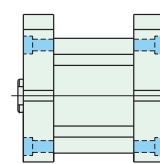
Bottom Mount  
AF-Bxx-40-x



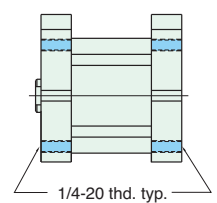
Universal Mount  
AF-Uxx-40-x



Front Mount  
AF-Fxx-40-x



Rear Mount  
AF-Rxx-40-x



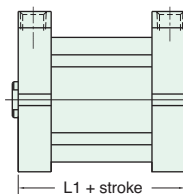
Thread Mount  
AF-Txx-40-x

## CYLINDER LENGTHS

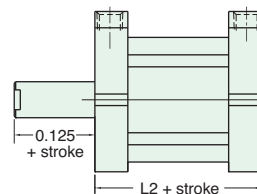
"L"	Stroke	Spring Return	Spring Extend
L1	1/4" - 1"	1 3/16"	
L1	1 1/8" - 2"	2 1/16"	
L1	2 1/8" - 3"	2 15/16"	
L1	3 1/8" - 4"	3 13/16"	
L2	1/4" - 1"		1 15/16"
L2	1 1/8" - 2"		2 13/16"
L2	2 1/8" - 3"		3 11/16"
L2	3 1/8" - 4"		4 9/16"

Overall length of body is stroke plus "L"

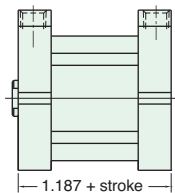
Add 7/8" for Magnetic Piston



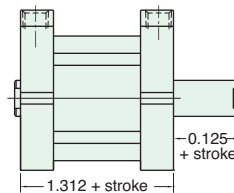
Spring Return  
AF-xSR-40-x



Spring Extend  
AF-xRR-40-x



Double Acting  
Single Rod  
AF-xDR-40-x



Double Acting  
Double Rod  
AF-xDD-40-x

Spring Forces	
Spring Return	
Compressed	At Rest
25 lbs.	18.5 lbs.
Spring Extend	
Compressed	At Rest
25 lbs.	18.5 lbs.



# AFO COMPACT CYLINDER GMR SENSORS

## AIR FORCE ONE® GMR SENSORS NUMBERING SYSTEM

### A F H S -

**AFHS**  
Air  
Force  
GMR  
Switch

**Switch Type**  
N - Sinking (NPN)  
P - Sourcing (PNP)  
C - Mating Cable Only  
(No hall sensors, available with  
Q6 & Q16 options only)

### Connection

- 4 - 4' Wire Lead
- 12 - 12' Wire Lead
- Q - 8 mm dia. 3-Pin Quick Connect
- Q6 - 8 mm dia. 3-Pin Quick Connect with 6' mating cable
- Q16 - 8 mm dia. 3-Pin Quick Connect with 16' mating cable

## MAGNETIC PISTONS

### Additional Length Required for Magnetic Piston

Add 0.875 to all bore sizes and mounting styles to accommodate the magnetic piston. Low friction U-Cup style piston seals are standard on all magnetic pistons. A minimum stroke of 3/8" is required for effective use of GMR sensors.

### Magnetic Piston

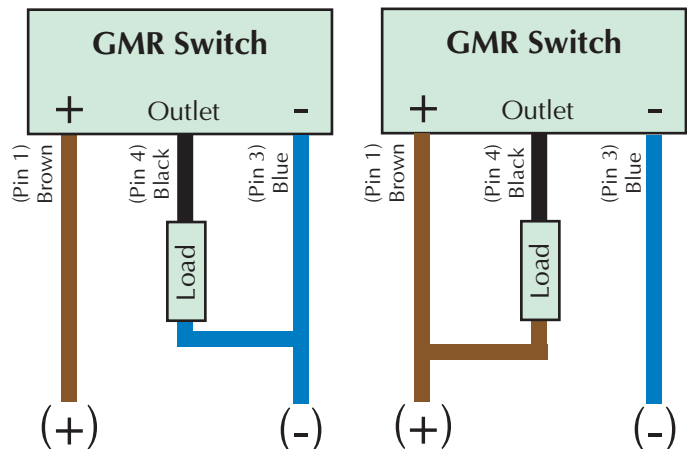
A specialized magnet is attached to the piston that will actuate the Clippard GMR sensors. This allows one or more of these dependable electronic sensor/switches to accurately determine the position of the cylinder rod. To order cylinders with magnetic pistons, specify model numbers that end with -M. GMR sensors must be ordered separately.

## ELECTRICAL SPECIFICATIONS

Output Type:	Sinking or Sourcing
Input Voltage:	6 to 28 VDC
Input Current:(no load)	15 mA maximum
Voltage Drop:	0.5 VDC maximum
Output Current:	300 mA maximum
Switching Power:	7.2 Watts maximum
Circuit Protection:	Reverse Polarity Protected Transient Voltage Protected
Temperature Range:	0 to 175°F
LED Indicator	

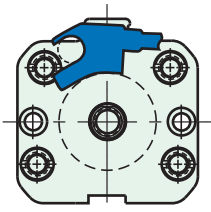
### Sourcing PNP

### Sinking NPN

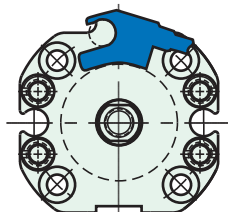


## MAGNETIC PISTON & GMR SENSORS

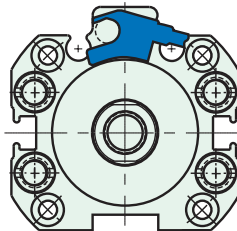
When ordered with the M option, an extra rod is added to the AFO for mounting and positioning the switch.



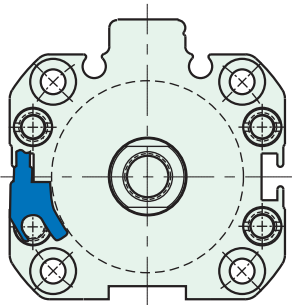
5/8" Bore



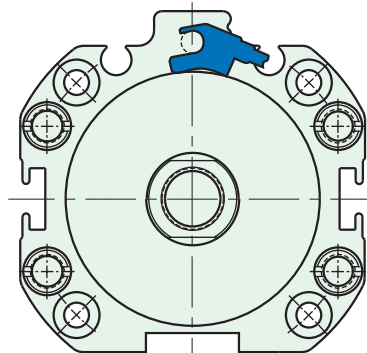
3/4" Bore



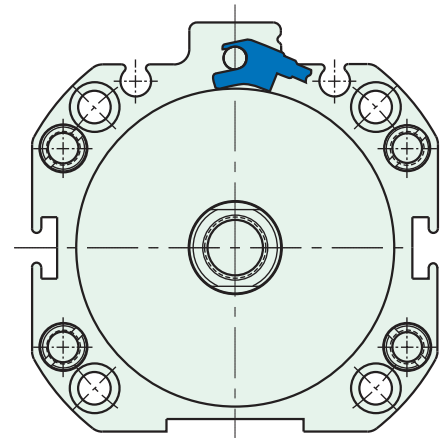
1 1/16" Bore



1 1/2" Bore



2" Bore



2 1/2" Bore

## GMR SENSORS

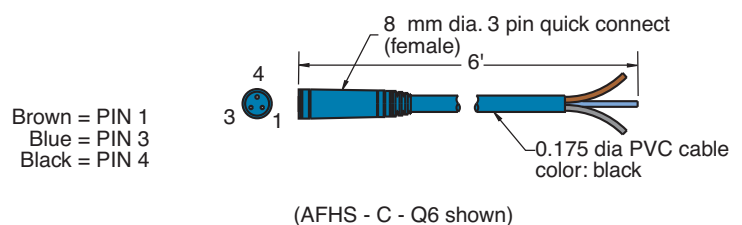
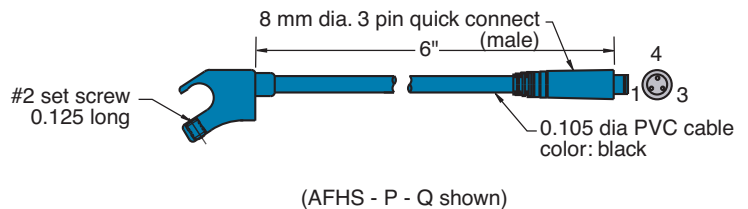
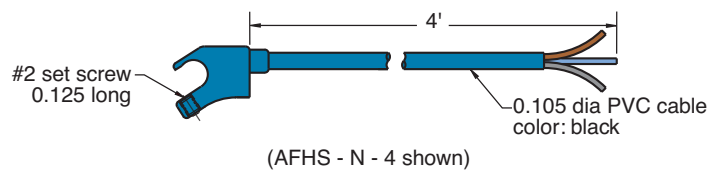
### Position Sensing Switch

Clippard offers the solid state circuitry of the GMR Switch to reliably detect the presence of a magnet attached to the piston. Clippard's GMR Switch incorporates an LED to visually show switch actuation. The GMR Switch is offered in sinking (NPN) and sourcing (PNP) and with a variety of cable configurations.

### Locating GMR Sensors on Cylinders

Cylinders ordered with magnetic pistons come with an additional attached rod\* on which the GMR Switch can be attached. The Switch snaps onto the rod and can be slid into the desired location. A set screw is used to lock the GMR Switch in place.

\* Additional rod is not used on 1 1/2" Bore Cyl. GMR Switch can mount directly to any tie rod.

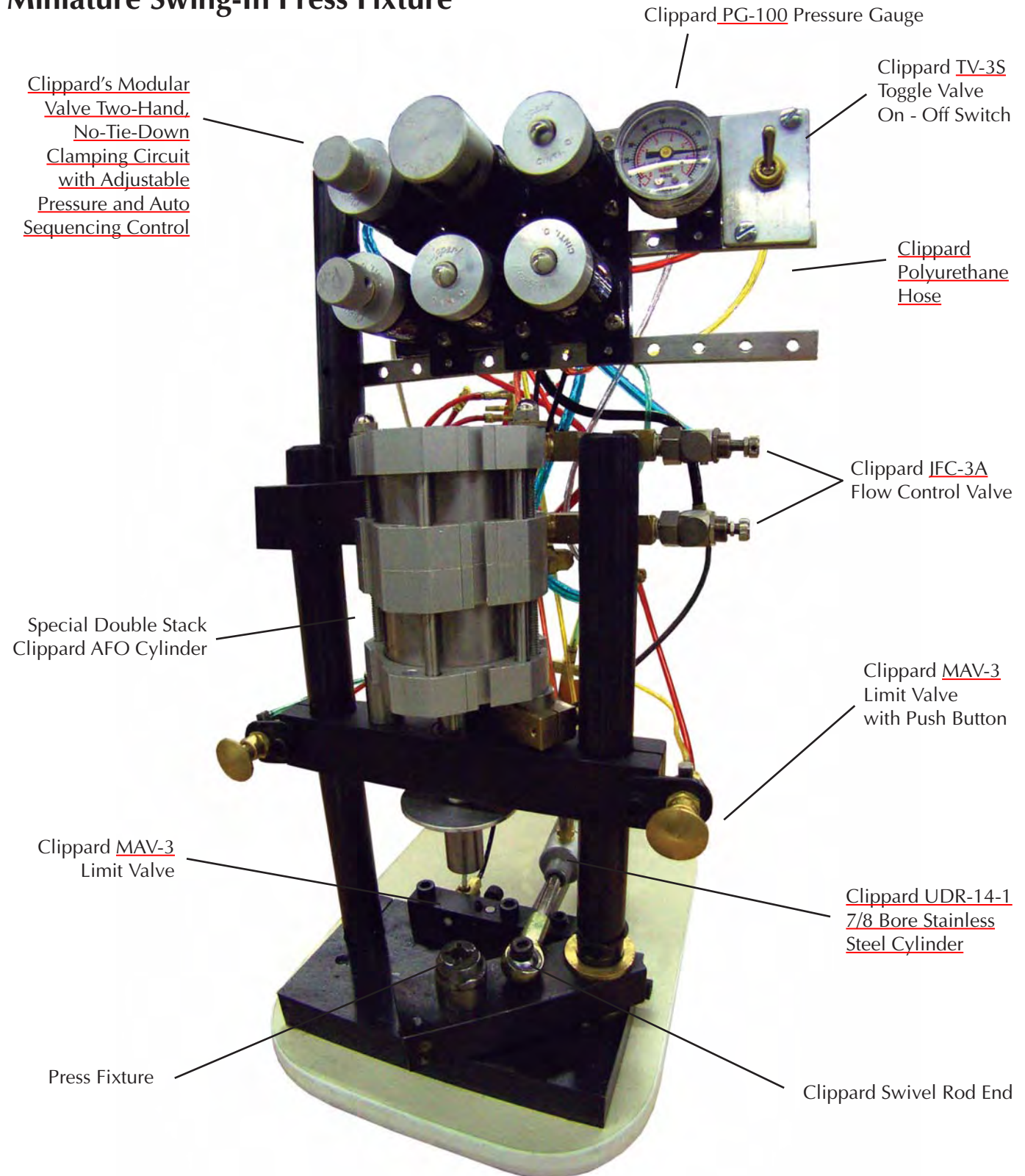


Brown = PIN 1  
Blue = PIN 3  
Black = PIN 4



# SWING-IN PRESS APPLICATION

## Miniature Swing-In Press Fixture







Clippard offers more types of miniature pneumatic cylinders for the designer's convenience, including: spring return, spring extend, air retract, double-acting and double rod models. From sub-miniature (5/32" bore) to heavy-duty (7/8" bore), the extensive Clippard line provides a wide selection of bore sizes to suit any application requirement. An even wider range of strokes are available in the complete Clippard line of miniature cylinders, in stroke sizes ranging from 1/4" to 20".

- Rods are threaded and bonded to piston
- The original miniature pneumatic cylinder
- Nitrile "U"-cup rod seals for smooth leakproof operation
- Nitrile "U"-cup piston seals for full power, low friction and trouble-free performance
- 100% tested
- Pneumatic & hydraulic performance
- Sturdy, compact and long life
- Temperature range: 30 to 180°F



The Clippard line offers numerous choices in the mounting of Clippard Minimatic® cylinders. The cylinders are provided in several types of mounting styles including plain end, stud mount, block mount, and clevis mount (male and female). In addition, a complementary line of mounting hardware, including brackets, male and female clevises and Clippard's Minimatic® super structures are available for almost any application.



Clippard cylinders are of original design, pioneered by the world's most experienced manufacturer of miniature pneumatic equipment. They are of the finest OEM quality, fully tested for outstanding performance and long life. Special steps in manufacture insure the high quality of Clippard cylinders. These include: ground, polished and roller burnished rods to protect seals and provide smooth action; tube I.D. precision through "ballizing" with carbide precision balls; high precision screw machine parts manufacture, based on concentric design that lends itself to close tolerance machining. The reputation Clippard has earned in the field is a result of our policy to test every cylinder (100%) we manufacture.

**Every Cylinder  
is 100% tested**

### Cylinder Tubes:

Machined from heavy wall, cold-drawn brass tubing; ballized internally for precise size, fine finish and low seal friction

### Piston Rods:

Except where otherwise specified, all rods are stainless steel, ground, polished and roller burnished for long seal life, low friction and smooth action

### Pistons:

Brass in all models except aluminum in 7/8" bore single acting series

### Springs:

Stainless steel for long life and resistance to corrosion

### Seals:

Nitrile compound, impervious to a wide range of hydraulic fluids, liquids, and gases; rod seals replaceable on models where applicable; piston seals replaceable only on threaded construction models

### Bumpers:

Resilient bumpers of Nitrile or polyurethane absorb shock, increase life and reduce noise level

### Finish:

All external brass parts are "bright-dipped" to resist corrosion and preserve finished appearance

# 1949

Did you know that Clippard built the first miniature rolled construction air cylinder, the 3PS-1/2 in 1949.



# MINIMATIC® CYLINDER

Minimatic® Cylinders	Pg.	Engineering Data			Design Features						Remarks
		Medium	Force Factor	Rec. Max. Working Pres.	Piston Seals	Rod Seals	Rod Dia.	Rod End	Ports Tapped	Construction	
5/32" Bore Spring Return	90	Air	0.02	150 psig	U-Cup		0.062"	Plain	#10-32 #3-56	Rolled or Welded	45° Tapered rod end on SM-2 Spring force extend- 2 oz. Spring force compressed- 5 oz.
1/4" Bore 6.35 mm Spring Return	90	Air	0.05	125 psig	U-Cup		0.135"	Thd.	#10-32	Rolled	Spring force extend- 6 oz. Spring force compressed-10 oz.
3/8" Bore Spring Return	91	Air	0.10	125 psig	U-Cup		3/16"	Plain	#10-32	RF Silver Soldered	Model 3PS-1/2 is rolled construction with non-rotating thd. brass rod, others; non-thd. stainless steel Spring force extend- 12 oz. Spring force compressed- 30 oz.
3/8" Bore Double Acting	92	Air & Hyd.	0.10	125 psig-Air	U-Cup	Vee Ring	1/8"	Plain	#10-32	RF Silver Soldered	
3/8" Bore Spring Extend Air Retract	91	Air	0.10	125 psig	U-Cup		1/8"	Thd.	#10-32	RF Silver Soldered	Min. of 14 psig to retract Spring force extend- 12 oz. Spring force compressed- 30 oz.
9/16" Bore Spring Return	93	Air	0.22	125 psig	U-Cup		3/16"	Plain	#10-32	RF Silver Soldered	9PS-3/4 & 9SS-3/4 have non- rotating, thd., stainless steel rods, others; non-thd., stainless steel Spring force extend- 1.6 oz. Spring force compressed- 3.7 oz.
9/16" Bore Double Acting	93	Air & Hyd.	0.22	125 psig-Air	U-Cup	Vee Ring	3/16"	Plain	#10-32	RF Silver Soldered	
9/16" Bore Spring Extend Air Retract	93	Air	0.22	250 psig	U-Cup	Vee Ring	1/4"	Thd.	#10-32	Threaded	Min. of 19 psig to retract Spring force extend- 2 lb. Spring force compressed- 4 lb.
9/16" Bore Heavy Duty Spring Return	95	Air	0.20	250 psig	U-Cup		1/4"	Thd.	1/16" NPT	Threaded	Spring force extend- 2 lb. Spring force compressed- 4 lb.
9/16" Bore Heavy Duty Double Acting	96 **	Air & Hyd.	0.20	250 psig-Air 1000 psig-Hyd.*	T- Ring	Vee Ring	1/4"	Thd.	1/16" NPT	Threaded	
7/8" Bore Spring Return	97	Air	0.60	250 psig	U-Cup		1/4"	Thd.	1/8" NPT	Threaded	Sintered bronze rod bushing Spring force extend- 7 lb. Spring force compressed- 12 lb.
7/8" Bore Double Acting	98 **	Air & Hyd.	0.60	250 psig-Air 1000 psig-Hyd.*	T- Ring	Vee Ring	1/4"	Thd.	1/8" NPT	Threaded	Sintered bronze rod bushing
7/8" Bore Spring Extend Air Retract	97	Air	0.60	250 psig	U-Cup	Vee Ring	1/4"	Thd.	1/8" NPT	Threaded	Min. of 23 psig to retract Spring force extend- 7 lb. Spring force compressed- 12 lb.

### Quick Cylinder Computations:

Cylinder Force = Force Factor x Pressure

Displacement = Force Factor x Stroke

(Force factor given in table above equals effective piston area)

\*\*NOTE: Double rods also available in these models.

Temperature: 30 to 230°F

\*Consult factory for hydraulic applications

# SUB-MINIATURE MINIMATIC® CYLINDER



## SM-2

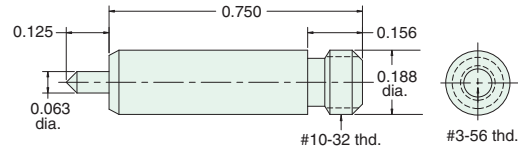
Single Acting



### Did you know...

The tiny SM-2 cylinder gives 2 lbs of force at 100 psig.

**Bore:** 5/32"  
**Mount:** Rear Thread  
**Type:** Spring Return  
**Available Stroke Length:** 1/4"  
**Materials:** Stainless steel body, piston & rod, Nitrile U-cup, Beryllium copper spring



## SM-3-□

Single Acting

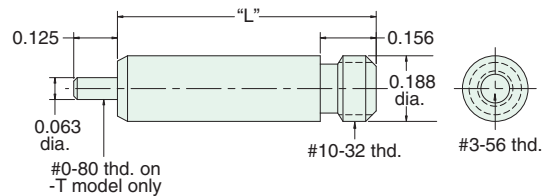


**Bore:** 5/32"  
**Mount:** Rear Thread  
**Type:** Spring Return  

Model	SM-3-1	SM-3-2	SM-3-3	SM-3-4
<b>Stroke</b>	1/4"	1/2"	3/4"	1"
<b>Length "L"</b>	0.740	1.171	1.593	2.000

**Materials:** Stainless steel tube and rod, brass piston, Nitrile U-cup

**To order:** Add stroke length to the end of the part number

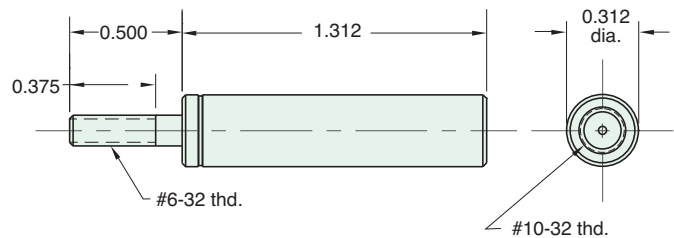


## SM-6

Single Acting



**Bore:** 1/4"  
**Mount:** Body  
**Type:** Spring Return  
**Available Stroke Lengths:** 3/8"  
**Materials:** Brass body, Nitrile U-cup, stainless steel piston & rod



Nut included, but not shown on drawing

## CUSTOMer solutions

If you need a product that fits your application perfectly, Clippard has the capability to design or modify one of its products to suit your exact needs. We understand that a standard catalog product may be close but not be exactly what you need. **Let us know YOUR Need, and we will help to find YOUR Solution!**

### Special Configurations

This Clippard produced the first rolled-construction cylinder in 1949. Since then, we have produced thousands of special configurations from cartridge designs to low break-away **miniature cylinders**.





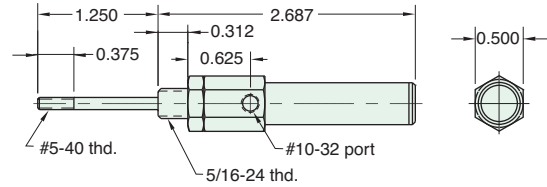
# 3/8" BORE BRASS MINIMATIC® CYLINDER

## 3SS-AR-1/2

**Mount:** Stud  
**Type:** Single Acting  
 Spring Extended

**Available Stroke Lengths:** 1/2"

Add **-N** to the end of the part number for a non-threaded rod



Rod nut included, but not shown on drawing

## 3PS-1/2

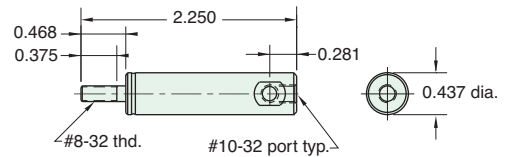
**Mount:** Body  
**Type:** Single Acting  
 Spring Return

**Available Stroke Lengths:** 1/2"

**Ports:** End or Side

Brass Rod - non-rotating

First Cylinder - 1949



Rod nut included, but not shown on drawing

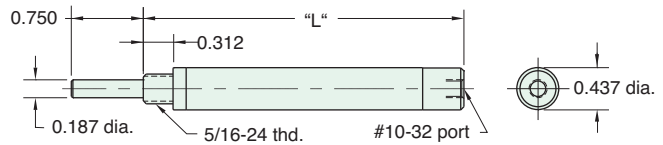
## 3SS-□

**Mount:** Stud  
**Type:** Single Acting  
 Spring Return

Stroke Length "L"	1/2"	1"	2"	3"
	2.093	3.343	5.218	7.093

**To order:** Add stroke length to the end of the part number

Add **-T** to the end of the part number after stroke for a #10-32 x 1/2" rod thread



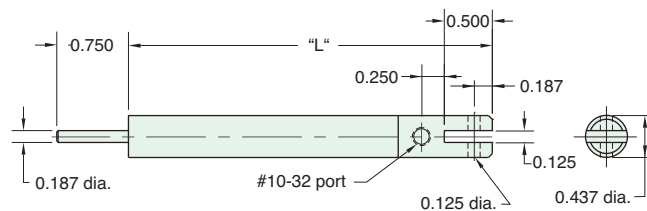
## 3CS-□

**Mount:** Clevis  
**Type:** Single Acting  
 Spring Return

Stroke Length "L"	1/2"	1"	2"	3"
	2.468	3.406	5.281	7.156

**To order:** Add stroke length to the end of the part number

Add **-T** to the end of the part number after stroke for a #10-32 x 1/2" rod thread



# 3/8" BORE BRASS MINIMATIC® CYLINDER

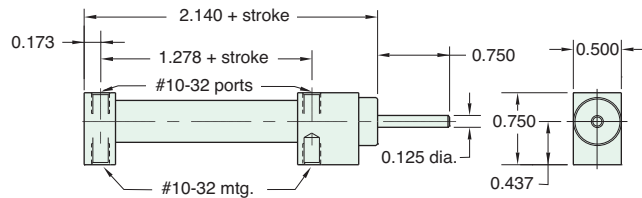


## 3BDS-□

**Mount:** Block      **Available Stroke Lengths:** 1", 2", 3", 4", 5", 6"  
**Type:** Double Acting

**To order:** Add stroke length to the end of the part number

Add **-T** to the end of the part number after stroke for a #5-40 x 1/2" rod thread

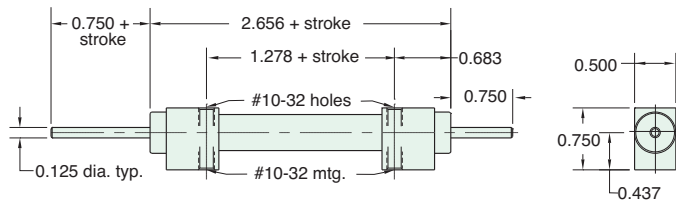


## 3BDD-□

**Mount:** Block      **Available Stroke Lengths:** 1", 2", 3", 4"  
**Type:** Double Acting  
 Double Rod

**To order:** Add stroke length to the end of the part number

Add **-T** to the end of the part number after stroke for a #5-40 x 1/2" rod thread

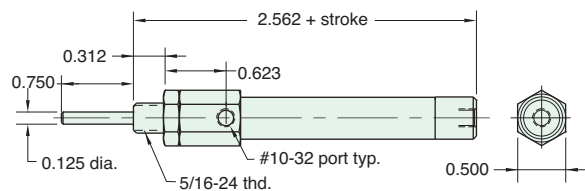


## 3SD-□

**Mount:** Stud      **Available Stroke Lengths:** 1", 2", 3", 4"  
**Type:** Double Acting

**To order:** Add stroke length to the end of the part number

Add **-T** to the end of the part number after stroke for a #5-40 x 1/2" rod thread



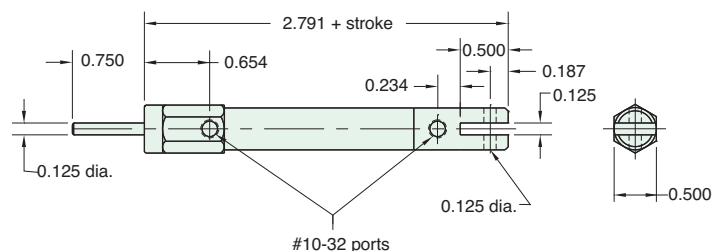
Nut included, but not shown on drawing

## 3CD-□

**Mount:** Clevis      **Available Stroke Lengths:** 1", 2", 3", 4"  
**Type:** Double Acting

**To order:** Add stroke length to the end of the part number

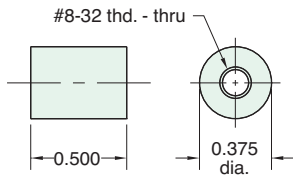
Add **-T** to the end of the part number after stroke for a #5-40 x 1/2" rod thread





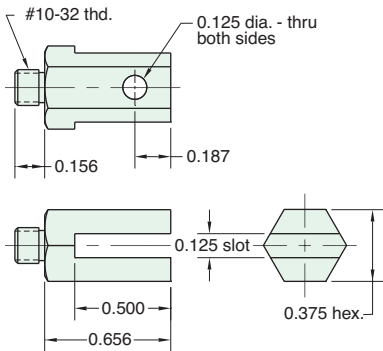
## 11767

**Ceramic Insulator**  
Use with cylinder having #8-32 threaded shaft to insulate cylinder from heat or electricity



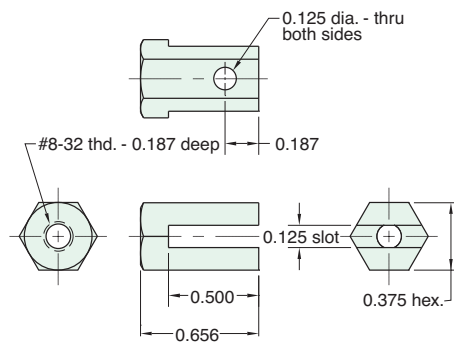
## 11996

**Male Clevis**  
Mounts in rear of cylinder tapped #10-32



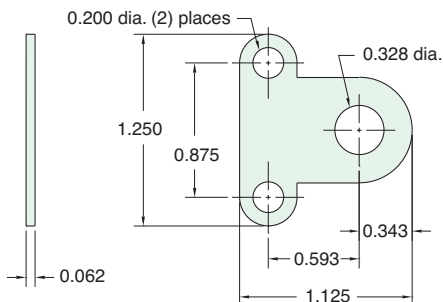
## 11997

**Female Clevis**  
Use with cylinder having #8-32 threaded shaft



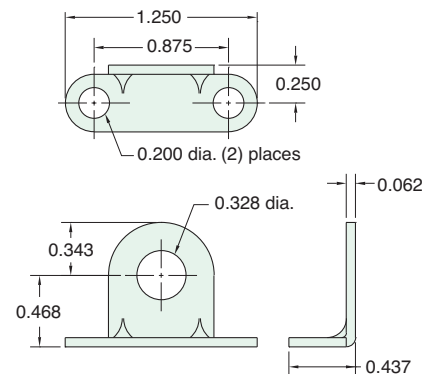
## 11917-2

**Mounting Bracket (flat)**



## 11918-2

**Mounting Bracket (angled)**



# 9/16" BORE BRASS MINIMATIC® CYLINDER



## 9PS-3/4

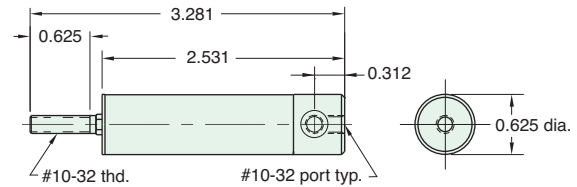
**Mount:** Body

**Type:** Single Acting  
Spring Return

**Available Stroke Lengths:** 3/4"

Non-Rotating Shaft

Add **-N** to the end of the part number for a non-threaded rod



Rod nut included, but not shown on drawing

## 9BS-□

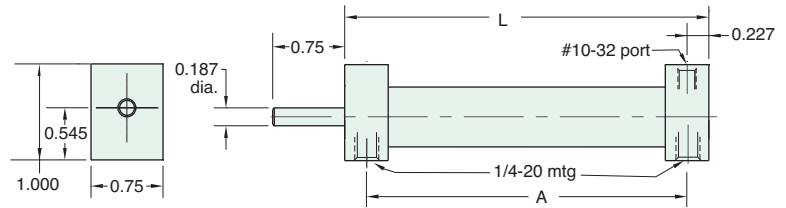
**Mount:** Block

**Type:** Single Acting  
Spring Return

Stroke Length "L"	3/4"	1 1/2"	2 1/4"	3"
"A"	2.750	4.218	5.593	6.937
	2.298	3.764	5.139	6.483

**To order:** Add stroke length to the end of the part number

Add **-T** to the end of the part number after stroke for a #10-32 x 1/2" rod thread



## 9SS-□

**Mount:** Stud

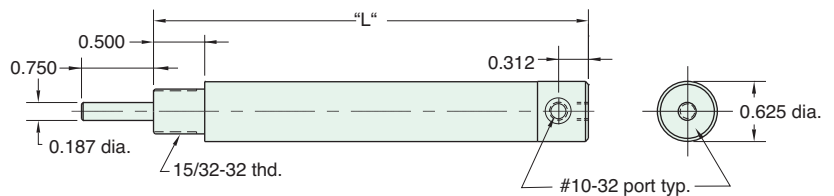
**Type:** Single Acting  
Spring Return

Stroke Length "L"	3/4"*	1 1/2"***	2 1/4"***	3"***
	3.031	4.531	5.875	7.250

**To order:** Add stroke length to the end of the part number

\* Provided threaded standard

\*\* Add **-T** to the end of the part number after stroke for a #10-32 x 1/2" rod thread



Rod nut included, but not shown on drawing

**Note:** On 3/4" stroke rod is hexagonal stainless steel (non-rotating) and threaded #10-32 x 5/8

## 9CS-□

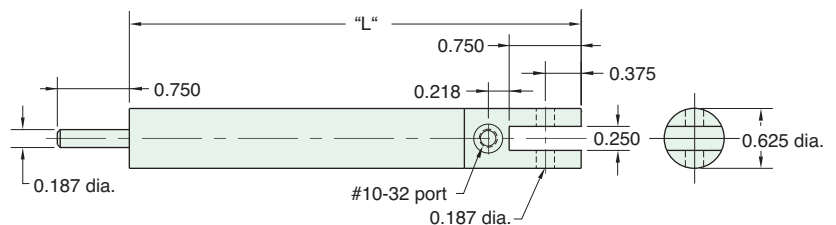
**Mount:** Clevis

**Type:** Single Acting  
Spring Return

Stroke Length "L"	3/4"	1 1/2"	2 1/4"	3"
	3.343	4.703	6.062	7.421

**To order:** Add stroke length to the end of the part number

Add **-T** to the end of the part number after stroke for a #10-32 x 1/2" rod thread





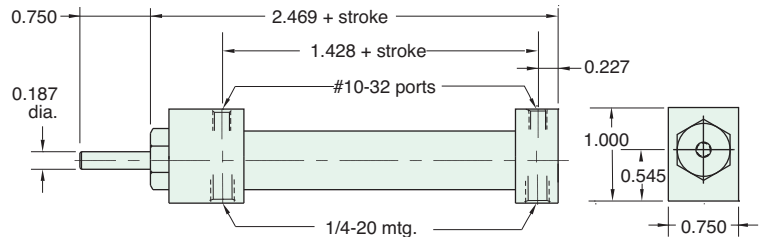
# 9/16" BORE BRASS MINIMATIC® CYLINDER

## 9BDS-□

**Mount:** Block      **Available Stroke Lengths:** 1", 2", 3", 4", 5", 6"  
**Type:** Double Acting

**To order:** Add stroke length to the end of the part number

Add **-T** to the end of the part number after stroke for a #10-32 x 1/2" rod thread

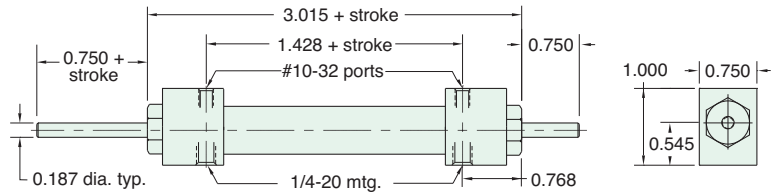


## 9BDD-□

**Mount:** Block      **Available Stroke Lengths:** 1", 2", 3", 4", 5", 6"  
**Type:** Double Acting  
Double Rod

**To order:** Add stroke length to the end of the part number

Add **-T** to the end of the part number after stroke for a #10-32 x 1/2" rod thread

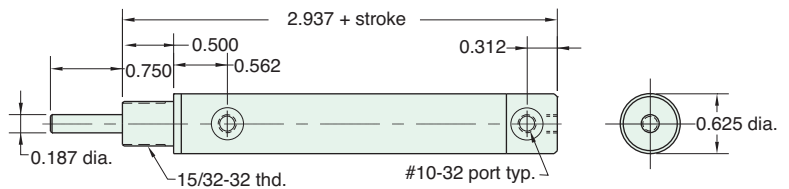


## 9SD-□

**Mount:** Stud      **Available Stroke Lengths:** 1", 2", 3", 4", 5", 6"  
**Type:** Double Acting

**To order:** Add stroke length to the end of the part number

Add **-T** to the end of the part number after stroke for a #10-32 x 1/2" rod thread



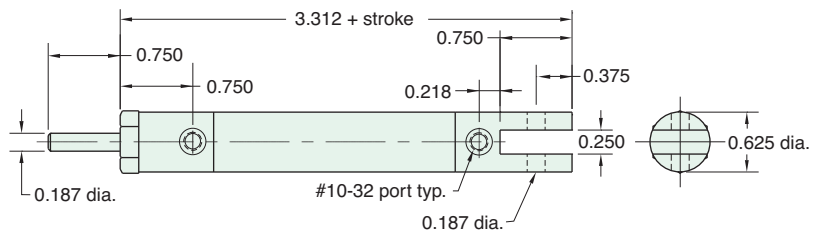
Nut included, but not shown on drawing

## 9CD-□

**Mount:** Clevis      **Available Stroke Lengths:** 1", 2", 3", 4", 5", 6"  
**Type:** Double Acting

**To order:** Add stroke length to the end of the part number

Add **-T** to the end of the part number after stroke for a #10-32 x 1/2" rod thread



# 9/16" BORE BRASS HEAVY DUTY CYLINDER

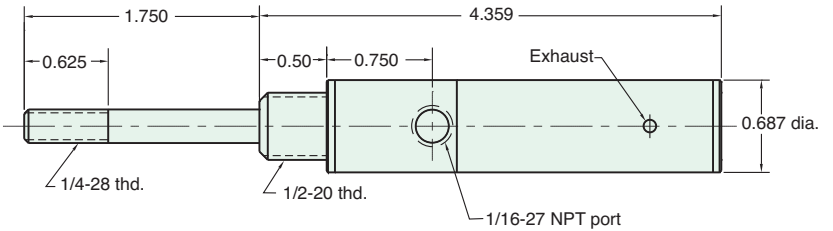


## 9SS-AR-1

**Mount:** Stud  
**Type:** Single Acting  
 Spring Extended

**Available Stroke Lengths:** 1"

Add -N to the end of the part number for a non-threaded rod



Nut included, but not shown on drawing

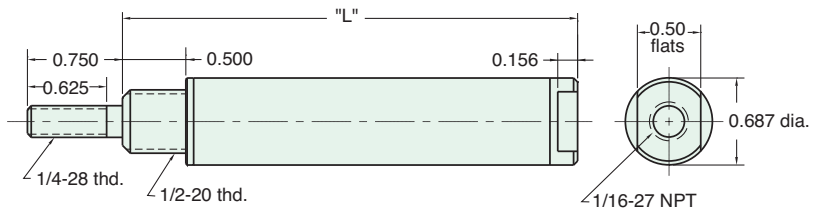
## H9S-□S

**Mount:** Stud  
**Type:** Single Acting  
 Spring Return

Stroke Length "L"	1"	2"	3"
	3.593	5.250	6.906

**To order:** Indicate stroke in box □

Add -N to the end of the part number for a non-threaded rod



Nut included, but not shown on drawing

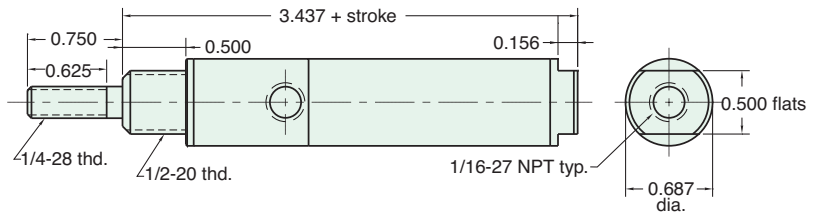
## H9S-□D

**Mount:** Stud  
**Type:** Double Acting

**Available Stroke Lengths:** 1", 2", 3", 4", 5", 6"

**To order:** Indicate stroke in box □

Add -N to the end of the part number for a non-threaded rod



Nut included, but not shown on drawing

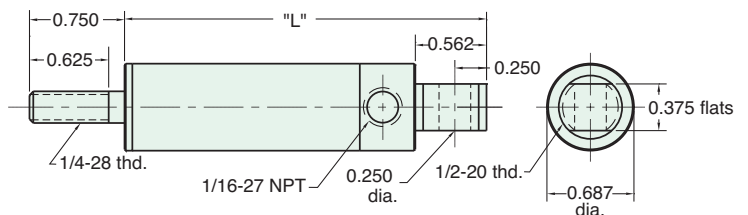
## H9C-□S

**Mount:** Clevis  
**Type:** Single Acting  
 Spring Return

Stroke Length "L"	1"	2"	3"
	3.875	5.531	7.187

**To order:** Indicate stroke in box □

Add -N to the end of the part number for a non-threaded rod



Nut included, but not shown on drawing



# 9/16" BORE BRASS HEAVY DUTY CYLINDER

Consult factory for hydraulic applications

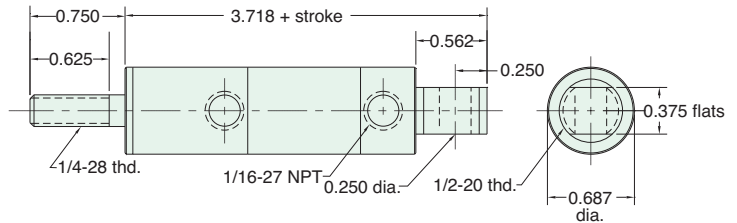
Note: Maximum recommended hydraulic working pressure for heavy duty cylinders is 1000 psig.

## H9C-□D

**Mount:** Clevis **Available Stroke Lengths:** 1", 2", 3", 4", 5", 6"  
**Type:** Double Acting

**To order:** Indicate stroke in box □

Add **-N** to the end of the part number for a non-threaded rod



Nuts included, but not shown on drawing

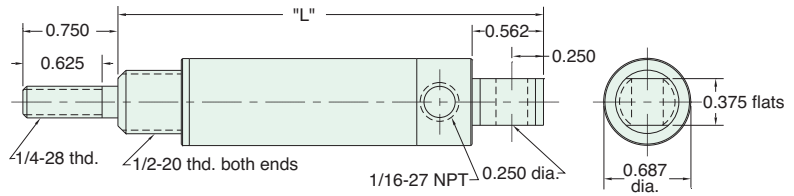
## H9U-□S

**Mount:** Universal  
**Type:** Single Acting Spring Return

Stroke Length "L"	1"	2"	3"
	4.375"	6.031	7.687

**To order:** Indicate stroke in box □

Add **-N** to the end of the part number for a non-threaded rod



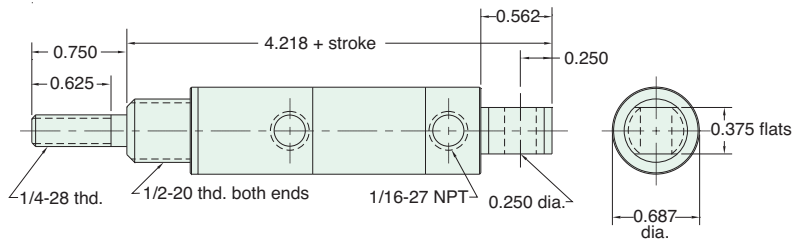
Nuts included, but not shown on drawing

## H9U-□D

**Mount:** Universal **Available Stroke Lengths:** 1", 2", 3", 4", 5", 6"  
**Type:** Double Acting

**To order:** Indicate stroke in box □

Add **-N** to the end of the part number for a non-threaded rod



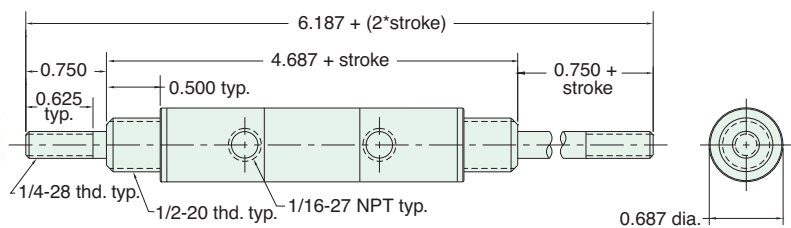
Nuts included, but not shown on drawing

## H9D-□D

**Mount:** Stud **Available Stroke Lengths:** 1", 2", 3", 4", 5", 6"  
**Type:** Double Acting Double Rod

**To order:** Indicate stroke in box □

Add **-N** to the end of the part number for a non-threaded rod



Nuts included, but not shown on drawing



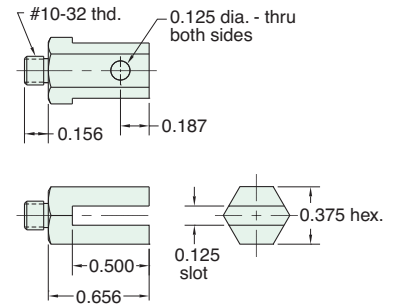
# 9/16" BORE MOUNTING BRACKETS



## 11996

Male Clevis

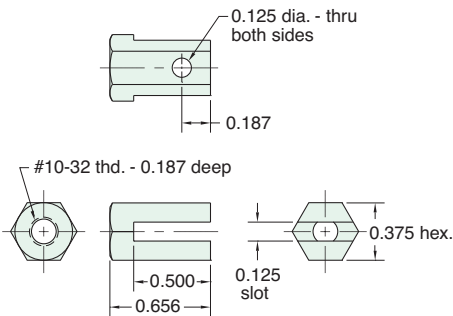
Mounts in rear of cylinder tapped #10-32



## 15009

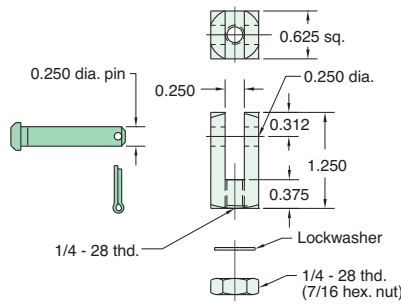
Female Clevis

For use with cylinders having #10-32 threaded shaft



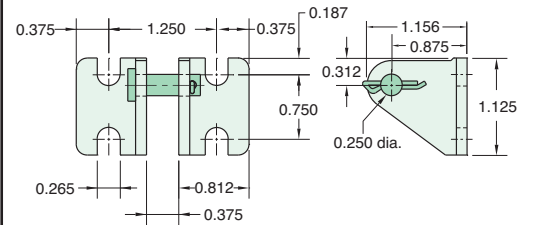
## 15015

Rod Clevis Assembly



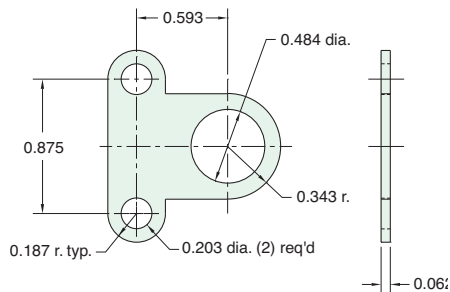
## CB-1795

Clevis Bracket  
Material: Steel, bright zinc plated



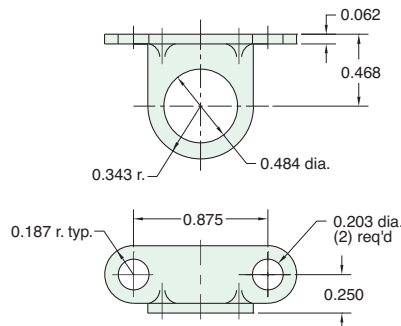
## 11917-1

Mounting Bracket (flat)



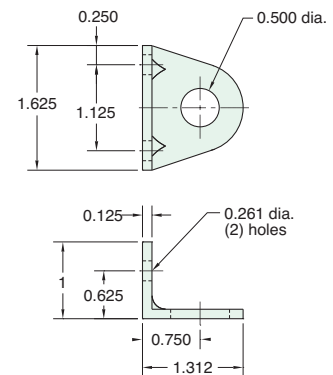
## 11918-1

Mounting Bracket (angled)



## 15018-2

Foot Bracket (angled)





# 7/8" BORE BRASS HEAVY DUTY CYLINDER

Consult factory for hydraulic applications

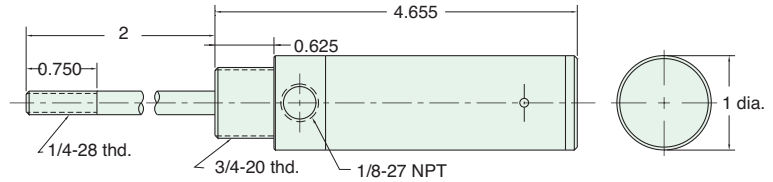
## 7SS-AR-1

**Mount:** Stud

**Available Stroke Lengths:** 1"

**Type:** Single Acting  
Spring Extended

Add **-N** to the end of the part number for a non-threaded rod



Nut included, but not shown on drawing

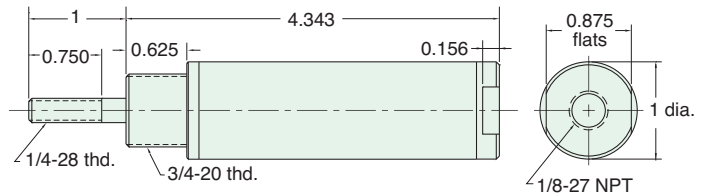
## 7SS-1

**Mount:** Stud

**Available Stroke Lengths:** 1"

**Type:** Single Acting  
Spring Return

Add **-N** to the end of the part number for a non-threaded rod



Nut included, but not shown on drawing

## 7SD-□

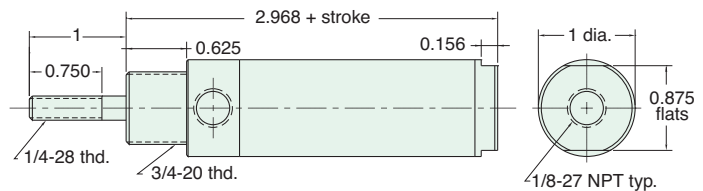
**Mount:** Stud

**Available Stroke Lengths:** 1", 2", 3", 5", 7", 9"

**Type:** Double Acting

**To order:** Add stroke length to the end of the part number

Add **-N** to the end of the part number for a non-threaded rod



Nut included, but not shown on drawing

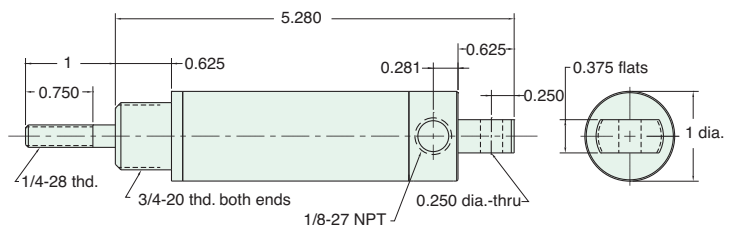
## 7S-1

**Mount:** Universal

**Available Stroke Lengths:** 1"

**Type:** Single Acting  
Spring Return

Add **-N** to the end of the part number for a non-threaded rod



Nuts included, but not shown on drawing

# 7/8" BORE BRASS HEAVY DUTY CYLINDER



Consult factory for hydraulic applications

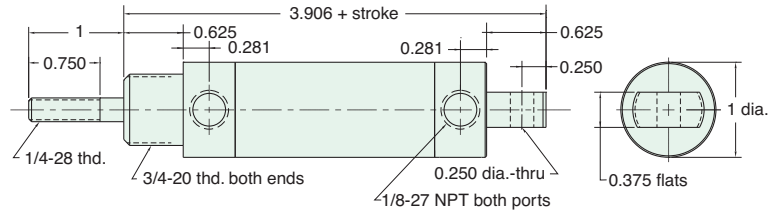
Note: Maximum recommended hydraulic working pressure for heavy duty cylinders is 1,000 psig.



**Mount:** Universal      **Available Stroke Lengths:** 1", 2", 3", 5", 7", 9"  
**Type:** Double Acting

**To order:** Add stroke length to the end of the part number

Add **-N** to the end of the part number for a non-threaded rod



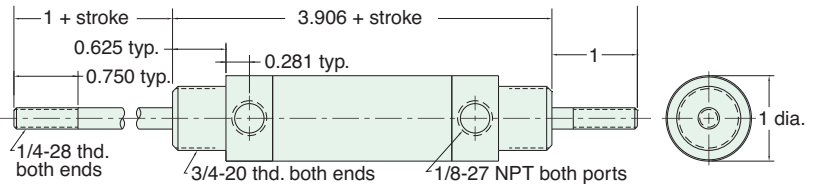
Nut included, but not shown on drawing



**Mount:** Universal      **Available Stroke Lengths:** 1", 2", 3", 5", 7", 9"  
**Type:** Double Acting  
 Double Rod

**To order:** Add stroke length to the end of the part number

Add **-N** to the end of the part number for a non-threaded rod



Nut included, but not shown on drawing

## Did you know...

Leonard Clippard made the prototype cylinder piston seals by punching leather disks from his kids old shoe tongues.

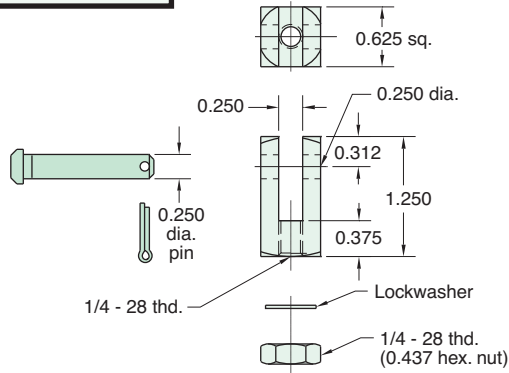




# 7/8" BORE MOUNTING BRACKETS

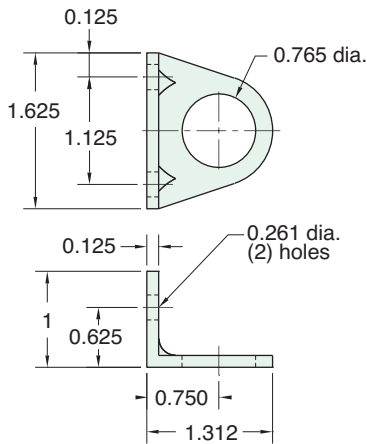
**15015**

Rod Clevis Assembly



**15018-1**

Foot Mounting Bracket



**CUSTOMer**  
solutions

If you need a product that fits your application perfectly, Clippard has the capability to design or modify one of its products to suit your exact needs. We understand that a standard catalog product may be close but not be exactly what you need. Let us know YOUR Need, and we will help to find YOUR Solution!

### Special Cylinders

Clippard produced the first rolled-construction cylinder in 1949. Since then, we have produced thousands of special configurations from cartridge designs to low break-away miniature cylinders.





Miniature Swing-In Automated Arbor Press

